

INSERT GRADES



A1 - A20

SUMMARY OF INSERT GRADES		A2 - A5
TURNING		A2
SMALL TOOLS		A3
GROOVING		A4
CUT-OFF		A4
DRILLING		A5
MILLING		A5
INSERT GRADES		A6 - A20
CERMET		A6
CVD COATED CARBIDE (Turning)		A8
PVD COATED CARBIDE (Turning)		A10
PVD / CVD COATED CARBIDE (Milling, Drilling)		A12
CARBIDE		A14
DLC COATING		A14
CERAMIC		A15
CBN (Cubic Boron Nitride)		A16
PCD (Polycrystalline Diamond)		A17
HONEYCOMB STRUCTURE CBN / CERAMIC		A18
GRADE PROPERTIES		A19
INSERT MATERIAL SELECTION TABLE		A20