

DRILLS
END MILLS
ROUTERS
THREAD MILLS & TAPS
ENGRAVERS
BORING BARS
REAMERS
SAWS
TECHNICAL
INDEX

| SIZE / DESCRIPTION | D# | Class of Fit | No. of Flutes | EDP Number Plug | Stock | EDP Number Bottom | Stock | Style Page 164 - 165 |
|--------------------|----|--------------|---------------|-----------------|-------|-------------------|-------|----------------------|
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|------------------|--|----|---|-------|---|-------|---|-------------------|
| M9 x 1.25 | Recommended Hole Size Based on 75% Thread = 7.75mm | | | | | | | |
| HAND TAP | 5 | 6H | 4 | 14449 | ◆ | 14450 | ◆ | See Page 164 (#1) |

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|-----------------|---|----|---|-------|---|-------|---|-------------------|
| M9 x 1.0 | Recommended Hole Size Based on 75% Thread = 8mm | | | | | | | |
| HAND TAP | 5 | 6H | 4 | 14451 | ◆ | 14452 | ◆ | See Page 164 (#1) |

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| M10 x 1.5 | Recommended Hole Size Based on 75% Thread = 8.5mm THREAD FORMING TAP at 65% Thread = 9.34mm | | | | | | | |
| HAND TAP | 6 | 6H | 4 | 14453 | ◆ | 14454 | ◆ | See Page 164 (#1) |
| SPIRAL POINT | 6 | 6H | 3 | 14455 | ◆ | - | - | See Page 164 (#2) |
| HAND TAP | 3 | 4H | 4 | 14456 | ◆ | 14457 | ◆ | See Page 164 (#1) |
| FAST SPIRAL FLUTE | 6 | 6H | 3 | 14458 | ◆ | 14459 | ◆ | See Page 164 (#6) |
| L.H. HAND TAP | 6 | 6H | 4 | 14460 | ◆ | 14461 | ◆ | See Page 164 (#1) |
| 6" EXT HAND .323 SHK | 6 | 6H | 4 | 14462 | ◆ | 14463 | ◆ | See Page 165 (#7) |
| 6" EXT SP PT .323 SHK | 6 | 6H | 3 | 14464 | ◆ | - | - | See Page 165 (#7) |
| 6" EXT HAND TAP | 6 | 6H | 4 | 14465 | ◆ | 14466 | ◆ | See Page 164 (#4) |
| 6" EXT SPIRAL POINT | 6 | 6H | 3 | 14467 | ◆ | - | - | See Page 164 (#4) |
| +.127mm SPIRAL POINT | 11 | PLATING | 3 | 14468 | ◆ | - | - | See Page 164 (#2) |
| THREAD FORMING TAP | 10 | 6H | 0 | 14469 | ◆ | 14470 | ◆ | See Page 164 (#5) |

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|----------------------|--|---------|---|-------|---|-------|---|-------------------|
| M10 x 1.25 | Recommended Hole Size Based on 75% Thread = 8.75mm | | | | | | | |
| HAND TAP | 5 | 6H | 4 | 14471 | ◆ | 14472 | ◆ | See Page 164 (#1) |
| SPIRAL POINT | 5 | 6H | 3 | 14473 | ◆ | - | - | See Page 164 (#2) |
| +.127mm SPIRAL POINT | 11 | PLATING | 3 | 14474 | ◆ | - | - | See Page 164 (#2) |

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|------------------|---|----|---|-------|---|-------|---|-------------------|
| M10 x 1.0 | Recommended Hole Size Based on 75% Thread = 9mm | | | | | | | |
| SPARK PL HAND | 3 | - | 4 | 14475 | ◆ | 14476 | ◆ | See Page 164 (#1) |
| HAND TAP | 5 | 6H | 4 | 14477 | ◆ | 14478 | ◆ | See Page 164 (#1) |
| SPIRAL POINT | 5 | 6H | 3 | 14479 | ◆ | - | - | See Page 164 (#2) |

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|------------------|---|----|---|-------|---|-------|---|-------------------|
| M11 x 1.5 | Recommended Hole Size Based on 75% Thread = 9.5mm | | | | | | | |
| HAND TAP | 6 | 6H | 4 | 14480 | ◆ | 14481 | ◆ | See Page 164 (#1) |

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|------------------|--|----|---|-------|---|-------|---|-------------------|
| M11 x 1.0 | Recommended Hole Size Based on 75% Thread = 10mm | | | | | | | |
| HAND TAP | 5 | 6H | 4 | 14482 | ◆ | 14483 | ◆ | See Page 164 (#1) |

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|----------------------|---|---------|---|-------|---|-------|---|-------------------|
| M12 x 1.75 | Recommended Hole Size Based on 75% Thread = 10.25mm | | | | | | | |
| SPIRAL POINT | 6 | 6H | 3 | 14484 | ◆ | - | - | See Page 164 (#2) |
| HAND TAP | 3 | 4H | 4 | 14485 | ◆ | 14486 | ◆ | See Page 164 (#1) |
| L.H. HAND TAP | 6 | 6H | 4 | 14487 | ◆ | 14488 | ◆ | See Page 164 (#1) |
| 6" EXT HAND TAP | 6 | 6H | 4 | 14489 | ◆ | 14490 | ◆ | See Page 164 (#4) |
| 6" EXT SP PT | 6 | 6H | 3 | 14491 | ◆ | - | - | See Page 164 (#4) |
| +.127mm SPIRAL POINT | 11 | PLATING | 3 | 14492 | ◆ | - | - | See Page 164 (#2) |