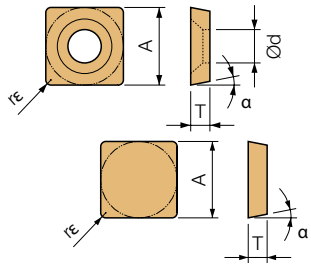
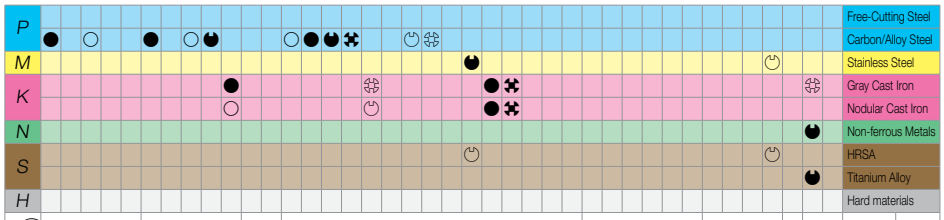
для заказа - kyocera@kyocera-tools.ru

How to read this page ➔ B13

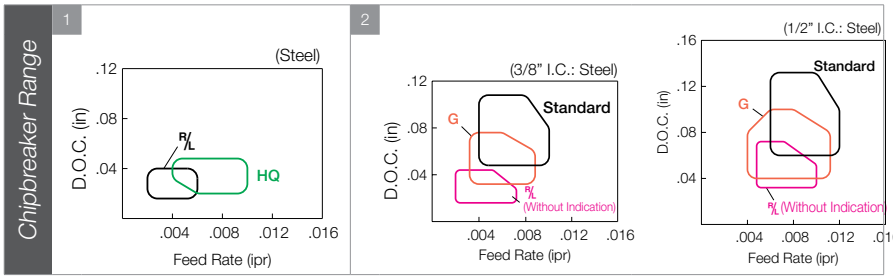
90° Square
Positive Insert

Part Number	A (in)	T (in)	Ød (in)	α	Part Number	A (in)	T (in)	Ød (in)	α
SC_325_	3/8	5/32	0.173	7°	SP_32_	3/8	1/8	-	
SPGH32_	3/8	1/8	0.177	11°	SP_42_	1/2	1/8	-	11°
SPGH42_	1/2	1/8	0.217	11°	SP_43_	1/2	3/16	-	





	ANSI Part Number	ISO Part Number	rε	Corner Radius (in)	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	MEGA COAT Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	MEGACOAT / MEGACOAT NANO PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	DLC PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Finishing-Medium																																											
	SCMT	3251HQ	09T304HQ	1/64	○		○		●	○		●			○		○	●	●	●		●	●	●																			-	1
		3252HQ	09T308HQ	1/32	○		○		●	○		●					○	●	●	●		●	●	●																			
Finishing																																											
	SPGH	321 R/L	090304 R/L	1/64					Ⓛ																																	F70	
		322 R/L	090308 R/L	1/32					Ⓛ																																	
Finishing																																											
	SPGR	321 R/L	090304 R/L	1/64	○		Ⓡ		Ⓡ	○				○																													
		322 R/L	090308 R/L	1/32	○		○		○	○																															
	SPGR	421 R/L	120304 R/L	1/64	○		○		○	○																															
		422 R/L	120308 R/L	1/32	○		○		○	○				○																											
Medium																																											
	SPMR	321G	090304G	1/64					●				○	●	○																												
		322G	090308G	1/32					●				○		○																											
	SPMR	421G	120304G	1/64					○				○	●	○																											
		422G	120308G	1/32					●				○	●	○																											
Medium																																											
	SPMR	321	090304	1/64													○	○	○	○		●	●			●													●			E42 F70	2
		322	090308	1/32					●								○	○	○	○		●	●			●													●			
	SPMR	421	120304	1/64													○	○	○	○		●	●			●													●			
		422	120308	1/32													○	○	○	○		●	●			●													●			
Cast Iron *Without Chipbreaker*																																											
	SPG	321	090304	1/64										○																										○			-
		322	090308	1/32										○																										○			
	SPG	421	120304	1/64										●																										○			
		422	120308	1/32					●					○																										●			
	SPM	421	120304	1/64																	●							○		●												
		422	120308	1/32	○		○		○	○											●						○	○		●										○		
		423	120312	3/64	○		○		○	○																															
	SPM	432	120408	1/32																								○		●												
		433	120412	3/64																								○		●												



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Inserts sold in 10 piece boxes.