

SIZE / DESCRIPTION	D#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
M18 x 1.5								
Recommended Hole Size Based on 75% Thread = 16.5mm								
HAND TAP	6	6H	4	14530	◆	14531	◆	See Page 164 (#1)
L.H. HAND TAP	6	6H	4	14532	◆	14533	◆	See Page 164 (#1)
M18 x 1.0								
Recommended Hole Size Based on 75% Thread = 17mm								
HAND TAP	5	6H	4	14534	◆	14535	◆	See Page 164 (#1)
M20 x 2.5								
Recommended Hole Size Based on 75% Thread = 17.5mm								
HAND TAP	7	6H	4	14536	◆	14537	◆	See Page 164 (#1)
SPIRAL POINT	7	6H	3	14538	◆	-	-	See Page 164 (#2)
6° EXT HAND TAP	7	6H	4	14539	◆	14540	◆	See Page 164 (#4)
M20 x 1.5								
Recommended Hole Size Based on 75% Thread = 18.5mm								
HAND TAP	6	6H	4	14541	◆	14542	◆	See Page 164 (#1)
M20 x 1.0								
Recommended Hole Size Based on 75% Thread = 19mm								
HAND TAP	6	6H	4	14543	◆	14544	◆	See Page 164 (#1)
M22 x 2.5								
Recommended Hole Size Based on 75% Thread = 19.5mm								
HAND TAP	7	6H	4	14545	◆	14546	◆	See Page 164 (#1)
M22 x 1.5								
Recommended Hole Size Based on 75% Thread = 20.5mm								
HAND TAP	6	6H	4	14547	◆	14548	◆	See Page 164 (#1)
M24 x 3.0								
Recommended Hole Size Based on 75% Thread = 21mm								
HAND TAP	8	6H	4	14549	◆	14550	◆	See Page 164 (#1)
SPIRAL POINT	8	6H	3	14551	◆	-	-	See Page 164 (#2)
M24 x 2.0								
Recommended Hole Size Based on 75% Thread = 22mm								
HAND TAP	7	6H	4	14552	◆	14553	◆	See Page 164 (#1)
M24 x 1.5								
Recommended Hole Size Based on 75% Thread = 22.5mm								
HAND TAP	6	6H	4	14554	◆	14555	◆	See Page 164 (#1)
M26 x 1.5								
Recommended Hole Size Based on 75% Thread = 24.5mm								
HAND TAP	6	6H	6	14556	◆	14557	◆	See Page 164 (#1)
M27 x 3.0								
Recommended Hole Size Based on 75% Thread = 24mm								
HAND TAP	8	6H	4	14558	◆	14559	◆	See Page 164 (#1)

DRILLS

END MILLS

ROUTERS

THREAD MILLS & TAPS

ENGRAVERS

BORING BARS

REAMERS

SAWS

TECHNICAL

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