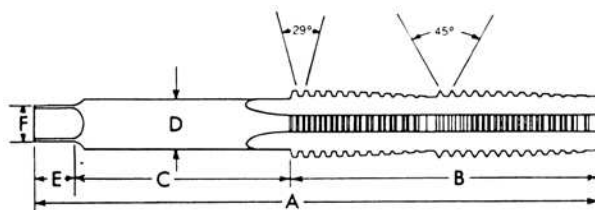


TANDEM ACME TAP DIMENSIONS



Size & Pitch	Overall Length A	Thread Length B	Round Shank		Square		Maximum Depth of Nut	
			Length C	Diameter D	Length E	Across Flats F	Bronze & Steel	Brass & Cast Iron
1/4-16	3	13/4	1	0.185	1/4	0.138	1/2	3/4
5/16-14	3 13/32	17/8	1 1/4	0.220	9/32	0.165	5/8	7/8
3/8-12	4 1/16	21/8	15/8	0.255	5/16	0.191	5/8	1
1/2-10	5	2 9/16	2	0.367	7/16	0.275	1	1 1/2
5/8-8	6 1/4	3 3/16	2 1/2	0.480	9/16	0.360	1 1/4	1 7/8
3/4-6	7 15/16	4 5/16	3	0.542	5/8	0.406	1 1/2	2 1/4
7/8-6	8 5/8	4 3/8	3 1/2	0.697	3/4	0.523	1 3/4	2 5/8
1-5	10 1/8	5 1/4	4	0.697	3/4	0.523	2	3
1 1/8-5	10 3/4	5 1/4	4 1/2	0.800	13/16	0.600	2 1/4	3 3/8
1 1/4-5	11 1/8	5 1/4	4 3/4	0.896	7/8	0.672	2 1/2	3 3/4
1 3/8-4	12 1/4	5 7/8	5 1/8	1.108	1 1/4	0.831	2 3/4	4 1/8
1 1/2-4	12 5/8	5 7/8	5 1/2	1.233	1 1/4	0.925	3	4 1/2
1 3/4-4	13 3/8	5 7/8	6 1/4	1.430	1 1/4	1.072	3 1/2	5
2-4	14 7/8	6 1/2	7	1.644	1 3/8	1.233	4	6

- DRILLS
- END MILLS
- ROUTERS
- THREAD MILLS & TAPS
- ENGRAVERS
- BORING BARS
- REAMERS
- SAWS
- TECHNICAL
- INDEX