

10.00mm SHANK

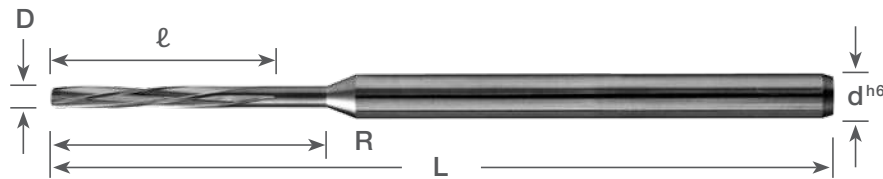
6 FLUTE MICRO REAMERS

7.97mm - 8.03mm DIAMETER

Mirror Surface Finishes

Sub Micron Grain Carbide

Left Hand Spiral, Right Hand Cutting
For Reaming Through Holes



Symbol Descriptions [Page 7](#)

STANDARD Length (Metric Sizes)

Dimensions (mm)					Uncoated		AlTiN Coating	
D ^{+0.003mm -0.000mm}	d ^{h6}	ℓ	L	R	Part Number	Stock	Part Number	Stock
7.97	10	33	133	75	MR106-3138.1299	●	MR106-3138L1299	●
7.98	10	33	133	75	MR106-3142.1299	●	MR106-3142L1299	●
7.99	10	33	133	75	MR106-3146.1299	●	MR106-3146L1299	●
8.00	10	33	133	75	MR106-3150.1299	●	MR106-3150L1299	●
8.01	10	33	133	75	MR106-3154.1299	●	MR106-3154L1299	●
8.02	10	33	133	75	MR106-3157.1299	●	MR106-3157L1299	●
8.03	10	33	133	75	MR106-3161.1299	●	MR106-3161L1299	●

DRILLS
END MILLS
ROUTERS
THREAD MILLS & TAPS
ENGRAVERS
BORING BARS
REAMERS
SAWS
TECHNICAL
INDEX

SERIES MR106 WORKPIECE MATERIAL															
Coating	P Steel ~30HRC	P Steel 30~40HRC	H Hardened Steel ~55HRC	H Hardened Steel ~68HRC	M Stainless Steel	K Cast Iron	N Aluminum	N Graphite	N Copper Alloy	N CFRP	N Plastic	N Thermoset Plastic	N High Density Plastic	S Nickel / Cobalt	S Titanium Alloy
AlTiN	★	★	★	★	★	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
Uncoated	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆

★ : Priority ☆ : Applicable Materials

Symbol Descriptions [Page 7](#)

● : U.S. Stock Standard
■ : NOT STOCKED - Call for Delivery
▲ : Coming Soon