

SIZE / DESCRIPTION	GH#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
1/2"-14 PIPE TAP								
NPSI NPSF NPT/F NPS								
<i>Recommended Hole Size based on 75% Thread = .703" NPSF/NPSI = .7188"</i>								
NPT/F LEFT HAND TAPER	-	-	4	14228	◆	-	-	See Page 165 (#8)
NPT/F 6" EXT TAPER	-	-	4	14229	◆	-	-	See Page 165 (#10)
NPT/F 6" EXT INT THD TAPER	-	-	5	14230	◆	-	-	See Page 165 (#11)
NPSF EXT x 6"	-	-	4	14231	◆	-	-	See Page 165 (#10)
1/2"-14 55° WHITWORTH PIPE								
<i>Recommended Hole Size: BSPT = .7188" / BSPP = .7344"</i>								
BSPT TAPER - MODIFIED	-	-	4	14232	◆	14233	◆	See Page 165 (#8)
BSPP PARALLEL - MODIFIED	-	-	4	14234	◆	14235	◆	See Page 165 (#8)
BSPP PARALLEL - FULL FORM	-	-	4	14236	◆	-	-	See Page 165 (#8)
1/2"-20 NF								
<i>Recommended Hole Size based on 75% Thread = .4515"</i>								
L.H. HAND TAP	3	3B	4	14237	◆	14238	◆	See Page 164 (#1)
L.H. SPIRAL POINT	3	3B	3	14239	◆	-	-	See Page 164 (#2)
HAND TAP	5	2B	4	-	-	14240	◆	See Page 164 (#1)
+.003 HAND TAP	7	-	4	14241	◆	14242	◆	See Page 164 (#1)
+.005 HAND TAP	11	PLATING	4	14243	◆	14244	◆	See Page 164 (#1)
+.005 SPIRAL POINT	11	PLATING	3	14245	◆	-	-	See Page 164 (#2)
6" EXT HAND TAP	3	3B	4	14246	◆	14247	◆	See Page 164 (#4)
1/2"-24 NS								
<i>Recommended Hole Size based on 75% Thread = .459"</i>								
HAND TAP	3	3B	4	14248	◆	14249	◆	See Page 164 (#1)
1/2"-28 NEF								
<i>Recommended Hole Size based on 75% Thread = .4653"</i>								
HAND TAP	3	3B	4	14250	◆	14251	◆	See Page 164 (#1)
SPIRAL POINT	3	3B	3	14252	◆	-	-	See Page 164 (#2)
HAND TAP	5	2B	4	14253	◆	14254	◆	See Page 164 (#1)
1/2"-32 NS								
<i>Recommended Hole Size based on 75% Thread = .4697"</i>								
HAND TAP	3	3B	6	14255	◆	14256	◆	See Page 164 (#1)
9/16"-12 NC								
<i>Recommended Hole Size based on 75% Thread = .4817"</i>								
SPIRAL POINT	3	3B	3	14257	◆	-	-	See Page 164 (#2)
9/16"-18 NF								
<i>Recommended Hole Size based on 75% Thread = .5089"</i>								
SPIRAL POINT	3	3B	3	14258	◆	-	-	See Page 164 (#2)
9/16"-20 NS								
<i>Recommended Hole Size based on 75% Thread = .514"</i>								
HAND TAP	3	3B	4	14259	◆	14260	◆	See Page 164 (#1)

DRILLS

END MILLS

ROUTERS

THREAD MILLS & TAPS

ENGRAVERS

BORING BARS

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