

SIZE / DESCRIPTION	D#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
M27 x 2.0								
Recommended Hole Size Based on 75% Thread = 25mm								
HAND TAP	7	6H	4	14560	◆	14561	◆	See Page 164 (#1)
M30 x 3.5								
Recommended Hole Size Based on 75% Thread = 26.5mm								
HAND TAP	9	6H	4	14562	◆	14563	◆	See Page 164 (#1)
M30 x 2.0								
Recommended Hole Size Based on 75% Thread = 28mm								
HAND TAP	7	6H	4	14564	◆	14565	◆	See Page 164 (#1)
HAND TAP	5	4H	4	14566	◆	14567	◆	See Page 164 (#1)
M30 x 1.5								
Recommended Hole Size Based on 75% Thread = 28.5mm								
HAND TAP	6	6H	6	14568	◆	14569	◆	See Page 164 (#1)
M33 x 2.0								
Recommended Hole Size Based on 75% Thread = 31mm								
HAND TAP	7	6H	4	14570	◆	14571	◆	See Page 164 (#1)
M35 x 1.5								
Recommended Hole Size Based on 75% Thread = 33.5mm								
HAND TAP	6	6H	6	14572	◆	14573	◆	See Page 164 (#1)
M36 x 2.0								
Recommended Hole Size Based on 75% Thread = 34mm								
HAND TAP	7	6H	6	14574	◆	14575	◆	See Page 164 (#1)
M36 x 1.5								
Recommended Hole Size Based on 75% Thread = 34.5mm								
HAND TAP	6	6H	6	14576	◆	14577	◆	See Page 164 (#1)
M40 x 1.5								
Recommended Hole Size Based on 75% Thread = 38.5mm								
HAND TAP	6	6H	6	14578	◆	14579	◆	See Page 164 (#1)
M42 x 4.5								
Recommended Hole Size Based on 75% Thread = 37.5mm								
HAND TAP	10	6H	6	14580	◆	14581	◆	See Page 164 (#1)

◆ : Usually Ships in 24-48 Hours
Depending on Size and Quantity

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