для заказа - kyocera@kyocera-tools.ru

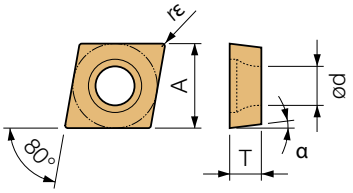
80° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
CC..215	E22~E23, E34, F39, F43
CC..325	E22~E23, E34, F39, F75

(in)

Part Number	A	T	Ød	α
CC_215_	1/4	3/32	0.110	7°
CC_325_	3/8	5/32	0.173	
CC_43_	1/2	3/16	0.217	



		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
				Corner Radius (in)	Cermet					MEGA COAT Cermet					PVD Cermet		CVD Coated Carbide															MEGACOAT / MEGACOAT NANO					PVD Coated Carbide				DLC	Carbide				
Finishing-Medium	CCGT	21502MFP-GQ	060201MFP-GQ	<0.004																											●	●				○			●						
Sharp Edge / Polished		21505MFP-GQ	060202MFP-GQ	<0.008																											●	●				○			●						
		2151MFP-GQ	060204MFP-GQ	<1/64																											●	●				○			●						
	CCGT	32502MFP-GQ	09T301MFP-GQ	<0.004																											●	●				○			●						
		32505MFP-GQ	09T302MFP-GQ	<0.008																											●	●				○			●						
		3251MFP-GQ	09T304MFP-GQ	<1/64																											●	●				○			○		○				
Finishing	CCMT	21505WP	060202WP	0.008	○	○				○	○						●	●	●	●											●	●													
Wiper Edge		2151WP	060204WP	1/64	○	○				○	○						●	●	●	●											●	●													
NEW	CCMT	3251WP	09T304WP	1/64	○	○				○	○						●	●	●	●											●	●													
		3252WP	09T308WP	1/32	○	○				○	○						●	●	●	●											●	●													
Finishing	CCMT	21505PP	060202PP	0.008	●	●	○	○		●	●	○	○				●	●	●	●											●	●				○									
NEW		2151PP	060204PP	1/64	●	●	○	○		●	●	○	○				●	●	●	●											●	●				○									
	CCMT	32505PP	09T302PP	0.008	●	●	○	○		●	●	○	○				●	●	●	●											●	●				○									
		3251PP	09T304PP	1/64	●	●	○	○		●	●	○	○				●	●	●	●											●	●				○									
		3252PP	09T308PP	1/32	●	●	○	○		●	●	○	○				●	●	●	●											●	●				○									
Finishing-Medium	CCMT	21505GK	060202GK	0.008	●	●	○	○		●	●	●	●				●	●	●	●		●	●	●	●							●				○	●		●	●					
		2151GK	060204GK	1/64	●	●	○	○		●	●	●	●				●	●	●	●		●	●	●	●			○				●				○	●		●	●					
	CCMT	32505GK	09T302GK	0.008	●	●	○	○		●	●	●	●				●	●	●	●		●	●	○	●							●				○	●		●	●					
		3251GK	09T304GK	1/64	●	●	○	○		●	●	●	●				●	●	●	●		●	●	●	●			○				●				○	●		●	●					
	CCMT	431GK	120404GK	1/64	●	●	○	○		●	●	●	●				●	●	●	●		●	●	●	●			○									○		●	●					
		432GK	120408GK	1/32	●	●	○	○		●	●	●	●				●	●	●	●		●	●	○	●			●									○		●	●					
		433GK	120412GK	3/64													●	○	○	●		●	●	●	●												○		●	●					
Finishing-Medium	CCMT	21505HQ	060202HQ	0.008	●	○	○	●	●	○	○	●	●				●	●	●	●		●	●	○	●							●				○	○		●	●					
		2151HQ	060204HQ	1/64	●	○	○	●	●	○	○	●	●				●	●	●	●		●	●	●	●							●				○	●		●	●					
	CCMT	32505HQ	09T302HQ	0.008	●	●	○	●	●	●	●	●	●				●	●	●	●		●	●	○	●							●				○	●		●	●					
		3251HQ	09T304HQ	1/64	●	●	○	●	●	●	●	●	●				●	●	●	●		●	●	●	●							●				○	●		●	●					
		3252HQ	09T308HQ	1/32	●	●	○	●	●	●	●	●	●				○	●	●	●		●	●	●	●							●				○	●		●	●					
Medium	CCGT	21502	060201	0.004	○	○	○	●	●	○	○		●		●	●																					●							
		21505	060202	0.008	○	○	○	●	●	○	○		●		●	●																					●							
		2151	060204	1/64	○	○	○	●	●	○	○		●		●	●																					●							
	CCGT	32502	09T301	0.004	○	○	○	●	●	○	○		●		●	●																					●							
		32505	09T302	0.008	○	○	○	●	●	○	○		●		●	●																					●							
		3251	09T304	1/64	○	○	○	●	●	○	○		●		●	●																					●							
	CCMT	3252	09T308	1/32	○	○	○	○	○	○	○	●	●		○	●	○	●	●	○	●	●	●	●	●	●	●		○	●	●	●					○	●		●	●					
	CCGT	21501M	0602005M	<0.002																																			○						
		21502M	060201M	<0.004																																			○						
		21505M	060202M	<0.008																																			○						
		2151M	060204M	<1/64																																			○						
	CCGT	32501M	09T3005M	<0.002																																			○						
		32502M	09T301M	<0.004																																			●						
		32505M	09T302M	<0.008																																			●						
		3251M	09T304M	<1/64																																			●						

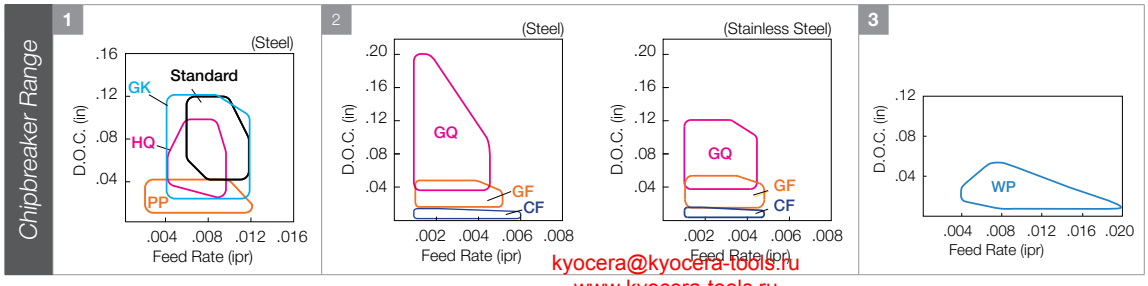
Reference Table Above

E23

Reference Table Above

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range



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Inserts sold in 10 piece boxes.