

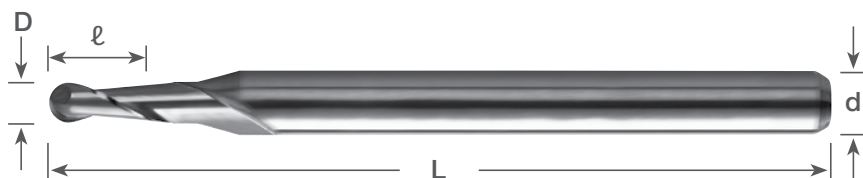
2 FLUTE

STANDARD LENGTH BALL NOSE END MILLS

0.0050" - 0.0312" DIAMETER

Mirror Surface Finishes

Sub Micron Grain Carbide



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STANDARD Length (Inch Sizes)

Dimensions (in)				Uncoated		AlTiN Coating		NEW DLC Coating	
D ^{+0.000} _{-0.001}	d	ℓ	L	Part Number	Stock	Part Number	Stock	Part Number	Stock
NEW 0.0050	1/8	0.015	1 1/2	1625-0050.015	●	1625-0050L015	●	-	-
NEW 0.0060	1/8	0.018	1 1/2	1625-0060.018	●	1625-0060L018	●	-	-
NEW 0.0070	1/8	0.021	1 1/2	1625-0070.021	●	1625-0070L021	●	-	-
NEW 0.0080	1/8	0.024	1 1/2	1625-0080.024	●	1625-0080L024	●	-	-
NEW 0.0090	1/8	0.027	1 1/2	1625-0090.027	●	1625-0090L027	●	-	-
0.0100	1/8	0.030	1 1/2	1625-0100.030	●	1625-0100L030	●	1625-0100D030	■
0.0110	1/8	0.033	1 1/2	1625-0110.033	●	1625-0110L033	●	-	-
0.0120	1/8	0.036	1 1/2	1625-0120.036	●	1625-0120L036	●	-	-
0.0130	1/8	0.039	1 1/2	1625-0130.039	●	1625-0130L039	●	-	-
0.0140	1/8	0.042	1 1/2	1625-0140.042	●	1625-0140L042	●	-	-
0.0150	1/8	0.045	1 1/2	1625-0150.045	●	1625-0150L045	●	1625-0150D045	■
0.0156 (1/64)	1/8	0.047	1 1/2	1625-0156.047	●	1625-0156L047	●	1625-0156D047	■
0.0160	1/8	0.048	1 1/2	1625-0160.048	●	1625-0160L048	●	-	-
0.0170	1/8	0.051	1 1/2	1625-0170.051	●	1625-0170L051	●	-	-
0.0180	1/8	0.054	1 1/2	1625-0180.054	●	1625-0180L054	●	-	-
0.0190	1/8	0.057	1 1/2	1625-0190.057	●	1625-0190L057	●	-	-
0.0200	1/8	0.060	1 1/2	1625-0200.060	●	1625-0200L060	●	1625-0200D060	■
0.0210	1/8	0.063	1 1/2	1625-0210.063	●	1625-0210L063	●	-	-
0.0220	1/8	0.066	1 1/2	1625-0220.066	●	1625-0220L066	●	-	-
0.0230	1/8	0.069	1 1/2	1625-0230.069	●	1625-0230L069	●	-	-
0.0240	1/8	0.072	1 1/2	1625-0240.072	●	1625-0240L072	●	-	-
0.0250	1/8	0.075	1 1/2	1625-0250.075	●	1625-0250L075	●	1625-0250D075	■
0.0260	1/8	0.078	1 1/2	1625-0260.078	●	1625-0260L078	●	-	-
0.0270	1/8	0.081	1 1/2	1625-0270.081	●	1625-0270L081	●	-	-
0.0280	1/8	0.084	1 1/2	1625-0280.084	●	1625-0280L084	●	-	-
0.0290	1/8	0.087	1 1/2	1625-0290.087	●	1625-0290L087	●	-	-
0.0300	1/8	0.090	1 1/2	1625-0300.090	●	1625-0300L090	●	1625-0300D090	■
0.0310	1/8	0.093	1 1/2	1625-0310.093	●	1625-0310L093	●	-	-
0.0312 (1/32)	1/8	0.094	1 1/2	1625-0312.094	●	1625-0312L094	●	1625-0312D094	■

SERIES 1625 WORKPIECE MATERIAL

Coating	P Steel ~30HRC	P Steel 30~40HRC	H Hardened Steel ~55HRC	H Hardened Steel ~68HRC	M Stainless Steel	K Cast Iron	N Aluminum	N Graphite	N Copper Alloy	N CFRP	N Plastic	N Thermoset Plastic	N High Density Plastic	S Nickel / Cobalt	S Titanium Alloy
AlTiN	★	★	★	☆	☆	☆								☆	☆
DLC							☆	★	☆	★	★	★			
Uncoated							☆	☆	★	☆	★	★			☆

★ : Priority ☆ : Applicable Materials

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