

3.00mm SHANK

4 FLUTE MICRO REAMERS

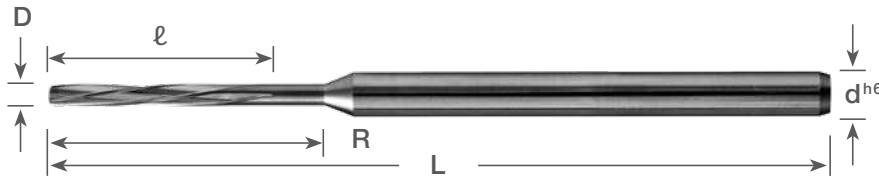
0.80mm - 1.09mm DIAMETER

Mirror Surface Finishes

Sub Micron Grain Carbide

Left Hand Spiral, Right Hand Cutting

For Reaming Through Holes



Symbol Descriptions [Page 7](#)

STANDARD Length (Metric Sizes)

Dimensions (mm)					Uncoated	
D ^{+0.003mm} _{-0.000mm}	d ^{h6}	l	L	R	Part Number	Stock
0.80	3	7	50	18	MR34-0315.281	●
0.81	3	7	50	18	MR34-0319.281	●
0.82	3	7	50	18	MR34-0323.281	●
0.83	3	7	50	18	MR34-0327.281	●
0.84	3	7	50	18	MR34-0331.281	●
0.85	3	7	50	18	MR34-0335.281	●
0.86	3	7	50	18	MR34-0338.281	●
0.87	3	7	50	18	MR34-0342.281	●
0.88	3	7	50	18	MR34-0346.281	●
0.89	3	7	50	18	MR34-0350.281	●
0.90	3	7	50	18	MR34-0354.281	●
0.91	3	7	50	18	MR34-0358.281	●
0.92	3	7	50	18	MR34-0362.281	●
0.93	3	7	50	18	MR34-0366.281	●
0.94	3	7	50	18	MR34-0370.281	●
0.95	3	7	50	18	MR34-0374.281	●
0.96	3	7	50	18	MR34-0378.281	●
0.97	3	7	50	18	MR34-0382.281	●
0.98	3	7	50	18	MR34-0386.281	●
0.99	3	7	50	18	MR34-0390.281	●
1.00	3	7	50	18	MR34-0394.281	●
1.01	3	7	50	18	MR34-0398.281	●
1.02	3	7	50	18	MR34-0401.281	●
1.03	3	7	50	18	MR34-0405.281	●
1.04	3	7	50	18	MR34-0409.281	●
1.05	3	7	50	18	MR34-0413.281	●
1.06	3	10	50	18	MR34-0417.406	●
1.07	3	10	50	18	MR34-0421.406	●
1.08	3	10	50	18	MR34-0425.406	●
1.09	3	10	50	18	MR34-0429.406	●

SERIES MR34 WORKPIECE MATERIAL

Coating	P	P	H	H	M	K	N	N	N	N	N	N	N	S	S
	Steel ~30HRC	Steel 30-40HRC	Hardened Steel ~55HRC	Hardened Steel ~68HRC	Stainless Steel	Cast Iron	Aluminum	Graphite	Copper Alloy	CFRP	Plastic	Thermoset Plastic	High Density Plastic	Nickel / Cobalt	Titanium Alloy
Uncoated	★	★	★	★	★	☆	☆	☆	☆	☆	☆	☆	☆	★	★

★ : Priority ☆ : Applicable Materials

Symbol Descriptions [Page 7](#)

- DRILLS
- END MILLS
- ROUTERS
- THREAD MILLS & TAPS
- ENGRAVERS
- BORING BARS
- REAMERS
- SAWS
- TECHNICAL
- INDEX