

SIZE / DESCRIPTION	D#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
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M5 x 0.5								
Recommended Hole Size Based on 75% Thread = 4.5mm								
HAND TAP	3	6H	4	14401	◆	14402	◆	See Page 164 (#1)
SPIRAL POINT	3	6H	2	14403	◆	-	-	See Page 164 (#2)

M6 x 1.0								
Recommended Hole Size Based on 75% Thread = 5mm THREAD FORMING TAP at 65% Thread = 5.56mm								
HAND TAP	5	6H	4	14404	◆	14405	◆	See Page 164 (#1)
HAND TAP	3	4H	4	14406	◆	14407	◆	See Page 164 (#1)
L.H. HAND TAP	5	6H	4	14408	◆	14409	◆	See Page 164 (#1)
6" EXT HAND TAP	5	6H	4	14410	◆	14411	◆	See Page 164 (#4)
6" EXT SPIRAL POINT	5	6H	2	14412	◆	-	-	See Page 164 (#4)
+ .127mm HAND TAP	11	PLATING	4	14413	◆	14414	◆	See Page 164 (#1)
+ .127mm SPIRAL POINT	11	PLATING	2	14415	◆	-	-	See Page 164 (#2)
THREAD FORMING TAP	8	6H	0	14416	◆	14417	◆	See Page 164 (#5)

M6 x 0.75								
Recommended Hole Size Based on 75% Thread = 5.25mm								
HAND TAP	3	4H	4	14418	◆	14419	◆	See Page 164 (#1)
SPIRAL POINT	3	4H	2	14420	◆	-	-	See Page 164 (#2)

M6 x 0.5								
Recommended Hole Size Based on 75% Thread = 5.5mm								
HAND TAP	3	6H	4	14421	◆	14422	◆	See Page 164 (#1)

M8 x 1.25								
Recommended Hole Size Based on 75% Thread = 6.75mm								
HAND TAP	5	6H	4	14423	◆	14424	◆	See Page 164 (#1)
SPIRAL POINT	5	6H	2	14425	◆	-	-	See Page 164 (#2)
HAND TAP	3	4H	4	14426	◆	14427	◆	See Page 164 (#1)
SPIRAL POINT	3	4H	2	14428	◆	-	-	See Page 164 (#2)
FAST SPIRAL FLUTE	5	6H	3	14429	◆	14430	◆	See Page 164 (#6)
L.H. HAND TAP	5	6H	4	14431	◆	14432	◆	See Page 164 (#1)
6" EXT HAND TAP	5	6H	4	14433	◆	14434	◆	See Page 164 (#4)
6" EXT SPIRAL POINT	5	6H	2	14435	◆	-	-	See Page 164 (#4)
+ .127mm SPIRAL POINT	11	PLATING	2	14436	◆	-	-	See Page 164 (#2)

M8 x 1.0								
Recommended Hole Size Based on 75% Thread = 7mm THREAD FORMING TAP at 65% Thread = 7.56mm								
HAND TAP	5	6H	4	14437	◆	14438	◆	See Page 164 (#1)
SPIRAL POINT	5	6H	2	14439	◆	-	-	See Page 164 (#2)
HAND TAP	3	4H	4	14440	◆	14441	◆	See Page 164 (#1)
SPIRAL POINT	3	4H	2	14442	◆	-	-	See Page 164 (#2)
THREAD FORMING TAP	8	6H	0	14443	◆	14444	◆	See Page 164 (#5)

M8 x 0.75								
Recommended Hole Size Based on 75% Thread = 7.25mm								
HAND TAP	5	6H	4	14445	◆	14446	◆	See Page 164 (#1)

M8 x 0.5								
Recommended Hole Size Based on 75% Thread = 7.5mm								
HAND TAP	4	6H	4	14447	◆	14448	◆	See Page 164 (#1)

◆ : Usually Ships in 24-48 Hours
Depending on Size and Quantity

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