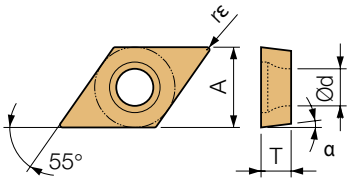
How to read this page ➔ B13

55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E24~E27, E35, F45~F49
DC..325	E20, E24~E27, E35, F45~F49, F75

Part Number	A	T	Ød	α
			(in)	
DC_215_	1/4	3/32	0.110	7°
DC_325_	3/8	5/32	0.173	

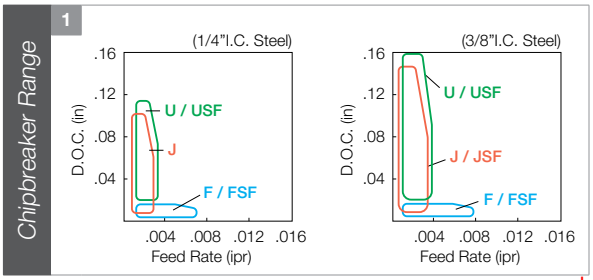


		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
	DCET	21501R/L-FSF	0702003R/L-FSF	0.001					Ⓡ																																			
		21502R/L-FSF	070201R/L-FSF	0.004					○																																			
		21505R/L-FSF	070202R/L-FSF	0.008																																								
		2151R/L-FSF	070204R/L-FSF	1/64																																							
	DCET	32501R/L-FSF	11T3003R/L-FSF	0.001					○																																		
Finishing		32502R/L-FSF	11T301R/L-FSF	0.004					○																																		
Sharp Edge / Precision		32505R/L-FSF	11T302R/L-FSF	0.008																																							
Super Fine		3251R/L-FSF	11T304R/L-FSF	1/64																																							
	DCET	215013MR/L-FSF	0702005MR/L-FSF	<0.002																																							
		21502MR/L-FSF	070201MR/L-FSF	<0.004																																							
		21505MR/L-FSF	070202MR/L-FSF	<0.008																																							
		2151MR/L-FSF	070204MR/L-FSF	<1/64																																							
	DCET	325013MR/L-FSF	11T3005MR/L-FSF	<0.002																																							
		32502MR/L-FSF	11T301MR/L-FSF	<0.004	○					○																																	
		32505MR/L-FSF	11T302MR/L-FSF	<0.008	○	○				○	○																																
		3251MR/L-FSF	11T304MR/L-FSF	<1/64																																							
	DCET	215013MR/L-F	0702005MR/L-F	<0.002	○					○																																	
Finishing		2502MR/L-F	070201MR/L-F	<0.004	○	○				○	○																																
Sharp Edge		21505MR/L-F	070202MR/L-F	<0.008																																							
NEW		2151MR/L-F	070204R/L-F	<1/64																																							
	DCET	325013MR/L-F	11T3005MR/L-F	<0.002			○	●	○						Ⓡ																												
		32502MR/L-F	11T301MR/L-F	<0.004			○	●	○			○		○	●																												
		32505MR/L-F	11T302MR/L-F	<0.008					○																																		
		3251MR/L-F	11T304MR/L-F	<1/64			○		Ⓡ																																		
Finishing-Medium	DCGT	21505R/L-FS	070202R/L-FS	0.008			○	●	Ⓡ			○			Ⓡ	●																												
		2151R/L-FS	070204R/L-FS	1/64																																				Ⓡ	Ⓡ			
	DCGT	32505R/L-FS	11T302R/L-FS	0.008																																				Ⓛ			
		3251R/L-FS	11T304R/L-FS	1/64																																				Ⓡ	○		
		3252R/L-FS	11T308R/L-FS	1/32																																				Ⓡ	○		
	DCGT	21501R/L-F	0702003R/L-F	0.001																																				Ⓡ	○		
		21502R/L-F	070201R/L-F	0.004																																							
		21505R/L-F	070202R/L-F	0.008																																				Ⓡ	○		
		2151R/L-F	070204R/L-F	1/64																																				○	○		
	DCGT	32501R/L-F	11T3003R/L-F	0.001																																				Ⓡ	○		
Finishing		32502R/L-F	11T301R/L-F	0.004			○																																				
Sharp Edge		32505R/L-F	11T302R/L-F	0.008			○		○																														○			○	
		3251R/L-F	11T304R/L-F	1/64			○		○																														○			○	
	DCGT	215013MR/L-F	0702005MR/L-F	<0.002																																							
		21502MR/L-F	070201MR/L-F	<0.004																																							
		21505MR/L-F	070202MR/L-F	<0.008																																							
		2151MR/L-F	070204MR/L-F	<1/64																																							
	DCGT	325013MR/L-F	11T3005MR/L-F	<0.002																																							
		32502MR/L-F	11T301MR/L-F	<0.004																																							
		32505MR/L-F	11T302MR/L-F	<0.008																																							
		3251MR/L-F	11T304MR/L-F	<1/64																																							

Reference Table Above

Chipbreaker Range: 1

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).



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