

SIZE / DESCRIPTION	GH#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
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#10-24 NC								
Recommended Hole Size based on 75% Thread = .149"								
SPIRAL POINT	5	-	2	14043	◆	-	-	See Page 164 (#2)
+ .003 SPIRAL POINT	7	-	2	14044	◆	-	-	See Page 164 (#2)
+ .005 HAND TAP	11	PLATING	4	14045	◆	14046	◆	See Page 164 (#1)
+ .005 SPIRAL POINT	11	PLATING	2	14047	◆	-	-	See Page 164 (#2)
4" EXT SPIRAL POINT	3	3B	2	14048	◆	-	-	See Page 164 (#4)
6" EXT HAND TAP	3	3B	4	14049	◆	14050	◆	See Page 164 (#4)
6" EXT SPIRAL POINT	3	3B	2	14051	◆	-	-	See Page 164 (#4)
THREAD FORMING TAP	10	PLATING	0	14052	◆	14053	◆	See Page 164 (#5)

#10-32 NF								
Recommended Hole Size based on 75% Thread = .1597"								
L.H. SPIRAL POINT	3	2B	2	14054	◆	-	-	See Page 164 (#2)
HAND TAP	4	-	4	14055	◆	14056	◆	See Page 164 (#1)
SPIRAL POINT	4	-	2	14057	◆	-	-	See Page 164 (#2)
HAND TAP	5	-	4	14058	◆	14059	◆	See Page 164 (#1)
SPIRAL POINT	5	-	2	14060	◆	-	-	See Page 164 (#2)
+ .003 HAND TAP	7	-	4	14061	◆	14062	◆	See Page 164 (#1)
+ .003 SPIRAL POINT	7	-	2	14063	◆	-	-	See Page 164 (#2)
+ .005 SPIRAL POINT	11	PLATING	2	14064	◆	-	-	See Page 164 (#2)
4" EXT SPIRAL POINT	3	2B	2	14065	◆	-	-	See Page 164 (#4)
6" EXT HAND TAP	3	2B	4	14066	◆	14067	◆	See Page 164 (#4)
6" EXT SPIRAL POINT	3	2B	2	14068	◆	-	-	See Page 164 (#4)
STI HAND TAP	2	3B	3	14069	◆	14070	◆	See Page 164 (#3)

#10-36 NS								
Recommended Hole Size based on 75% Thread = .163"								
HAND TAP	2	3B	4	14071	◆	14072	◆	See Page 164 (#1)

#10-40 NS								
Recommended Hole Size based on 75% Thread = .1658"								
SPIRAL POINT	2	3B	2	14073	◆	-	-	See Page 164 (#2)

#10-48 NS								
Recommended Hole Size based on 75% Thread = .1700"								
HAND TAP	2	3B	4	14074	◆	14075	◆	See Page 164 (#1)

#10-56 NS								
Recommended Hole Size based on 75% Thread = .1729"								
HAND TAP	2	3B	4	14076	◆	14077	◆	See Page 164 (#1)

.210-36 NS								
Recommended Hole Size based on 75% Thread = .183"								
HAND TAP	3	3B	4	14078	◆	14079	◆	See Page 164 (#1)

#12-32 NEF								
Recommended Hole Size based on 75% Thread = .1857"								
HAND TAP	3	3B	4	14080	◆	14081	◆	See Page 164 (#1)
SPIRAL POINT	3	3B	2	14082	◆	-	-	See Page 164 (#2)

◆ : Usually Ships in 24-48 Hours
Depending on Size and Quantity

DRILLS
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