

SIZE / DESCRIPTION	D#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
<b>M1.6 x 0.35</b>								
<i>Recommended Hole Size Based on 75% Thread = 1.25mm</i>								
HAND TAP	3	6H	2	14361	◆	-	-	See Page 164 (#1)
SPIRAL POINT	3	6H	0	14362	◆	-	-	See Page 164 (#2)
<b>M1.8 x 0.35</b>								
<i>Recommended Hole Size Based on 75% Thread = 1.45mm</i>								
HAND TAP	3	6H	2	14363	◆	14364	◆	See Page 164 (#1)
<b>M2 x 0.4</b>								
<i>Recommended Hole Size Based on 75% Thread = 1.6mm</i>								
HAND TAP	3	6H	3	14365	◆	14366	◆	See Page 164 (#1)
SPIRAL POINT	3	6H	2	14367	◆	-	-	See Page 164 (#2)
<b>M2.2 x 0.45</b>								
<i>Recommended Hole Size Based on 75% Thread = 1.75mm</i>								
HAND TAP	3	6H	3	14368	◆	14369	◆	See Page 164 (#1)
SPIRAL POINT	3	6H	2	14370	◆	-	-	See Page 164 (#2)
<b>M2.5 x 0.45</b>								
<i>Recommended Hole Size Based on 75% Thread = 2.05mm</i>								
HAND TAP	3	6H	3	14371	◆	14372	◆	See Page 164 (#1)
SPIRAL POINT	3	6H	2	14373	◆	-	-	See Page 164 (#2)
<b>M3 x 0.5</b>								
<i>Recommended Hole Size Based on 75% Thread = 2.5mm</i>								
HAND TAP	3	6H	3	14374	◆	14375	◆	See Page 164 (#1)
SPIRAL POINT	3	6H	2	14376	◆	-	-	See Page 164 (#2)
+0.076mm SPIRAL POINT	7	-	2	14377	◆	-	-	See Page 164 (#2)
<b>M4 x 0.75</b>								
<i>Recommended Hole Size Based on 75% Thread = 3.25mm</i>								
HAND TAP	4	6H	4	14378	◆	14379	◆	See Page 164 (#1)
<b>M4 x 0.7</b>								
<i>Recommended Hole Size Based on 75% Thread = 3.3mm</i>								
HAND TAP	4	6H	4	14380	◆	14381	◆	See Page 164 (#1)
SPIRAL POINT	4	6H	2	14382	◆	-	◆	See Page 164 (#2)
HAND TAP	2	4H	4	14383	◆	14384	◆	See Page 164 (#1)
+0.076mm SPIRAL POINT	7	-	2	14385	◆	-	-	See Page 164 (#2)
6" EXT HAND TAP	4	6H	4	14386	◆	14387	◆	See Page 164 (#4)
6" EXT SPIRAL POINT	4	6H	2	14388	◆	-	-	See Page 164 (#4)
+0.127mm HAND TAP	11	PLATING	4	14389	◆	14390	◆	See Page 164 (#1)
<b>M5 x 0.8</b>								
<i>Recommended Hole Size Based on 75% Thread = 4.2mm</i>								
HAND TAP	4	6H	4	14391	◆	14392	◆	See Page 164 (#1)
SPIRAL POINT	4	6H	2	14393	◆	-	-	See Page 164 (#2)
HAND TAP	2	4H	4	14394	◆	14395	◆	See Page 164 (#1)
REGULAR SPIRAL FLUTE	4	6H	2	14396	◆	14397	◆	See Page 164 (#6)
+0.076mm SPIRAL POINT	7	-	2	14398	◆	-	-	See Page 164 (#2)
6" EXT SPIRAL POINT	4	6H	2	14399	◆	-	-	See Page 164 (#4)
+0.127mm SPIRAL POINT	11	PLATING	2	14400	◆	-	-	See Page 164 (#2)