для заказа - kyocera@kyocera-tools.ru

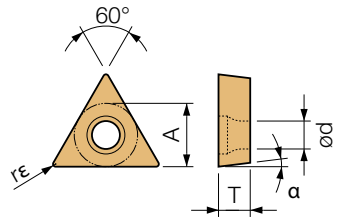
How to read this page ➔ B13

60° Triangle

Positive Insert with Hole

Part Number	A (in)	T (in)	Ød (in)	α
TP_1515_	3/16	3/32	0.091	11°
TPMT1815_	7/32	3/32	0.110	

Part Number	A (in)	T (in)	Ød (in)	α
TP_1815_	7/32	3/32	0.118	
TP_22_	1/4	1/8	0.130	11°
TPMT32_	3/8	1/8	0.173	

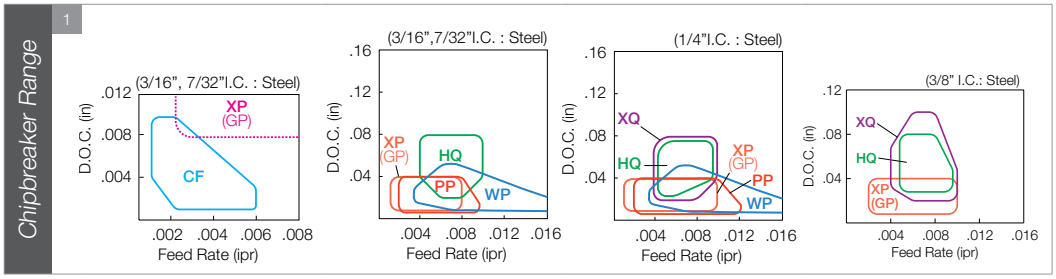


		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
				Corner Radius (in)	Cermet					MEGA COAT Cermet					PVD Cermet		CVD Coated Carbide															MEGACOAT / MEGACOAT NANO					PVD Coated Carbide					DLC	Carbide			
Minute D.O.C. *Sharp Edge*	TPGT	151505CF	080202CF	0.008																																○								
	TPGT	181505CF	090202CF	0.008																																○								
	TPGT	151502M-CF	080201M-CF	<0.004																																		○						
		151505M-CF	080202M-CF	<0.008																																	○	○						
	TPGT	181502M-CF	090201M-CF	<0.004																																			○						
		181505M-CF	090202M-CF	<0.008																																		○	○						
Minute D.O.C. *Sharp Edge / Polished*	TPGT	181502MP-CF	080201MP-CF	<0.004																												●	●				○			○						
		181505MP-CF	080202MP-CF	<0.008																												●	●				○			○						
	TPGT	181502MP-CF	090201MP-CF	<0.004																												●	●				○			○						
		181505MP-CF	090202MP-CF	<0.008																												●	●				○			○						
Finishing *Wiper Edge* NEW	TPMX	18151WP	090204WP	1/64	○	○				○	○						●	●	●	●												●	●													
	TPMX	221WP	110304WP	1/64	○	○				○	○						●	●	●	●												●	●													
Finishing	TPMT	181505PP	090202PP	0.008	●	●	○	○		●	●	○	○				●	●	●	●												●	●				○									
		18151PP	090204PP	1/64	●	●	○	○		●	●	○	○				●	●	●	●												●	●				○									
	TPMT	2205PP	110302PP	0.008	●	●	○	○		●	●	○	○				●	●	●	●												●	●				○									
		221PP	110304PP	1/64	●	●	○	○		●	●	○	○				●	●	●	●												●	●				○									
		222PP	110308PP	1/32	●	●	○	○		●	●	○	○				●	●	●	●												●	●				○									
Finishing	TPMT	181505GP	090202GP	0.008	○	○	○	○	○	○	○	●	●		○	○						●	●									●					○	●		○						
		18151GP	090204GP	1/64	○	○	○	●	○	○	○	●	●		○	●	○	○	○	○		●	●									●					○	●		○						
	TPMT	221GP	110304GP	1/64	○	○	○	●	●	○	○	●	●		○	●	○	○	○	○		●	●									●					○	●		○						
		222GP	110308GP	1/32	○	○	○	○	●	○	○	●	●		○	●	○	○	●	○		●	●									●					○	●		○						
	TPMT	321GP	160304GP	1/32	○	○	○	○	●	○	○	●	●		○	●	○	○	○	○		●	●									●					○	●		○						
Finishing-Medium	TPMT	181505HQ	090202HQ	0.008	●	○	○	○		●	○	●	●		○	●	○	○	○	○	●	●	●									●					○	○		○						
		18151HQ	090204HQ	1/64	●	○	○	●	●	●	○	●	●		○	●	○	●	●	●		●	●	●	●	●						●					○	○		○	●					
	TPMT	2205HQ	110302HQ	0.008	●	●	○	○	○	●	●	●	●			●	○	○	●	●		●	●									●					○	●		○						
		221HQ	110304HQ	1/64	●	●	○	●	●	●	●	●	○		○	●	○	●	●	●		●	●	●	●	●	○	○	○			●					○	●		○		●				
		222HQ	110308HQ	1/32	●	●	○	●	●	●	●	●	○		○	●	○	●	●	●		●	●	●	●	●	○	○	○			●					○	●		○		●				
	TPMT	3205HQ	160302HQ	0.008	●		○		○	●																						●					○	●		○						
		321HQ	160304HQ	1/64	●	●	○	○	●	●	●	●	●		○	●	○	●	●	●		●	●	●	●	●		○	○			●					○	●		○		●				
		322HQ	160308HQ	1/32	●	●	○		●	●	●	●	○		○		○	●	●	○		●	●	●	●	●		○				●					○	○		○		●				
Finishing *Low Carbon Steel*	TPMT	18151XP	090204XP	1/64	●	●	○	○		●	●	●	●		○	●	●	●	●	●		●	●									●					○	●		○						
	TPMT	221XP	110304XP	1/64	●	●	○	○		●	●	●	●		○	●	●	●	●	●		●	●									●					○	●		○						
		222XP	110308XP	1/32	●	●	○	○		●	●	●	●		○	●	●	●	●	●		●	●									●					○	●		○						
	TPMT	321XP	160304XP	1/64	●	●	○	○		●	●	●	●		●	●	●	●	●	●		●	○									●					○	●								
		322XP	160308XP	1/32	●	●	○	○		●	●	●	●		○	●	●	●	●	●		●	●									●					○	○								

Reference Table Below

1

Chipbreaker Range



Part Number	Applicable Toolholder Page
TP_1515_	E29, F53, F55~F57
TP_1815_	F53, F55~F57
TP_22_	E29, F53~F57
TP_32_	F53~F57

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● : U.S. Stock Ⓡ : U.S. Stock (R-hand Only) Ⓛ : U.S. Stock (L-hand Only)
○ : World Express (Shipping - 10 Business Days) Ⓡ : World Express (R-hand Only) Ⓛ : World Express (L-hand Only)

Inserts sold in 10 piece boxes.