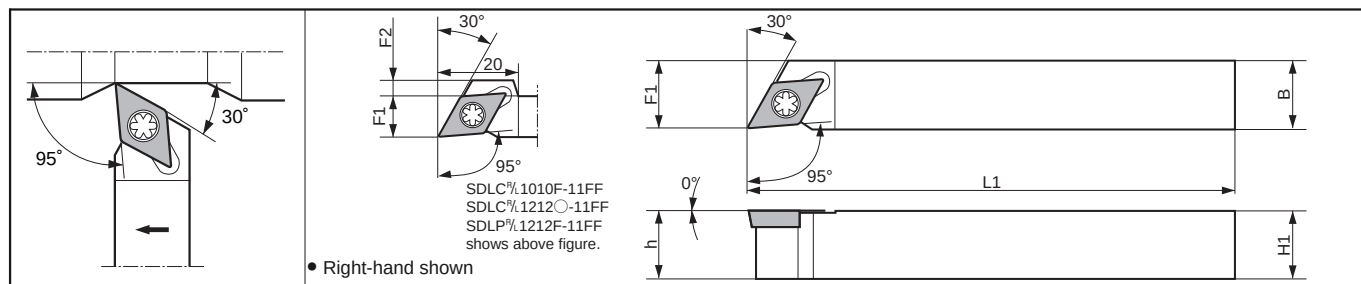
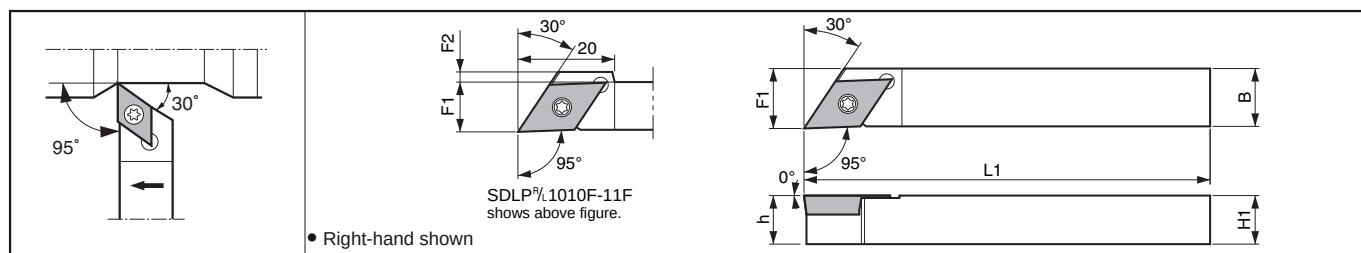


External Toolholders [DC ☐☐ , DP ☐☐ Insert]

SDLC-FF / SDLP-FF (Without Offset) (External / Copying)



SDLP-F (External / Copying)



Toolholder Dimensions

Description		Std.		Dimension (mm)						Standard Corner-R(r)	Spare Parts					
		R	L	H1=h	B	L1	F1	F2				Clamp Screw	Wrench			
																
SDLC ^{R/L}	1010F -07FF	●	●	10	10	80	10				0.1	SB-2570TR	FT-8			
	1212F -07FF	●	●	12	12	85	12	-								
	1212H -07FF	●	●	12	12	100	12									
	1616H -07FF	●	●	16	16	100	16									
SDLC ^{R/L}	1010F -11FF	●	●	10	10	80	10	4			0.1	SB-4085TR	FT-15			
	1212F -11FF	●	●	12	12	85	12	2								
	1212H -11FF	●	●	12	12	100	12	2								
	1616H -11FF	●	●	16	16	100	16	-								
SDLP ^{R/L}	1212F -11FF	●	●	12	12	85	12	2			0.2	SB-4085TR	FT-15			
SDLP ^{R/L}	0808F -07F	●	●	8	8	80	8.5	-			0.2	SB-2570TR	FT-8			
	1010F -07F	●	●	10	10	80	10.5									
	1010F -11F	●	●	10	10	80	10.5	2			0.2	SB-4085TR	FT-15			
	1212H -11F	●	●	12	12	100	12.5	-								
	1616H -11F	●	●	16	16	100	16.5	-								

Applicable Inserts (SDLC-FF)

Applications	Minute ap	Finishing	Finishing-Medium	Finishing-Medium	Medium	Medium	Finishing	Finishing / Precision	Low Feed	Finishing / Precision
Ref. Page	B50	B50	B51	B51	B52	B51	B53	B53	B54	B54
Insert	CF	GF	GK	GQ	FN-Z	Standard	^{R/L} -F	^{R/L} -FSF	(E / F) ^{R/L} -U	F ^{R/L} -USF
Toolholder										
SDLC^{R/L}....-07FF	DCGT0702..	DCGT0702..	DCMT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCET0702..	DCGT0702..	DCET0702..
SDLC^{R/L}....-11FF	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3..	DCET11T3..	DCGT11T3..	DCET11T3..
Applications	Low Feed	Low Feed / Precision	Low Carbon Steel Finishing	Low Carbon Steel Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Materials
Ref. Page	B55	B55	B52	B52	B52	B55	B55	B55	C19	C11
Insert	(E / F) ^{R/L} -J	F ^{R/L} -JSF	XP	XQ	MQ	Without Chipbreaker	AH	^{R/L} -A3	PCD	CBN
Toolholder										
SDLC^{R/L}....-07FF	-	-	DCMT0702..	-	DCMT0702..	DCGW0702..	-	-	DCMT0702..	DCMW0702..
SDLC^{R/L}....-11FF	DCGT11T3..	DCET11T3..	DCMT11T3..	DCMT11T3..	DCMT11T3..	DCGW11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCMW11T3..

Applicable Inserts (SDLP-F) (SDLP-FF)

Applications	Finishing / Precision	Low Feed / Precision							
Ref. Page	B56	B56							
Insert	^{R/L} -FSF	F ^{R/L} -USF							
Toolholder									
SDLP^{R/L}....-07F	DPET0702..	DPET0702..							
SDLP^{R/L}....-11F/-11FF	DPET11T3..	DPET11T3..							

For recommended cutting conditions, see page [E30~E31](#)

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)