

SIZE / DESCRIPTION	GH#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
#14-24 NS								
Recommended Hole Size based on 75% Thread = .201"								
HAND TAP	3	3B	4	14083	◆	14084	◆	See Page 164 (#1)
1/16"-27 PIPE TAP NPSI NPSF NPT/F NPS								
Recommended Hole Size: NPT/NPTF = .246"								
NPT/F INT. THD	-	-	5	14085	◆	-	-	See Page 165 (#9)
NPT/F 4" EXT TAPER	-	-	4	14086	◆	-	-	See Page 165 (#10)
NPT/F 6" EXT TAPER	-	-	4	14087	◆	-	-	See Page 165 (#10)
1/8"-27 PIPE TAP NPSI NPSF NPT/F NPS								
Recommended Hole Size: NPT/NPTF = .332" NPSF/NPSI = .3438"								
NPT/F 4" EXT TAPER	-	-	4	14088	◆	-	-	See Page 165 (#10)
NPT/F 6" EXT TAPER	-	-	4	14089	◆	-	-	See Page 165 (#10)
NPT/F 6" EXT INT THD TAPER	-	-	5	14090	◆	-	-	See Page 165 (#11)
NPSF EXT x 6"	-	-	4	14091	◆	-	-	See Page 165 (#10)
NPSI STRAIGHT	-	-	4	14092	◆	-	-	See Page 165 (#8)
1/8"-28 55° WHITWORTH PIPE								
Recommended Hole Size BSPT = .3281" / BSPP = .3438"								
BSPT TAPER - MODIFIED	-	-	4	14093	◆	14094	◆	See Page 165 (#8)
BSPP PARALLEL - MODIFIED	-	-	4	14095	◆	14096	◆	See Page 165 (#8)
1/4"-18 PIPE TAP NPSI NPSF NPT/F NPS								
Recommended Hole Size: NPT/NPTF = .4375" NPSF / NPSI = .4375"								
NPT/F 6" EXT TAPER	-	-	4	14097	◆	-	-	See Page 165 (#10)
NPT/F 6" EXT INT THD TAPER	-	-	5	14098	◆	-	-	See Page 165 (#11)
NPT/F 8" EXT TAPER	-	-	4	14099	◆	-	-	See Page 165 (#10)
NPSF EXT x 6"	-	-	4	14100	◆	-	-	See Page 165 (#10)
1/4"-19 55° WHITWORTH PIPE								
Recommended Hole Size: BSPT = .4375" / BSPP = .4531"								
BSPT TAPER - MODIFIED	-	-	4	14101	◆	14102	◆	See Page 165 (#8)
BSPP PARALLEL - MODIFIED	-	-	4	14103	◆	14104	◆	See Page 165 (#8)
BSPP PARALLEL - FULL FORM	-	-	4	14105	◆	-	-	See Page 165 (#8)
1/4"-20 NC								
Recommended Hole Size based on 75% Thread = .2015"								
L.H. SPIRAL POINT	3	3B	2	14106	◆	-	-	See Page 164 (#2)
+.003 HAND TAP	7	-	4	14107	◆	14108	◆	See Page 164 (#1)
+.003 SPIRAL POINT	7	-	2	14109	◆	-	-	See Page 164 (#2)
+.005 HAND TAP	11	PLATING	4	14110	◆	14111	◆	See Page 164 (#1)
+.005 SPIRAL POINT	11	PLATING	2	14112	◆	-	-	See Page 164 (#2)
4" EXT SP PT SM SHK	3	3B	2	14113	◆	-	-	See Page 165 (#7)
4" EXT SPIRAL POINT	3	3B	2	14114	◆	-	-	See Page 164 (#4)
6" EXT HAND TAP	3	3B	4	14115	◆	14116	◆	See Page 164 (#4)
6" EXT SM SHK HAND	3	3B	4	14117	◆	14118	◆	See Page 165 (#7)
6" EXT SPIRAL POINT	3	3B	2	14119	◆	-	-	See Page 164 (#4)
6" EXT SP PT SM SHK	3	3B	2	14120	◆	-	-	See Page 165 (#7)

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