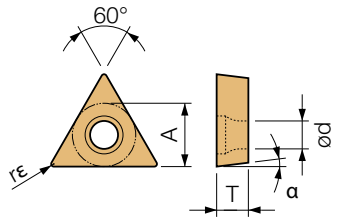
для заказа - kyocera@kyocera-tools.ru

How to read this page ➔ B13

60° Triangle

Positive Insert with Hole

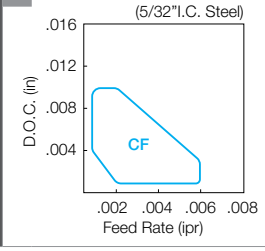
Part Number	A (in)	T (in)	Ød (in)	α
TB_121_	5/32	1/16	0.091	5°
TC_1815_	7/32	3/32	0.098	7°
TC_215_	1/4	3/32	0.110	7°
TC_325_	3/8	5/32	0.173	7°



		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
				Corner Radius (in)	Cermet					MEGA COAT Cermet					PVD Cermet		CVD Coated Carbide															MEGACOAT / MEGACOAT NANO						PVD Coated Carbide				DLC	Carbide				
Minute D.O.C. Sharp Edge	TBGT	12105CF	060102CF	0.008																																	○							F53 ~ F57	1
	TBGT	12102M-CF	060101M-CF	<0.004																																		○							
		12105M-CF	060102M-CF	<0.008																																		○	○						
Minute D.O.C. Sharp Edge / Polished	TBGT	12102MP-CF	060101MP-CF	<0.004																												●	●				○			○						
		12105MP-CF	060102MP-CF	<0.008																												●	●				○			○						
Finishing	TBMT	12105DP	060102DP	0.008	○	○	○	○	○	○	○	○	○			●	○	○	○	○			●	●																							
		1211DP	060104DP	1/64	○	○	○	○	○	○	●	○	○			●	○	○	○	○			●	●														○								
Finishing	TBET	121013MR/L	0601005MR/L	<0.002																												●					○									
		12102MR/L	060101MR/L	<0.004																												●					○									
		12105MR/L	060102MR/L	<0.008																												●					○									
		1211MR/L	060104MR/L	<1/64																												●					○									
	TBGT	12101R/L	0601003R/L	0.001																																		Ⓛ							
		12102R/L	060101R/L	0.004					○																													○					○		
		12105R/L	060102R/L	0.008	○	Ⓛ	○	Ⓛ	○	○	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ																						○					○		
		1211R/L	060104R/L	1/64	○	Ⓛ	○	Ⓛ	○	○	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ																						○					○		
	TBGT	121013MR/L	0601005MR/L	<0.002																																		Ⓛ	○						
		12102MR/L	060101MR/L	<0.004																																		Ⓛ	○						
		12105MR/L	060102MR/L	<0.008																																		Ⓛ	○						
		1211MR/L	060104MR/L	<1/64																																		○	○						
Cast Iron Without Chipbreaker	TBGW	12105	060102	0.008					○																																	○			-
		1211	060104	1/64					●																																	○			
Finishing Wiper Edge NEW	TCMX	18151WP	090204WP	1/64	○	○				○	○						●	●	●	●												●	○													
	TCMX	2151WP	110204WP	1/64	○	○				○	○						●	●	●	●												●	○												3	
Finishing-Medium	TCMT	181505HQ	090202HQ	0.008	○	○	○		●	●	○	●	●						●	●			○																						
		18151HQ	090204HQ	1/64	○	○	○		●	●	○	●	●						●	●			○																						
	TCMT	21505HQ	110202HQ	0.008	○	○	○		●	●	○	●	●																															F51	
		2151HQ	110204HQ	1/64	○	○	○		●	●	○	●	●		●		○	●	●	●		●	●	○				○										●					●		4
		2152HQ	110208HQ	1/32	○	○	○		●	●	○	●	●		●		○	●	●	●		●	●	●				●															●		
	TCMT	3251HQ	16T304HQ	1/64		○			●		○		●		●		○	●	●	●		●	●						●															●		
		3252HQ	16T308HQ	1/32		○			●		○		●		●		○	●	●	●		●	●						●	●														●	-	
		3253HQ	16T312HQ	3/64															●	●			●						●	●															

Chipbreaker Range

1



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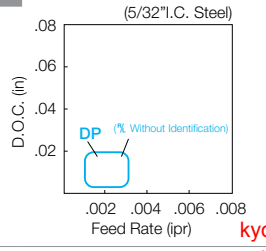

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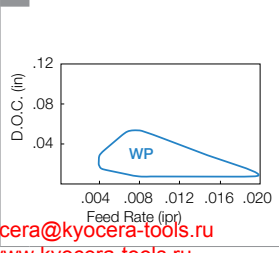

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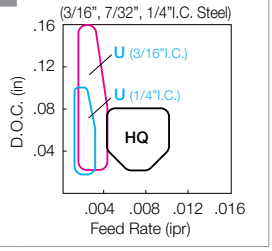

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

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