

SIZE / DESCRIPTION	GH#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
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1/4"-24 NS	Recommended Hole Size based on 75% Thread = .209"							
HAND TAP	3	3B	4	14121	◆	14122	◆	See Page 164 (#1)
SPIRAL POINT	3	3B	2	14123	◆	-	-	See Page 164 (#2)

1/4"-28 NF	Recommended Hole Size based on 75% Thread = .2153" THREAD FORMING TAP at 65% Thread = .2342"							
L.H. SPIRAL POINT	3	3B	2	14124	◆	-	-	See Page 164 (#2)
HAND TAP	5	-	4	14125	◆	14126	◆	See Page 164 (#1)
+.003 HAND TAP	7	-	4	14127	◆	14128	◆	See Page 164 (#1)
+.003 SPIRAL POINT	7	-	2	14129	◆	-	-	See Page 164 (#2)
+.005 HAND TAP	11	PLATING	4	14130	◆	14131	◆	See Page 164 (#1)
+.005 SPIRAL POINT	11	PLATING	2	14132	◆	-	-	See Page 164 (#2)
6" EXT HAND TAP	3	3B	4	14133	◆	14134	◆	See Page 164 (#4)
6" EXT SPIRAL POINT	3	3B	2	14135	◆	-	-	See Page 164 (#4)
6" EXT SP PT SM SHK	3	3B	2	14136	◆	-	-	See Page 165 (#7)
THREAD FORMING TAP	6	2B	0	14137	◆	14138	◆	See Page 164 (#5)

1/4"-32 NEF	Recommended Hole Size based on 75% Thread = .2197"							
HAND TAP	3	3B	4	14139	◆	14140	◆	See Page 164 (#1)
SPIRAL POINT	3	3B	2	14141	◆	-	-	See Page 164 (#2)

1/4"-36 NS	Recommended Hole Size based on 75% Thread = .2230"							
HAND TAP	2	3B	4	14142	◆	14143	◆	See Page 164 (#1)
SPIRAL POINT	2	3B	2	14144	◆	-	-	See Page 164 (#2)

1/4"-40 NS	Recommended Hole Size based on 75% Thread = .2258"							
HAND TAP	2	3B	4	14145	◆	14146	◆	See Page 164 (#1)
SPIRAL POINT	2	3B	3	14147	◆	-	-	See Page 164 (#2)

1/4"-48 NS	Recommended Hole Size based on 75% Thread = .230"							
HAND TAP	2	3B	4	14148	◆	14149	◆	See Page 164 (#1)

1/4"-80 NS	Recommended Hole Size based on 75% Thread = .2379"							
HAND TAP	2	3B	4	14150	◆	14151	◆	See Page 164 (#1)

5/16"-18 NC	Recommended Hole Size based on 75% Thread = .2589"							
L.H. SPIRAL POINT	3	3B	2	14152	◆	-	-	See Page 164 (#2)
+.005 SPIRAL POINT	11	PLATING	2	14153	◆	-	-	See Page 164 (#2)
4" EXT SPIRAL POINT	3	3B	2	14154	◆	-	-	See Page 164 (#4)
4" EXT SP PT SM SHK	3	3B	2	14155	◆	-	-	See Page 165 (#7)
6" EXT HAND TAP	3	3B	4	14156	◆	14157	◆	See Page 164 (#4)
6" EXT SPIRAL POINT	3	3B	2	14158	◆	-	-	See Page 164 (#4)
6" EXT SP PT SM SHK	3	3B	2	14159	◆	-	-	See Page 165 (#7)

◆ : Usually Ships in 24-48 Hours
Depending on Size and Quantity

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