

SIZE / DESCRIPTION	D#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
M12 x 1.5 Recommended Hole Size Based on 75% Thread = 10.50mm								
HAND TAP	6	6H	4	14493	◆	14494	◆	See Page 164 (#1)
SPIRAL POINT	6	6H	3	14495	◆	-	-	See Page 164 (#2)
M12 x 1.25 Recommended Hole Size Based on 75% Thread = 10.75mm THREAD FORMING TAP at 65% Thread = 11.45mm								
HAND TAP	5	6H	4	14496	◆	14497	◆	See Page 164 (#1)
SPIRAL POINT	5	6H	3	14498	◆	-	-	See Page 164 (#2)
THREAD FORMING TAP	10	6H	0	14499	◆	14500	◆	See Page 164 (#5)
M12 x 1.0 Recommended Hole Size Based on 75% Thread = 11mm								
HAND TAP	5	6H	4	14501	◆	14502	◆	See Page 164 (#1)
SPIRAL POINT	5	6H	3	14503	◆	-	-	See Page 164 (#2)
M14 x 2.0 THREAD FORMING TAP at 65% Thread = 13.13mm								
THREAD FORMING TAP	12	6H	0	14504	◆	14505	◆	See Page 164 (#5)
M14 x 1.5 Recommended Hole Size Based on 75% Thread = 12.5mm								
HAND TAP	6	6H	4	14506	◆	14507	◆	See Page 164 (#1)
SPIRAL POINT	6	6H	3	14508	◆	-	-	See Page 164 (#2)
HAND TAP	3	4H	4	14509	◆	14510	◆	See Page 164 (#1)
M14 x 1.25 Recommended Hole Size Based on 75% Thread = 12.75mm								
SPARK PL HAND	4	-	4	14511	◆	14512	◆	See Page 164 (#1)
M14 x 1.0 Recommended Hole Size Based on 75% Thread = 13mm								
HAND TAP	5	6H	4	14513	◆	14514	◆	See Page 164 (#1)
M16 x 2.0 Recommended Hole Size Based on 75% Thread = 14mm								
SPIRAL POINT	7	6H	3	14515	◆	-	-	See Page 164 (#2)
SPIRAL POINT	4	4H	3	14516	◆	-	-	See Page 164 (#2)
L.H. HAND TAP	7	6H	4	14517	◆	14518	◆	See Page 164 (#1)
6" EXT HAND TAP	7	6H	4	14519	◆	14520	◆	See Page 164 (#4)
6" EXT SPIRAL POINT	7	6H	3	14521	◆	-	-	See Page 164 (#4)
+ .127mm HAND TAP	11	PLATING	4	14522	◆	14523	◆	See Page 164 (#1)
+ .127mm SPIRAL POINT	11	PLATING	3	14524	◆	-	-	See Page 164 (#2)
M16 x 1.5 Recommended Hole Size Based on 75% Thread = 14.5mm								
HAND TAP	6	6H	4	14525	◆	14526	◆	See Page 164 (#1)
SPIRAL POINT	6	6H	3	14527	◆	-	-	See Page 164 (#2)
M16 x 1.0 Recommended Hole Size Based on 75% Thread = 15mm								
HAND TAP	5	6H	4	14528	◆	14529	◆	See Page 164 (#1)

◆ : Usually Ships in 24-48 Hours
Depending on Size and Quantity

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