

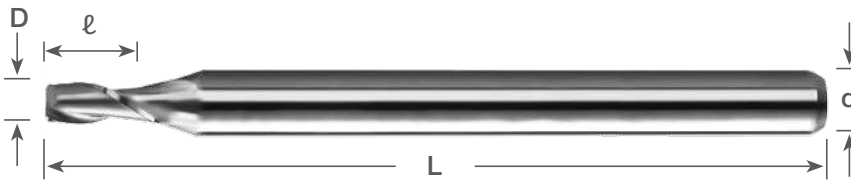
## 2 FLUTE

STUB LENGTH SQUARE END MILLS  
GENERAL PURPOSE MACHINING

0.0040" - 0.0270" DIAMETER

Mirror Surface Finishes

Sub Micron Grain Carbide



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### STUB Length (Inch Sizes)

Dimensions (in)				Uncoated		AlTiN Coating		NEW DLC Coating	
D <sup>+0.000</sup> / <sub>-0.001</sub>	d	ℓ	L	Part Number	Stock	Part Number	Stock	Part Number	Stock
NEW 0.0040	1/8	0.006	1 1/2	1620-0040.006	●	1620-0040L006	●	-	-
0.0050	1/8	0.008	1 1/2	1620-0050.008	●	1620-0050L008	●	-	-
0.0060	1/8	0.009	1 1/2	1620-0060.009	●	1620-0060L009	●	-	-
0.0070	1/8	0.011	1 1/2	1620-0070.011	●	1620-0070L011	●	-	-
0.0080	1/8	0.012	1 1/2	1620-0080.012	●	1620-0080L012	●	-	-
0.0090	1/8	0.014	1 1/2	1620-0090.014	●	1620-0090L014	●	-	-
0.0100	1/8	0.015	1 1/2	1620-0100.015	●	1620-0100L015	●	1620-0100D015	■
0.0110	1/8	0.017	1 1/2	1620-0110.017	●	1620-0110L017	●	-	-
0.0120	1/8	0.018	1 1/2	1620-0120.018	●	1620-0120L018	●	-	-
0.0130	1/8	0.020	1 1/2	1620-0130.020	●	1620-0130L020	●	-	-
0.0140	1/8	0.021	1 1/2	1620-0140.021	●	1620-0140L021	●	-	-
0.0150	1/8	0.023	1 1/2	1620-0150.023	●	1620-0150L023	●	1620-0150D023	■
0.0156 (1/64)	1/8	0.023	1 1/2	1620-0156.023	●	1620-0156L023	●	1620-0156D023	■
0.0160	1/8	0.024	1 1/2	1620-0160.024	●	1620-0160L024	●	-	-
0.0170	1/8	0.026	1 1/2	1620-0170.026	●	1620-0170L026	●	-	-
0.0180	1/8	0.027	1 1/2	1620-0180.027	●	1620-0180L027	●	-	-
0.0190	1/8	0.029	1 1/2	1620-0190.029	●	1620-0190L029	●	-	-
0.0200	1/8	0.030	1 1/2	1620-0200.030	●	1620-0200L030	●	1620-0200D030	■
0.0210	1/8	0.032	1 1/2	1620-0210.032	●	1620-0210L032	●	-	-
0.0220	1/8	0.033	1 1/2	1620-0220.033	●	1620-0220L033	●	-	-
0.0230	1/8	0.035	1 1/2	1620-0230.035	●	1620-0230L035	●	-	-
0.0240	1/8	0.036	1 1/2	1620-0240.036	●	1620-0240L036	●	-	-
0.0250	1/8	0.038	1 1/2	1620-0250.038	●	1620-0250L038	●	1620-0250D038	■
0.0260	1/8	0.039	1 1/2	1620-0260.039	●	1620-0260L039	●	-	-
0.0270	1/8	0.041	1 1/2	1620-0270.041	●	1620-0270L041	●	-	-

SERIES 1620 WORKPIECE MATERIAL															
Coating	P	P	H	H	M	K	N	N	N	N	N	N	S	S	
	Steel ~30HRC	Steel 30~40HRC	Hardened Steel ~55HRC	Hardened Steel ~68HRC	Stainless Steel	Cast Iron	Aluminum	Graphite	Copper Alloy	CFRP	Plastic	Thermoset Plastic	High Density Plastic	Nickel / Cobalt	Titanium Alloy
AlTiN	★	★	★	☆	☆	☆								☆	☆
DLC							☆	★	☆	★	★	★			
Uncoated							☆	☆	★	☆	★	★	☆		☆

★ : Priority ☆ : Applicable Materials

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- : U.S. Stock Standard
- : NOT STOCKED - Call for Delivery
- ▲ : Coming Soon