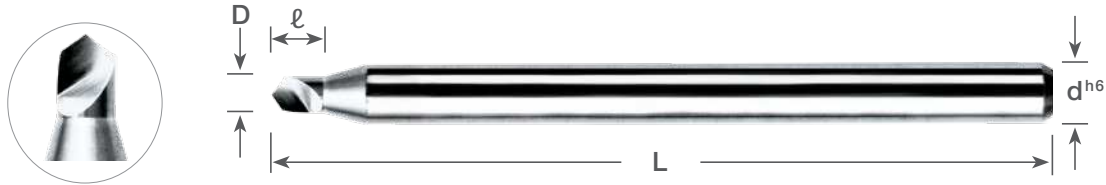


# 3.00mm SHANK

MICRO DRILLS FOR BRASS

0.30mm - 2.00mm DIAMETER

Mirror Surface Finishes  
Sub Micron Grain Carbide  
Single Flute



Symbol Descriptions Page 7

### STANDARD Length

Dimensions (mm)				Uncoated		TiCN Coating	
$D^{+0.000mm/-0.008mm}$	$d^{h6}$	$l$	$L$	Part Number	Stock	Part Number	Stock
0.30	3	1.65	38	885-0118.065	●	885-0118C065	●
0.35	3	1.65	38	885-0138.065	●	885-0138C065	●
0.40	3	1.65	38	885-0157.065	●	885-0157C065	●
0.45	3	1.65	38	885-0177.065	●	885-0177C065	●
0.50	3	2.15	38	885-0197.085	●	885-0197C085	●
0.55	3	2.15	38	885-0217.085	●	885-0217C085	●
0.60	3	2.15	38	885-0236.085	●	885-0236C085	●
0.65	3	2.15	38	885-0256.085	●	885-0256C085	●
0.70	3	2.15	38	885-0276.085	●	885-0276C085	●
0.75	3	2.15	38	885-0295.085	●	885-0295C085	●
0.80	3	2.15	38	885-0315.085	●	885-0315C085	●
0.85	3	2.15	38	885-0335.085	●	885-0335C085	●
0.90	3	2.15	38	885-0354.085	●	885-0354C085	●
0.95	3	2.15	38	885-0374.085	●	885-0374C085	●
1.00	3	2.15	38	885-0394.085	●	885-0394C085	●
1.10	3	2.85	38	885-0433.112	●	885-0433C112	●
1.20	3	2.85	38	885-0472.112	●	885-0472C112	●
1.30	3	2.85	38	885-0512.112	●	885-0512C112	●
1.40	3	2.85	38	885-0551.112	●	885-0551C112	●
1.50	3	2.85	38	885-0591.112	●	885-0591C112	●
1.60	3	2.85	38	885-0630.112	●	885-0630C112	●
1.70	3	2.85	38	885-0669.112	●	885-0669C112	●
1.80	3	2.85	38	885-0709.112	●	885-0709C112	●
1.90	3	2.85	38	885-0748.112	●	885-0748C112	●
2.00	3	2.85	38	885-0787.112	●	885-0787C112	●

SERIES 885 WORKPIECE MATERIAL															
Coating	P Steel ~30HRC	P Steel 30-40HRC	H Hardened Steel ~55HRC	H Hardened Steel ~68HRC	M Stainless Steel	K Cast Iron	N Aluminum	N Graphite	N Copper Alloy	N CFRP	N Plastic	N Thermoset Plastic	N High Density Plastic	S Nickel / Cobalt	S Titanium Alloy
TiCN	☆	☆	☆	☆	☆	☆	☆	☆	★					☆	☆
Uncoated	☆	☆	☆	☆	★	★	☆	☆	★		☆	☆	☆	★	★

★ : Priority ☆ : Applicable Materials

Symbol Descriptions Page 7