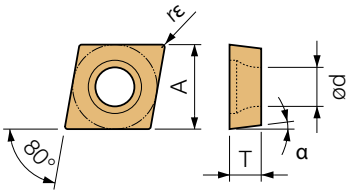
How to read this page ➔ B13

80° Diamond

Positive Insert with Hole

Part Number	A (in)	T (in)	Ød (in)	α
CC_215_	1/4	3/32	0.110	7°
CC_325_	3/8	5/32	0.173	
CC_43_	1/2	3/16	0.217	

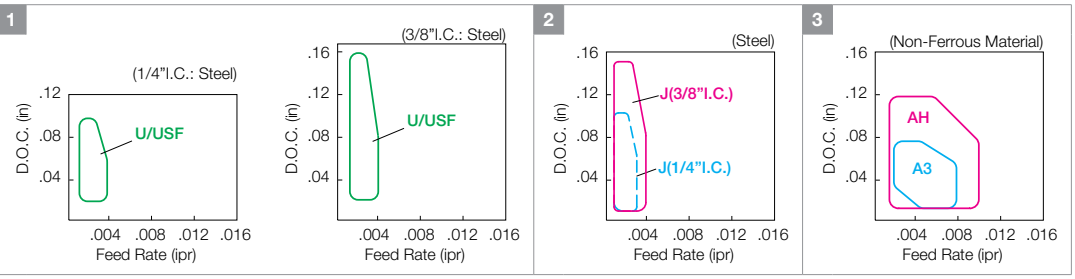


		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
	CCGT	21501F℞-U	0602003F℞-U	0.001																																	Ⓡ					○			
	CCGT	21502F℞-U	060201F℞-U	0.004			○	○	○				○																									●					●			
	CCGT	21505F℞-U	060202F℞-U	0.008			○	○	○				○		Ⓛ	Ⓛ																						Ⓡ					●			
	CCGT	32501F℞-U	09T3003F℞-U	0.001					○																												○					○			
Low Feed Sharp Edge	CCGT	32502F℞-U	09T301F℞-U	0.004			○	Ⓡ	○																												●					●			
	CCGT	32505F℞-U	09T302F℞-U	0.008			○	Ⓡ	●																												●					●			
	CCGT	215013MF℞-U	0602005MF℞-U	<0.002																												●													
	CCGT	21502MF℞-U	060201MF℞-U	<0.004																												●							○	○					
	CCGT	21505MF℞-U	060202MF℞-U	<0.008																												●							○	○					
	CCGT	2151MF℞-U	060204MF℞-U	<1/64																												●								○					
	CCGT	325013MF℞-U	09T3005MF℞-U	<0.002																												●													
	CCGT	32502MF℞-U	09T301MF℞-U	<0.004																												●							○	○					
	CCGT	32505MF℞-U	09T302MF℞-U	<0.008																												●							○	○					
	CCGT	3251MF℞-U	09T304MF℞-U	<1/64																												●								○					1
	CCGT	21502E℞-U	060201E℞-U	0.004	○		○		○	○		○																								○								
	CCGT	21505E℞-U	060202E℞-U	0.008	○	○	○	○	○	○	○	○			Ⓛ																						○								
	CCGT	2151E℞-U	060204E℞-U	1/64	○	○	○	○	○	○	○	○			Ⓛ																						○								
Low Feed Honed Edge	CCGT	32502E℞-U	09T301E℞-U	0.004	○		○		○	○		○																								○								
	CCGT	32505E℞-U	09T302E℞-U	0.008	○	Ⓡ	○	Ⓡ	○	○	Ⓡ	○																								○								
	CCGT	3251E℞-U	09T304ER-U	1/64	○	Ⓡ	○	Ⓡ	Ⓡ	○	Ⓡ	○																								○								
	CCGT	21502ME℞-U	060201ME℞-U	<0.004																																			○						
	CCGT	21505ME℞-U	060202ME℞-U	<0.008																																			○						
	CCGT	2151ME℞-U	060204ME℞-U	<1/64																																			○						
	CCGT	32502ME℞-U	09T301ME℞-U	<0.004																																			○						
	CCGT	32505ME℞-U	09T302ME℞-U	<0.008																																			Ⓡ						
	CCGT	3251ME℞-U	09T304ME℞-U	<1/64																																			○						
Low Feed Sharp Edge NEW	CCET	215013MF℞-J	0602005MF℞-J	<0.002																																Ⓡ	Ⓡ			Ⓡ						
	CCET	21502MF℞-J	060201MF℞-J	<0.004																																●	●			○						
	CCET	21505MF℞-J	060202MF℞-J	<0.008																																●	●			○						
	CCET	32502MF℞-J	09T301MF℞-J	<0.004																																●	●			○						2
	CCET	32505MF℞-J	09T302MF℞-J	<0.008																																●	●			○						
	CCET	3251MF℞-J	09T304MF℞-J	<1/64																																●	●			○						
Finishing-Medium Sharp Edge Non-Ferrous Metals	CCGT	3251AH	09T304AH	1/64																																						●	●			3
		3252AH	09T308AH	1/32																																						●	●			

Reference Table Below

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range



Part Number	Applicable Toolholder Page
CC..215	E22–E23, E34, F39, F43
CC..325	E22–E23, E34, F39, F75

KYOCERA

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www.kyocera-tools.ru

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