для заказа - kyocera@kyocera-tools.ru

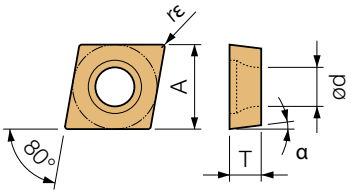
How to read this page B13

80° Diamond

Positive Insert with Hole

Part Number	A	T	Ød (in)	α
CPMT251_	5/16	3/32	0.138	11°
CPMT32_	3/8	1/8	0.177	

Part Number	A	T	Ød (in)	α
CP_215_	1/4	3/32	0.110	11°
CP_32_	3/8	5/32	0.173	



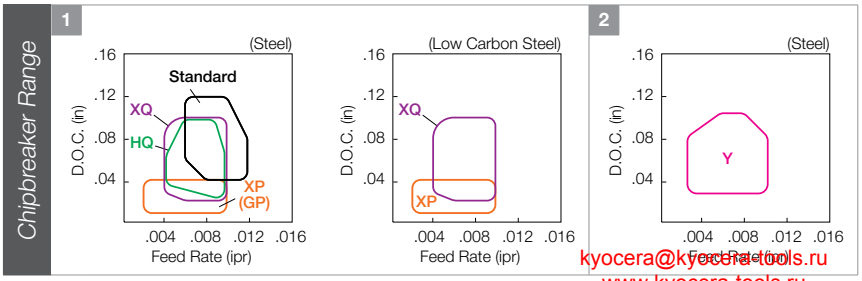
		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing NEW	CPMT	251505PP	080202PP	0.008	●	●	○			○	●	○	●				●	●	●	●												●	●				○									
		25151PP	080204PP	1/64	●	●	○	○		○	●	○	●				●	●	●	●												●	●				○									
	CPMT	3205PP	090302PP	0.008	●	●	○	○		○	●	○	○				●	●	●	●												●	●				○									
		321PP	090304PP	1/64	●	●	○	○		○	●	○	●				●	●	●	●												●	●				○									
		322PP	090308PP	1/32	●	●	○	○		○	●	○	●				●	●	●	●												●	●				○									
Finishing	CPMT	25151GP	080204GP	1/64	○	○	○	○	●	○	○	●	●		○	●	○	○	○	○		●	●									●					○	○		○						
	CPMT	321GP	090304GP	1/64	○	○	○	●	●	○	○	●	●		○	●	○	○	○	○		●	●									●					○	●		○						
		322GP	090308GP	1/32	○	○	○	○	○	○	○	●	●		●	●	○	○	○	○		●	●									●					○	●		○						
Finishing-Medium	CPMH	25151HQ	080204HQ	1/64	●	●	○	●	●	○	●	●	●		●	●	●	●	●	●		●	●	●	●							●					○	○		○	●					
		25152HQ	080208HQ	1/32	●	●	○	●	○	○	●	●	●		○	●	●	●	●	●		●	●	●	●							●					○	○		○	●					
	CPMH	321HQ	090304HQ	1/64	●	●	○	●	●	○	●	●	●		●	●	●	●	●	●		●	●	●	●							●					○	○		○	●					
		322HQ	090308HQ	1/32	●	●	○	●	●	○	●	●	●		●	●	●	●	●	●		●	●	●	●							●					○	●		○	●					
Medium	CPMH	25151	080204	1/64	○	○	○	●	●	○	○	●	●	○	●	●	○	○	●	○	●	●	●	●	●		○	○	○	○	●					○	●		○	●					1
		25152	080208	1/32	○	○	○	●	●	○	○	●	●	○	●	●	○	○	●	●	●	●	●	●	●		○			○	●					○	●		○	●					
	CPMH	321	090304	1/64	○	○	○	●	●	○	○	●	●	○	●	●	○	○	●	●	●	●	●	●	●	○	○	○	○	●	●					○	●		○	●					
		322	090308	1/32	○	○	○	●	●	○	○	●	●	○	●	●	○	○	●	●	●	●	●	●	●	○	○	○	○	●	●					○	●		○	●					
Finishing Low Carbon Steel	CPMT	25151XP	080204XP	1/64	●	●		○		○	●	●	●		○	●	●	●	●	●		●	○									●					○	○		○					F41 F43	
	CPMT	321XP	090304XP	1/64	●	●		○		○	●	●	●		○	●	●	●	●	●		●	●									●					○	●		○						
		322XP	090308XP	1/32	●	●		○		○	●	●	●		●	●	●	●	●	●		●	●									●					○	●		○						
Finishing-Medium Low Carbon Steel	CPMT	321XQ	090304XQ	1/64	●	○		○		○	○	●	●		○	●	●	●	●	●		●	●																							
		322XQ	090308XQ	1/32	●	○		○		○	○	●	●		○	●	●	●	●	●		●	●																							
Finishing-Medium	CPMH	25151 Ⓡ/Ⓛ-Y	080204 Ⓡ/Ⓛ-Y	1/64	○		○	Ⓛ	○	○					○	Ⓛ																					○		○		○			2
		25152 Ⓡ/Ⓛ-Y	080208 Ⓡ/Ⓛ-Y	1/32																																					Ⓛ		
	CPMH	321 Ⓡ/Ⓛ-Y	090304 Ⓡ/Ⓛ-Y	1/64	○		○	Ⓛ	○	○					○	Ⓛ																					○		○		○			
		322 Ⓡ/Ⓛ-Y	090308 Ⓡ/Ⓛ-Y	1/32					Ⓛ						Ⓛ																					○								
Cast Iron *Without Chipbreaker*	CPMB	251505	080202	0.008																																						○		-
		25151	080204	1/64																																						○		
		25152	080208	1/32																																						○		
	CPMB	3205	090302	0.008																																						○		
		321	090304	1/64																																						○		
		322	090308	1/32																																						○		

Corner Radius (in)

Cermet | MEGA COAT Cermet | PVD Cermet | CVD Coated Carbide | MEGACOAT / MEGACOAT NANO | PVD Coated Carbide | DLC | Carbide

P	Free-Cutting Steel
	Carbon/Alloy Steel
M	Stainless Steel
K	Gray Cast Iron
	Nodular Cast Iron
N	Non-ferrous Metals
S	HRSA
	Titanium Alloy
H	Hard materials

Chipbreaker Range



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Inserts sold in 10 piece boxes.

● : U.S. Stock Ⓡ : U.S. Stock (R-hand Only) Ⓛ : U.S. Stock (L-hand Only)
○ : World Express (Shipping - 10 Business Days) Ⓡ : World Express (R-hand Only) Ⓛ : World Express (L-hand Only)