для заказа - kyocera@kyocera-tools.ru

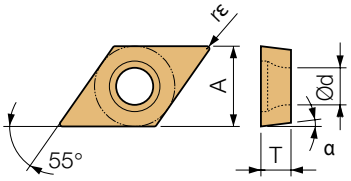
How to read this page ➔ B13

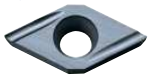
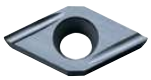
55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E24~E27, E35, F45~F49
DC..325	E20, E24~E27, E35, F45~F49, F75

Part Number	A	T	Ød	α
	(in)			
DC_215_	1/4	3/32	0.110	7°
DC_325_	3/8	5/32	0.173	



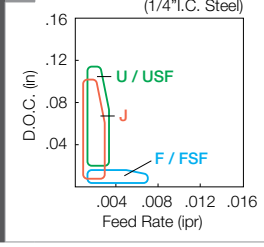
		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
		Corner Radius (in)			Cermet					MEGA COAT Cermet					PVD Cermet		CVD Coated Carbide															MEGACOAT / MEGACOAT NANO					PVD Coated Carbide				DLC	Carbide				
	DCET	21501F℔-USF	0702003F℔-USF	0.001					®																											●									
		21502F℔-USF	070201F℔-USF	0.004					®																											●									
		21505F℔-USF	070202F℔-USF	0.008					○																											●									
Low Feed	DCET	32501F℔-USF	11T3003F℔-USF	0.001																															Ⓡ									
Sharp Edge / Precision		32502F℔-USF	11T301F℔-USF	0.004					○																											●									
Super Fine		32505F℔-USF	11T302F℔-USF	0.008					○																											Ⓡ									
	DCET	215013MF℔-USF	0702005MF℔-USF	<0.002																													●													
		21502MF℔-USF	070201MF℔-USF	<0.004																													●							○					
		21505MF℔-USF	070202MF℔-USF	<0.008																													●							○					
	DCET	325013MF℔-USF	11T3005MF℔-USF	<0.002																													●													
		32502MF℔-USF	11T301MF℔-USF	<0.004																													●							○					
		32505MF℔-USF	11T302MF℔-USF	<0.008																													●							○					
	DCET	215013MF℔-U	0702005MF℔-U	<0.002																													Ⓡ				Ⓡ				Ⓡ				
Low Feed		21502MF℔-U	070201MF℔-U	<0.004	○					○																							●				○				○				
Sharp Edge		21505MF℔-U	070202MF℔-U	<0.008	○	○				○	○																						●				○				○				
NEW	DCET	325013MF℔-U	11T3005MF℔-U	<0.002																													Ⓡ				Ⓡ				Ⓡ				
		32502MF℔-U	11T301MF℔-U	<0.004	○					○																							●				○				○				
		32505MF℔-U	11T302MF℔-U	<0.008	○	○				○	○																						●				○				○				
		3251MF℔-U	11T304MF℔-U	<1/64																													Ⓡ				Ⓡ				Ⓡ				
	DCGT	21501F℔-U	0702003F℔-U	0.001																																	○					○			
		21502F℔-U	070201F℔-U	0.004			○	●	○						Ⓡ																						●					Ⓡ			
		21505F℔-U	070202F℔-U	0.008			○	●	○				○		○	●																					●					●			
	DCGT	32501F℔-U	11T3003F℔-U	0.001					○																											○					Ⓡ			
		32502F℔-U	11T301F℔-U	0.004			○		Ⓡ																											●					●			
Low Feed		32505F℔-U	11T302F℔-U	0.008			○	●	Ⓡ				○		Ⓡ	●																					Ⓡ					Ⓡ			
Sharp Edge	DCGT	21501MF℔-U	0702003MF℔-U	<0.001																																		Ⓡ	Ⓡ						
		215013MF℔-U	0702005MF℔-U	<0.002																													●							Ⓛ					
		21502MF℔-U	070201MF℔-U	<0.004																													Ⓡ							Ⓡ	○				
		21505MF℔-U	070202MF℔-U	<0.008																													●							Ⓡ	○				
		2151MF℔-U	070204MF℔-U	<1/64																													●							Ⓡ	○				
	DCGT	325013MF℔-U	11T3005MF℔-U	<0.002																													●													
		32502MF℔-U	11T301MF℔-U	<0.004																													●							Ⓡ	○				
		32505MF℔-U	11T302MF℔-U	<0.008																													●							○	○				
		3251MF℔-U	11T304MF℔-U	<1/64																													●							Ⓡ	○				

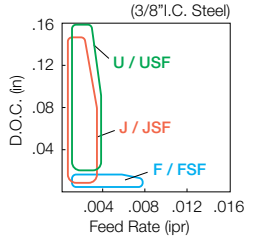
Reference Table Above

1

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range 1





kyocera@kyocera-tools.ru
www.kyocera-tools.ru

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Inserts sold in 10 piece boxes.