для заказа - kyocera@kyocera-tools.ru

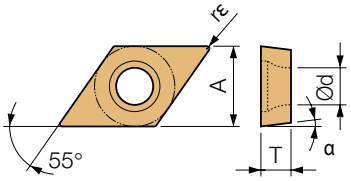
55° Diamond

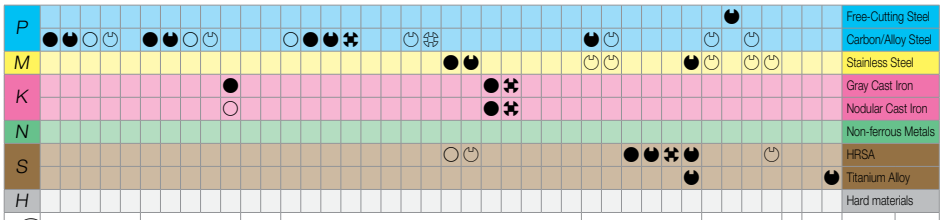
Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E24~E27, E35, F45~F49
DC..325	E20, E24~E27, E35, F45~F49, F75

(in)

Part Number	A	T	Ød	α
DC_215_	1/4	3/32	0.110	7°
DC_325_	3/8	5/32	0.173	



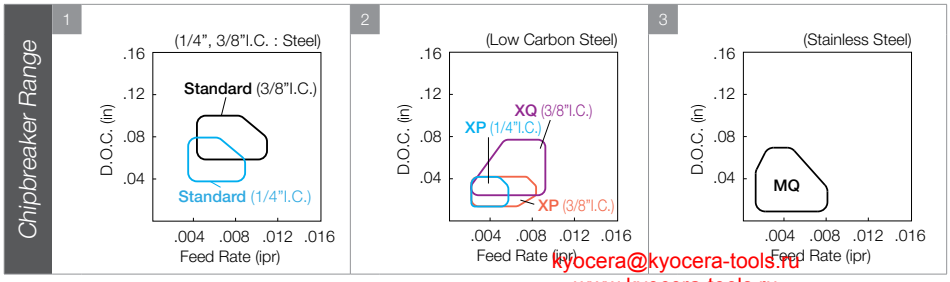


		ANSI Part Number	ISO Part Number	rε	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	MEGACOAT / MEGACOAT NANO PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	PVD Coated Carbide PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Medium	DCGT	21502	070201	0.004	○	○	○	●	●	○	○		○		●																			●									
		21505	070202	0.008	○	○	○	●	●	○	○		●		○	●																			●									
		2151	070204	1/64	○	○	○	●	●	○	○		●		●	●																			●									
	DCGT	32502	11T301	0.004	○	○	○		●	○	○		○		●																			●									
		32505	11T302	0.008	○	○	○	●	●	○	○		●		●	●																			●									
		3251	11T304	1/64	○	○	○	●	●	○	○		●		●	●																			●									
	DCMT	3252	11T308	1/32	○	○	○	○	○	○	○		●	●	○	●					●					○	●		○									○		●				
	DCGT	21501M	0702005M	<0.002																																		○						
		21502M	070201M	<0.004																																		○						
		21505M	070202M	<0.008																																		○						
		2151M	070204M	<1/64																																		○						
	DCGT	32501M	11T3005M	<0.002																																		○						1
		32502M	11T301M	<0.004																																		○						
		32505M	11T302M	<0.008																																		○						
		3251M	11T304M	<1/64																																		○						
Medium Sharp Edge	DCGT	215013MF	0702005MF	<0.002																													●	●			○						
		21502MF	070201MF	<0.004																													●	●			○		○	○			
		21505MF	070202MF	<0.008																													●	●			○		○	○			
		2151MF	070204MF	<1/64																													●	●			○		○	○			
	DCGT	325013MF	11T3005MF	<0.002																													●	●			○						
		32502MF	11T301MF	<0.004																													●	●			○		○	●			
		32505MF	11T302MF	<0.008																													●	●			○		○	●			
		3251MF	11T304MF	<1/64																													●	●			○		○	●			
Medium Sharp Edge	DCGT	21505FN-Z	070202FN-Z	0.008					○																																		-
		2151FN-Z	070204FN-Z	1/64					○							●																											
	DCGT	32505FN-Z	11T302FN-Z	0.008				○	○							●																					○						
		3251FN-Z	11T304FN-Z	1/64				○	○							●																					○						
Finishing Low Carbon Steel	DCMT	2151XP	070204XP	1/64	●	●		○		●	●	●	●		○	●	●	●	●		●	●										●				○	○		○				2
	DCMT	32505XP	11T302XP	0.008	●	●		○		●	●	●	●		○	●	●	●	●		●	●										●				○	○		○				
		3251XP	11T304XP	1/64	●	●		○		●	●	●	●		○	●	●	●	●		●	●										●				○	○		○				
		3252XP	11T308XP	1/32	●	●		●		●	●	●	○		○	●	●	●	●		●	●										●				○	○		○				
Finishing-Medium Low Carbon Steel	DCMT	3251XQ	11T304XQ	1/64	●	○		●		●	○	●	●		○	●	●	●	●		●	●																					
		3252XQ	11T308XQ	1/32	●	○		●		●	○	●	●		○	●	●	●	●		●	●																					
Finishing-Medium Stainless Steel / Heat Resistant Alloy	DCMT	21505MQ	070202MQ	0.008																					●	●							●	●	●			○			○		
		2151MQ	070204MQ	1/64																					●	●							●	●	●			○			○		
	DCMT	32505MQ	11T302MQ	0.008																					●	●												○					3
		3251MQ	11T304MQ	1/64																					●	●							●	●	●			○			○		
		3252MQ	11T308MQ	1/32																													●	●	●						○		

Reference Table Above

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range



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Inserts sold in 10 piece boxes.