

# TURNING INSERTS (POSITIVE)

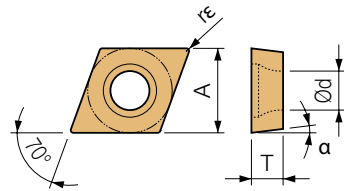
Cermet / Coated Carbide / Carbide

## 70° Diamond

Positive Insert with Hole

How to read this page B13

Part Number	A	T	Ød	α
JC_1109_	0.138	0.055	0.075	7°



POSITIVE



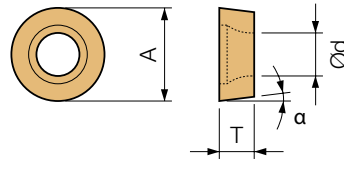
CERAMIC

Corner Radius (in)	Cermet		MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide						MEGACOAT / MEGACOAT NANO		PVD Coated Carbide	DLC	Carbide	Toolholder Page	Chipbreaker Range	
	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number				
0.004	JCET 110902%-FSF	030101%-FSF																
0.008	JCET 110905%-FSF	030102%-FSF																
1/64	JCET 110901%-FSF	030104%-FSF																
<-0.004	JCET 110902M%-FSF	030101M%-FSF																
<-0.008	JCET 110905M%-FSF	030102M%-FSF																
0.008	JCET 110905M%-F	030102M%-F																
1/64	JCET 11091M%-F	030104M%-F																
0.004	JCGT 110902%-F	030101%-F																
0.008	JCGT 110905%-F	030102%-F																
1/64	JCGT 11091%-F	030104%-F																
<-0.004	JCGT 110902M%-F	030101M%-F																
<-0.008	JCGT 110905M%-F	030102M%-F																
<1/64	JCGT 11091M%-F	030104M%-F																

• Insert whose corner R(ε) dimension expressed with less than sign (e.g. <0.002, <0.004, <0.008 etc.) indicate models with minus tolerance for corner R (ε).

## Round

Positive Insert with Hole



Part Number	A	T	Ød	α
RC_1003_	0.394	1/8	0.142	7°
RC_1204_	0.472	3/16	0.165	7°

Corner Radius (in)	Cermet		MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide						MEGACOAT / MEGACOAT NANO		PVD Coated Carbide	DLC	Carbide	Toolholder Page	Chipbreaker Range	
	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number	Part Number					
-	RCMX 1003M0	1003M0																
-	RCMX 1204M0	1204M0																
-	RCGX 1003M0-AQ	1003M0-AQ																
-	RCMT 43SR	120400SR																

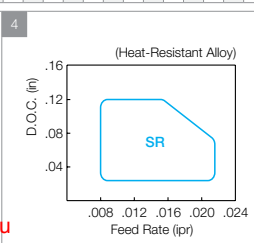
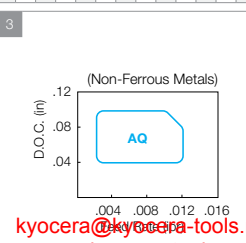
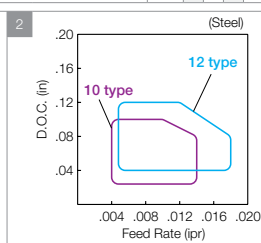
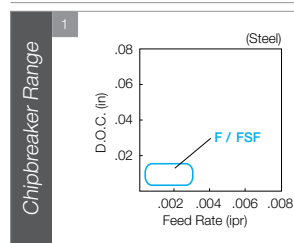
Medium



Finishing-Medium  
Non-Ferrous Metals



Finishing-Medium



\*Chipbreaker shape of RCMX... varies by grade (cermet / PVD coated cermet / CVD coated carbide)