

SIZE / DESCRIPTION	GH#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
<b>3/4"-14 55° WHITWORTH PIPE</b>								
Recommended Hole Size: BSPT = .938" / BSPP = .965"								
BSPP PARALLEL - MODIFIED	-	-	5	14298	◆	14299	◆	See Page 165 (#8)
<b>3/4"-16 NF</b>								
Recommended Hole Size based on 75% Thread = .6894" THREAD FORMING TAP at 65% Thread = .7224"								
+ .003 HAND TAP	7	-	4	14300	◆	14301	◆	See Page 164 (#1)
THREAD FORMING TAP	7	3B	0	14302	◆	14303	◆	See Page 164 (#5)
<b>3/4"-20 NEF</b>								
Recommended Hole Size based on 75% Thread = .7015"								
HAND TAP	3	3B	6	14304	◆	14305	◆	See Page 164 (#1)
<b>3/4"-24 NS</b>								
Recommended Hole Size based on 75% Thread = .709"								
HAND TAP	3	3B	6	14306	◆	14307	◆	See Page 164 (#1)
<b>.800"-36 A.M.O. MOD. WHITWORTH</b>								
Recommended Hole Size Thread = .7644"								
HAND TAP	2	-	6	14308	◆	14309	◆	See Page 164 (#1)
<b>7/8"-9 NC</b>								
Recommended Hole Size based on 75% Thread = .7667"								
SPIRAL POINT	4	3B	3	14310	◆	-	-	See Page 164 (#2)
+ .005 HAND TAP	11	PLATING	4	14311	◆	14312	◆	See Page 164 (#1)
8" EXT HAND TAP	4	3B	4	14313	◆	14314	◆	See Page 164 (#4)
<b>7/8"-14 NF</b>								
Recommended Hole Size based on 75% Thread = .8056"								
HAND TAP	6	2B	4	14315	◆	14316	◆	See Page 164 (#1)
<b>7/8"-18 NS</b>								
Recommended Hole Size based on 75% Thread = .8214"								
HAND TAP	3	3B	4	14317	◆	14318	◆	See Page 164 (#1)
<b>15/16"-16 NS</b>								
Recommended Hole Size based on 75% Thread = .8769"								
HAND TAP	3	3B	6	14319	◆	14320	◆	See Page 164 (#1)
<b>1"-8 NC</b>								
Recommended Hole Size based on 75% Thread = .8781"								
L.H. HAND TAP	4	3B	4	14321	◆	14322	◆	See Page 164 (#1)
+ .005 HAND TAP	11	PLATING	4	14323	◆	14324	◆	See Page 164 (#1)
+ .010 HAND TAP	21	-	4	14325	◆	14326	◆	See Page 164 (#1)
8" EXT HAND TAP	4	3B	4	14327	◆	14328	◆	See Page 164 (#4)
10" EXT HAND TAP	4	3B	4	14329	◆	14330	◆	See Page 164 (#4)
<b>1"-14 NS</b>								
Recommended Hole Size based on 75% Thread = .9306"								
SPIRAL POINT	4	3B	3	14331	◆	-	-	See Page 164 (#2)

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