для заказа - kyocera@kyocera-tools.ru

How to read this page B13

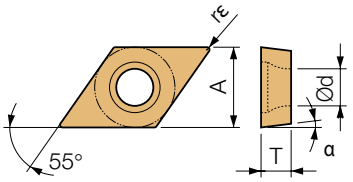
55° Diamond

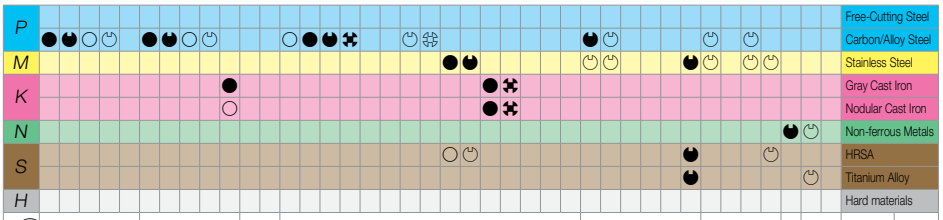
Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E24~E27, E35, F45~F49
DC..325	E20, E24~E27, E35, F45~F49, F75

(in)

Part Number	A	T	Ød	α
DC_215_	1/4	3/32	0.110	7°
DC_325_	3/8	5/32	0.173	





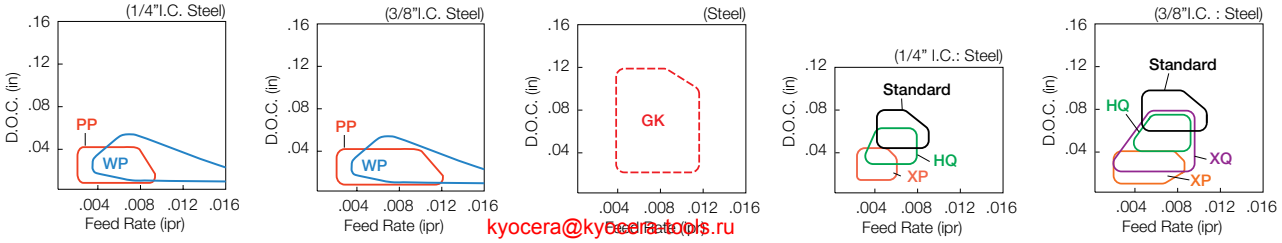
		ANSI Part Number	ISO Part Number	rε	Corner Radius (in)	Cermet: TN610	TN620	TN6010	TN6020	TN60	MEGA COAT Cermet: PV710	PV720	PV7010	PV7025	PV7005	PVD Cermet: PV90	PV7020	CVD Coated Carbide: CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	MEGACOAT / MEGACOAT NANO: PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PVD Coated Carbide: PR930	PR1005	PR1025	PR1125	DLC: PDL025	Carbide: KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing *Sharp Edge / Polished*	DCGT	21502MP-CK	070201MP-CK	<0.004																													●	●				○		○		●				
		21505MP-CK	070202MP-CK	<0.008																													●	●				○		○		●				
	DCGT	32502MP-CK	11T301MP-CK	<0.004																													●	●				○		○		●	○			
		32505MP-CK	11T302MP-CK	<0.008																													●	●				○		○		●	○			
Finishing-Medium *Sharp Edge*	DCGT	21502MF-GQ	070201MF-GQ	<0.004																																				○							
		21505MF-GQ	070202MF-GQ	<0.008																																				○							
		2151MF-GQ	070204MF-GQ	<1/64																																				○							B55
	DCGT	32502MF-GQ	11T301MF-GQ	<0.004																																				○							1
		32505MF-GQ	11T302MF-GQ	<0.008																																				○							
		3251MF-GQ	11T304MF-GQ	<1/64																																				●							
Finishing-Medium *Sharp Edge / Polished*	DCGT	21502MFP-GQ	070201MFP-GQ	<0.004																													●	●				○		○						
		21505MFP-GQ	070202MFP-GQ	<0.008																													●	●				○		○						
		2151MFP-GQ	070204MFP-GQ	<1/64																													●	●				○		○						
	DCGT	32502MFP-GQ	11T301MFP-GQ	<0.004																													●	●				○		○						
		32505MFP-GQ	11T302MFP-GQ	<0.008																													●	●				○		○						
		3251MFP-GQ	11T304MFP-GQ	<1/64																													●	●				○		○						
Finishing *Wiper Edge* NEW	DCMX	2151WP	070204WP	1/64		○	○				○	○						●	●	●	●												●	●												
	DCMX	3251WP	11T304WP	1/64		○	○				○	○						●	●	●	●												●	●												
Finishing NEW	DCMT	21505PP	070202PP	0.008		○	●	○	○		○	●	○	○				●	●	●	●												●	●				○								
		2151PP	070204PP	1/64		●	●	○	○		○	●	○	○				●	●	●	●												●	●				○								
	DCMT	32505PP	11T302PP	0.008		●	●	○	○		●	●	○	○				●	●	●	●												●	●				○								
		3251PP	11T304PP	1/64		●	●	○	○		●	●	○	○				●	●	●	●												●	●				○								
		3252PP	11T308PP	1/32		●	●	○	○		●	●	○	○				●	●	●	●												●	●				○								
Finishing	DCMT	21505GP	070202GP	0.008		○	○	○	○	○	○	○	●	●		●	●	○	○	○	○	○	○														○	○		○						
		2151GP	070204GP	1/64		○	○	○	●	●	○	○	●	●		○	○	○	○	○	○	●	●														○	●		○						
	DCMT	3251GP	11T304GP	0.004		○	○	○	●	●	○	●	○	●		●	●	○	○	○	○	●	●														○	○		○						1
		3252GP	11T308GP	0.008		○	○	○	●	○	○	○	●	●		●	●	○	○	○	○	●	●														○	●		○						
Finishing-Medium	DCMT	21505GK	070202GK	0.008		●	●	○	○		●	●	●	●				●	●	●	●	●	●			○	○	●	●				●				○	●		○	●				
		2151GK	070204GK	1/64		●	●	○	○		●	●	●	●				●	●	●	●	●	●			●	●	●	●	○	○	○	●				○	●		○	●				
		2152GK	070208GK	1/32		●	●	○	○		●	●	●	●				●	●	●	●	●	●			●	●	●	●	○		○	●				○	○		○	●				
	DCMT	32505GK	11T302GK	0.008		●	●	○	○		●	●	●	●				○	●	●	●	○	●			●	●	●	●				●				○	●		○	●				
		3251GK	11T304GK	1/64		●	●	○	○		●	●	●	●				●	●	●	●	●	●			●	●	●	●	●			●				○	●		○	●				
		3252GK	11T308GK	1/32		●	●	○	○		●	●	●	●				●	●	●	●	●	●			●	●	●	●	○			●				○	○		○	●				
Finishing-Medium	DCMT	21505HQ	070202HQ	0.008		●	○	○	●	○	●	●	●	●		○	●	●	●	●	●	●	●														○	○		○						
		2151HQ	070204HQ	1/64		●	○	○	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●														○	○		○	●				
		2152HQ	070208HQ	1/32		●	○	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●														○	●		○	●				
	DCMT	32505HQ	11T302HQ	0.008		●	●	○	●	○	●	●	●	●		●	●	●	●	●	●	●	○														○	○		●	●				
		3251HQ	11T304HQ	1/64		●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●														○	○		●	●				
		3252HQ	11T308HQ	1/32		●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●														○	○		●	●				

Reference Table Above

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range

1



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