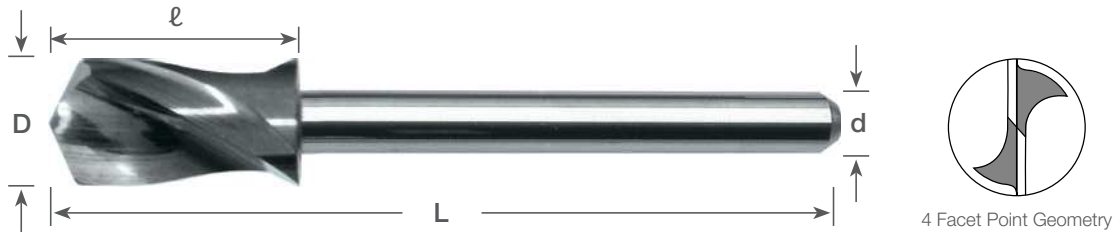


1/8" SHANK

INVERSE DIAMETER MICRO DRILLS

0.1610" - 0.1949" DIAMETER

Mirror Surface Finishes
Sub Micron Grain Carbide



STANDARD Flute Length



Drill Size	Dimensions (in)				Point Angle	Uncoated	
	D ^{+0.0000} _{-0.0003}	d	ℓ	L		Part Number	Stock
#20	0.1610	1/8	0.5000	1 1/2	130°	155-1610.500	●
4.10mm	0.1614	1/8	0.5000	1 1/2	130°	155-1614.500	●
4.15mm	0.1634	1/8	0.5000	1 1/2	130°	155-1634.500	●
4.20mm	0.1654	1/8	0.5000	1 1/2	130°	155-1654.500	●
#19	0.1660	1/8	0.5000	1 1/2	130°	155-1660.500	●
4.25mm	0.1673	1/8	0.5000	1 1/2	130°	155-1673.500	●
4.30mm	0.1693	1/8	0.5000	1 1/2	130°	155-1693.500	●
#18	0.1695	1/8	0.5000	1 1/2	130°	155-1695.500	●
4.35mm	0.1713	1/8	0.5000	1 1/2	130°	155-1713.500	●
11/64"	0.1719	1/8	0.5000	1 1/2	130°	155-1719.500	●
#17	0.1730	1/8	0.5000	1 1/2	130°	155-1730.500	●
4.40mm	0.1732	1/8	0.5000	1 1/2	130°	155-1732.500	●
4.45mm	0.1752	1/8	0.5000	1 1/2	130°	155-1752.500	●
#16	0.1770	1/8	0.5000	1 1/2	130°	155-1770.500	●
4.50mm	0.1772	1/8	0.5000	1 1/2	130°	155-1772.500	●
4.55mm	0.1791	1/8	0.5000	1 1/2	130°	155-1791.500	●
#15	0.1800	1/8	0.5000	1 1/2	130°	155-1800.500	●
4.60mm	0.1811	1/8	0.5000	1 1/2	130°	155-1811.500	●
#14	0.1820	1/8	0.5000	1 1/2	130°	155-1820.500	●
4.65mm	0.1831	1/8	0.5000	1 1/2	130°	155-1831.500	●
#13	0.1850	1/8	0.5000	1 1/2	130°	155-1850.500	●
4.70mm	0.1850	1/8	0.5000	1 1/2	130°	155-1850.500	●
4.75mm	0.1870	1/8	0.5000	1 1/2	130°	155-1870.500	●
3/16"	0.1875	1/8	0.5000	1 1/2	130°	155-1875.500	●
#12	0.1890	1/8	0.5000	1 1/2	130°	155-1890.500	●
4.80mm	0.1890	1/8	0.5000	1 1/2	130°	155-1890.500	●
4.85mm	0.1909	1/8	0.5000	1 1/2	130°	155-1909.500	●
#11	0.1910	1/8	0.5000	1 1/2	130°	155-1910.500	●
4.90mm	0.1929	1/8	0.5000	1 1/2	130°	155-1929.500	●
#10	0.1935	1/8	0.5000	1 1/2	130°	155-1935.500	●
4.95mm	0.1949	1/8	0.5000	1 1/2	130°	155-1949.500	●

SERIES 155 WORKPIECE MATERIAL															
Coating	P	P	H	H	M	K	N	N	N	N	N	N	S	S	
	Steel ~30HRC	Steel 30~40HRC	Hardened Steel ~55HRC	Hardened Steel ~68HRC	Stainless Steel	Cast Iron	Aluminum	Graphite	Copper Alloy	CFRP	Plastic	Thermoset Plastic	High Density Plastic	Nickel / Cobalt	Titanium Alloy
Uncoated							☆	☆	★	☆	★	★	★		☆

★ : Priority ☆ : Applicable Materials

Symbol Descriptions Page 7

● : U.S. Stock Standard
■ : NOT STOCKED - Call for Delivery