для заказа - kyocera@kyocera-tools.ru

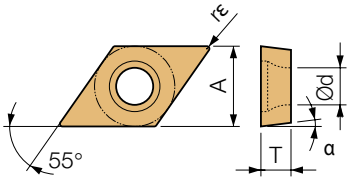
How to read this page ➔ B13

55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E24~E27, E35, F45~F49
DC..325	E20, E24~E27, E35, F45~F49, F75

Part Number	A	T	Ød	α
	(in)			
DC_215_	1/4	3/32	0.110	7°
DC_325_	3/8	5/32	0.173	

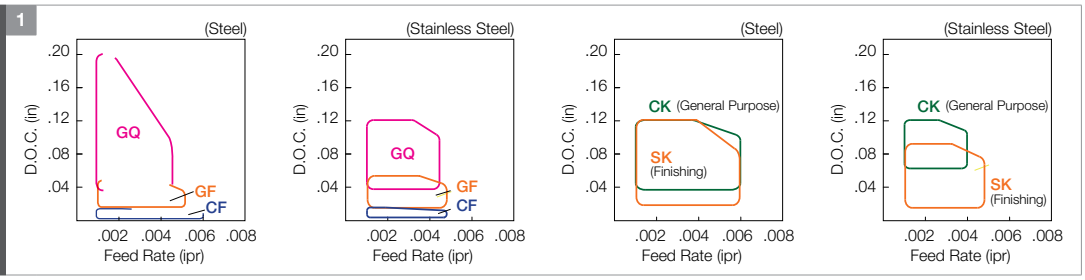


		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
				Corner Radius (in)	Cermet					MEGA COAT Cermet					PVD Cermet		CVD Coated Carbide																MEGACOAT / MEGACOAT NANO						PVD Coated Carbide				DLC		Carbide			
Minute D.O.C. Sharp Edge	DCGT	21505CF	070202CF	0.008																																●								Reference Table Above	1
	DCGT	32505CF	11T302CF	0.008																																●									
	DCGT	21502M-CF	070201M-CF	<0.004																																		○	○							
		21505M-CF	070202M-CF	<0.008																																		○	○							
	DCGT	32502M-CF	11T301M-CF	<0.004																																		○	○							
		32505M-CF	11T302M-CF	<0.008																																		○	○							
Minute D.O.C. Sharp Edge / Polished	DCGT	21502MP-CF	070201MP-CF	<0.004																													●	●				○		○		○					
		21505MP-CF	070202MP-CF	<0.008																													●	●				○		○		○					
	DCGT	32502MP-CF	11T301MP-CF	<0.004																													●	●				○		○		○					
		32505MP-CF	11T302MP-CF	<0.008																													●	●				○		○		○					
Finishing Sharp Edge	DCGT	21502MF-GF	070201MF-GF	<0.004																																				○							
		21505MF-GF	070202MF-GF	<0.008																																				○							
	DCGT	32502MF-GF	11T301MF-GF	<0.004																																				○							
		32505MF-GF	11T302MF-GF	<0.008																																				○							
		3251MF-GF	11T304MF-GF	<1/64																																				○							
Finishing Sharp Edge / Polished	DCGT	21502MFP-GF	070201MFP-GF	<0.004																													●	●				○		○								
		21505MFP-GF	070202MFP-GF	<0.008																													●	●				○		○								
		2151MFP-GF	070204MFP-GF	<1/64																													●	●				○										
	DCGT	32502MFP-GF	11T301MFP-GF	<0.004																													●	●				○		○								
		32505MFP-GF	11T302MFP-GF	<0.008																													●	●				○		○								
		3251MFP-GF	11T304MFP-GF	<1/64																													●	●				○		○								
Finishing-Medium Sharp Edge / Polished NEW	DCGT	21502MFP-SK	070201MFP-SK	<0.004																													●	●				○				●						
		21505MFP-SK	070202MFP-SK	<0.008																													●	●				○				●						
		2151MFP-SK	070204MFP-SK	<1/64																													●	●				○				●						
	DCGT	32502MFP-SK	11T301MFP-SK	<0.004																													●	●				○				●						
		32505MFP-SK	11T302MFP-SK	<0.008																													●	●				○				●						
		3251MFP-SK	11T304MFP-SK	<1/64																													●	●				○				●						
Finishing Honed Edge	DCGT	21502CK	070201CK	0.004																																	●									
		21505CK	070202CK	0.008																																	●									
	DCGT	32502CK	11T301CK	0.004																																	●									
		32505CK	11T302CK	0.008																																	●									
	DCGT	21502M-CK	070201M-CK	<0.004																																				○	○							
		21505M-CK	070202M-CK	<0.008																																				○	○							
	DCGT	32502M-CK	11T301M-CK	<0.004																																				○	○							
		32505M-CK	11T302M-CK	<0.008																																				●	●							

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range

1



kyocera@kyocera-tools.ru
www.kyocera-tools.ru

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Inserts sold in 10 piece boxes.