

8.00mm SHANK

6 FLUTE MICRO REAMERS

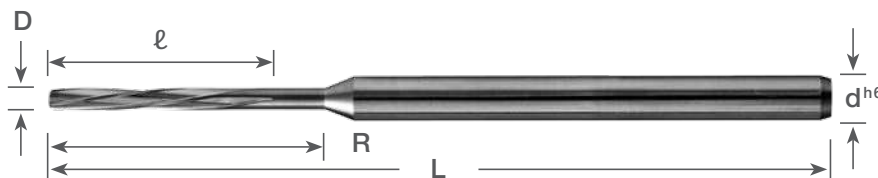
5.97mm - 7.90mm DIAMETER

Mirror Surface Finishes

Sub Micron Grain Carbide

Left Hand Spiral, Right Hand Cutting

For Reaming Through Holes



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STANDARD Length (Metric Sizes)

Dimensions (mm)					Uncoated		AlTiN Coating	
D	d ^{h6}	l	L	R	Part Number	Stock	Part Number	Stock
5.97	8	26	93	59	MR86-2350.1024	●	MR86-2350L1024	●
5.98	8	26	93	59	MR86-2354.1024	●	MR86-2354L1024	●
5.99	8	26	93	59	MR86-2358.1024	●	MR86-2358L1024	●
6.00	8	26	93	59	MR86-2362.1024	●	MR86-2362L1024	●
6.01	8	26	93	59	MR86-2366.1024	●	MR86-2366L1024	●
6.02	8	26	93	59	MR86-2370.1024	●	MR86-2370L1024	●
6.03	8	26	93	59	MR86-2374.1024	●	MR86-2374L1024	●
6.10	8	26	93	59	MR86-2402.1024	●	MR86-2402L1024	●
6.20	8	26	93	59	MR86-2441.1024	●	MR86-2441L1024	●
6.30	8	26	93	59	MR86-2480.1024	●	MR86-2480L1024	●
6.40	8	26	93	59	MR86-2520.1024	●	MR86-2520L1024	●
6.50	8	26	93	59	MR86-2559.1024	●	MR86-2559L1024	●
6.60	8	26	93	59	MR86-2598.1024	●	MR86-2598L1024	●
6.70	8	26	93	59	MR86-2638.1024	●	MR86-2638L1024	●
6.80	8	26	93	59	MR86-2677.1024	●	MR86-2677L1024	●
6.90	8	26	93	59	MR86-2717.1024	●	MR86-2717L1024	●
6.97	8	31	109	69	MR86-2744.1220	●	MR86-2744L1220	●
6.98	8	31	109	69	MR86-2748.1220	●	MR86-2748L1220	●
6.99	8	31	109	69	MR86-2752.1220	●	MR86-2752L1220	●
7.00	8	31	109	69	MR86-2756.1220	●	MR86-2756L1220	●
7.01	8	31	109	69	MR86-2760.1220	●	MR86-2760L1220	●
7.02	8	31	109	69	MR86-2764.1220	●	MR86-2764L1220	●
7.03	8	31	109	69	MR86-2768.1220	●	MR86-2768L1220	●
7.10	8	31	109	69	MR86-2795.1220	●	MR86-2795L1220	●
7.20	8	31	109	69	MR86-2835.1220	●	MR86-2835L1220	●
7.30	8	31	109	69	MR86-2874.1220	●	MR86-2874L1220	●
7.40	8	31	109	69	MR86-2913.1220	●	MR86-2913L1220	●
7.50	8	31	109	69	MR86-2953.1220	●	MR86-2953L1220	●
7.60	8	31	109	69	MR86-2992.1220	●	MR86-2992L1220	●
7.70	8	31	109	69	MR86-3031.1220	●	MR86-3031L1220	●
7.80	8	31	109	69	MR86-3071.1220	●	MR86-3071L1220	●
7.90	8	31	109	69	MR86-3110.1220	●	MR86-3110L1220	●

SERIES MR86 WORKPIECE MATERIAL

Coating	P	P	H	H	M	K	N	N	N	N	N	N	S	S	
	Steel ~30HRC	Steel 30-40HRC	Hardened Steel ~55HRC	Hardened Steel ~68HRC	Stainless Steel	Cast Iron	Aluminum	Graphite	Copper Alloy	CFRP	Plastic	Thermoset Plastic	High Density Plastic	Nickel / Cobalt	Titanium Alloy
AlTiN	★	★	★	★	★	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
Uncoated	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆

★ : Priority ☆ : Applicable Materials

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