

TAPS BY SIZE

- DRILLS
- END MILLS
- ROUTERS
- THREAD MILLS & TAPS
- ENGRAVERS
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SIZE / DESCRIPTION	GH#	Class of Fit	No. of Flutes	EDP Number Plug	Stock	EDP Number Bottom	Stock	Style Page 164 - 165
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#2-56 NC <i>Recommended Hole Size based on 75% Thread = .0689"</i>								
SPIRAL POINT	4	-	2	14010	◆	-	-	See Page 164 (#2)
SPIRAL POINT	5	-	2	14011	◆	-	-	See Page 164 (#2)
SPIRAL POINT +.003	7	-	2	14012	◆	-	-	See Page 164 (#2)

#4-40 NC <i>Recommended Hole Size based on 75% Thread = .0878"</i>								
SPIRAL POINT	3	-	2	14013	◆	-	-	See Page 164 (#2)
SPIRAL POINT	4	-	2	14014	◆	-	-	See Page 164 (#2)
SPIRAL POINT	5	-	2	14015	◆	-	-	See Page 164 (#2)
+.005 SPIRAL POINT	11	PLATING	2	14016	◆	-	-	See Page 164 (#2)
STI HAND TAP	1	3B	3	14017	◆	14018	◆	See Page 164 (#3)

#5-40 NC <i>Recommended Hole Size based on 75% Thread = .1008"</i>								
+.005 SPIRAL POINT	11	PLATING	2	14019	◆	-	-	See Page 164 (#2)

#6-32 NC <i>Recommended Hole Size based on 75% Thread = .1077"</i>								
L.H. SPIRAL POINT	3	2B	2	14020	◆	-	-	See Page 164 (#2)
HAND TAP	5	-	3	14021	◆	14022	◆	See Page 164 (#1)
+.003 SPIRAL POINT	7	-	2	14023	◆	-	-	See Page 164 (#2)
+.005 HAND TAP	11	PLATING	3	14024	◆	14025	◆	See Page 164 (#1)
+.005 SPIRAL POINT	11	PLATING	2	14026	◆	-	-	See Page 164 (#2)
6" EXT SPIRAL POINT	3	2B	2	14027	◆	-	-	See Page 164 (#4)

#6-48 NS <i>Recommended Hole Size based on 75% Thread = .118"</i>								
HAND TAP	2	3B	3	14028	◆	14029	◆	See Page 164 (#1)
SPIRAL POINT	2	3B	2	14030	◆	-	-	See Page 164 (#2)

#8-32 NC <i>Recommended Hole Size based on 75% Thread = .1337"</i> <i>THREAD FORMING TAP at 65% Thread = .1502"</i>								
+.003 HAND TAP	7	-	4	14031	◆	14032	◆	See Page 164 (#1)
+.003 SPIRAL POINT	7	-	2	14033	◆	-	-	See Page 164 (#2)
+.005 SPIRAL POINT	11	PLATING	2	14034	◆	-	-	See Page 164 (#2)
6" EXT SPIRAL POINT	3	2B	2	14035	◆	-	-	See Page 164 (#4)
THREAD FORMING TAP	3	3B	0	14036	◆	14037	◆	See Page 164 (#5)
THREAD FORMING TAP	5	2B	0	14038	◆	14039	◆	See Page 164 (#5)

#8-40 NS <i>Recommended Hole Size based on 75% Thread = .1398"</i>								
HAND TAP	2	3B	4	14040	◆	14041	◆	See Page 164 (#1)
SPIRAL POINT	2	3B	2	14042	◆	-	-	See Page 164 (#2)