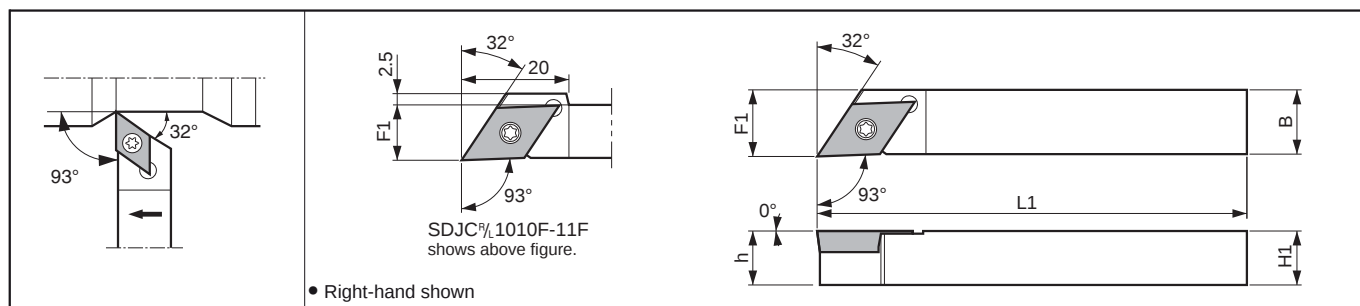
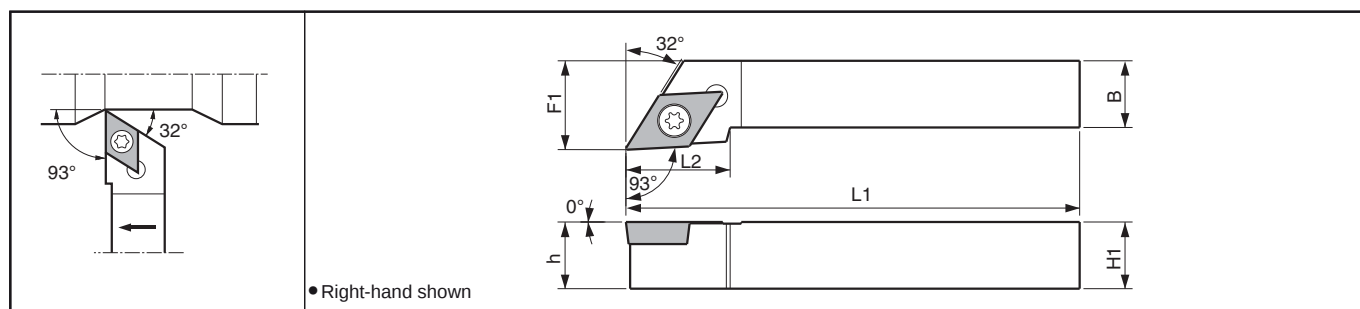


SDJC-F (External / Copying)**SDJC** (External / Copying)

● Toolholder Dimensions

Description		Std.		Dimension (mm)							Standard Corner-R(rε)	Spare Parts				
		R	L	H1=h	B	L1	L2	F1				Clamp Screw	Wrench			
																
SDJC ^{R/L}	0808F -07F	●	●	8	8						0.2	SB-2570TR	FT-8			
	1010F -07F	●	●	10	10	80	-	8.5								
	1010F -11F	●	●	10	10	80		10.0			0.2	SB-4085TR	FT-15			
	1212H -11F	●	●	12	12	100	-	12.5								
	1616H -11F	●	●	16	16	100		16.5								
SDJC ^{R/L}	1010F -07	●	●	10	10	80	12	12			0.2	SB-2570TR	FT-8			
	1010F -11	●	●	10	10	80		12								
	1212H -11	●	●	12	12	100		16			0.2	SB-4085TR	FT-15			
	1616H -11	●	●	16	16	100	18	20								
	2020K -11	●	●	20	20	125		25								
	2525M -11	●	●	25	25	150		32								

● Applicable Inserts

Applications	Minute ap	Finishing	Finishing-Medium	Finishing-Medium	Medium	Medium	Finishing	Finishing / Precision	Low Feed	Finishing / Precision
Ref. Page	B50	B50	B51	B51	B52	B51	B53	B53	B54	B54
Toolholder	CF	GF	GK	GQ	FN-Z	Standard	%L-F	%L-FSF	(E / F) %L-U	F%L-USF
SDJC^{R/L}...-07F	DCGT0702..	DCGT0702..	DCMT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCET0702..	DCGT0702..	DCET0702..
SDJC^{R/L}...-11F	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3.. DCMT11T3..	DCGT11T3..	DCET11T3..	DCGT11T3..	DCET11T3..
SDJC^{R/L}...-07	DCGT0702..	DCGT0702..	DCMT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCET0702..	DCGT0702..	DCET0702..
SDJC^{R/L}...-11	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3.. DCMT11T3..	DCGT11T3..	DCET11T3..	DCGT11T3..	DCET11T3..
Applications	Low Feed	Low Feed / Precision	Low Carbon Steel Finishing	Low Carbon Steel Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Materials
Ref. Page	B55	B55	B52	B52	B52	B55	B55	B55	C19	C11
Toolholder	(E / F) %L-J	F%L-JSF	XP	XQ	MQ	Without Chipbreaker	AH	%L-A3	PCD	CBN
SDJC^{R/L}...-07F	-	-	DCMT0702..	-	DCMT0702..	DCGW0702..	-	-	DCMT0702..	DCMW0702..
SDJC^{R/L}...-11F	DCGT11T3..	DCET11T3..	DCMT11T3..	DCMT11T3..	DCMT11T3..	DCGW11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCMW11T3..
SDJC^{R/L}...-07	-	-	DCMT0702..	-	DCMT0702..	DCGW0702..	-	-	DCMT0702..	DCMW0702..
SDJC^{R/L}...-11	DCGT11T3..	DCET11T3..	DCMT11T3..	DCMT11T3..	DCMT11T3..	DCGW11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCMW11T3..

● : Std. Item ○ : Check Availability

R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

For recommended cutting conditions, see page ● E30~E31