

## 4.00mm SHANK

6 FLUTE MICRO REAMERS

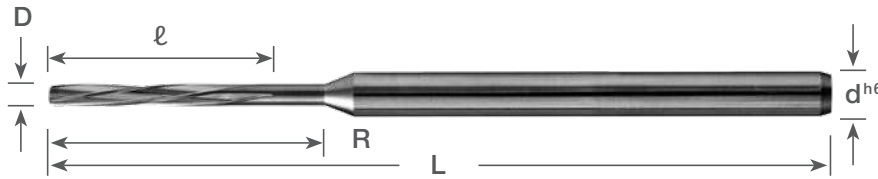
**3.20mm - 3.90mm DIAMETER**

Mirror Surface Finishes

Sub Micron Grain Carbide

Left Hand Spiral, Right Hand Cutting

For Reaming Through Holes



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### STANDARD Length (Metric Sizes)

Dimensions (mm)					Uncoated		AlTiN Coating	
D <sup>+0.003mm -0.000mm</sup>	d <sup>h6</sup>	ℓ	L	R	Part Number	Stock	Part Number	Stock
3.20	4	17	64	36	MR46-1260.669	●	MR46-1260L669	●
3.30	4	17	64	36	MR46-1299.669	●	MR46-1299L669	●
3.40	4	17	64	36	MR46-1339.669	●	MR46-1339L669	●
3.50	4	17	64	36	MR46-1378.669	●	MR46-1378L669	●
3.60	4	17	64	36	MR46-1417.669	●	MR46-1417L669	●
3.70	4	17	64	36	MR46-1457.669	●	MR46-1457L669	●
3.80	4	17	64	36	MR46-1496.669	●	MR46-1496L669	●
3.90	4	17	64	36	MR46-1535.669	●	MR46-1535L669	●

DRILLS

END MILLS

ROUTERS

THREAD MILLS & TAPS

ENGRAVERS

BORING BARS

REAMERS

SAWS

TECHNICAL

INDEX

#### SERIES MR46 WORKPIECE MATERIAL

Coating	P Steel ~30HRC	P Steel 30-40HRC	H Hardened Steel ~55HRC	H Hardened Steel ~68HRC	M Stainless Steel	K Cast Iron	N Aluminum	N Graphite	N Copper Alloy	N CFRP	N Plastic	N Thermoset Plastic	N High Density Plastic	S Nickel / Cobalt	S Titanium Alloy
AlTiN	★	★	★	★	★	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆
Uncoated	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆

★ : Priority ☆ : Applicable Materials

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