для заказа - kyocera@kyocera-tools.ru

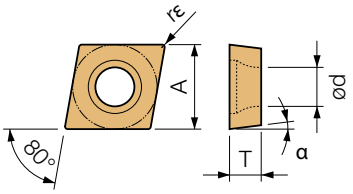
How to read this page ➔ B13

80° Diamond

Positive Insert with Hole

Part Number	A	T	Ød	α
			(in)	
CC_1109_	0.138	0.055	0.075	7°
CC_1411_	0.169	0.071	0.091	

Part Number	A	T	Ød	α
			(in)	
CC_215_	1/4	3/32	0.110	7°
CC_325_	3/8	5/32	0.173	
CC_43_	1/2	3/16	0.217	



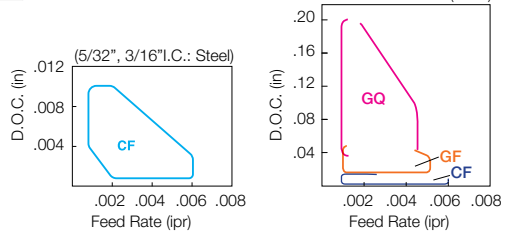
		ANSI Part Number	ISO Part Number	rε	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	MEGACOAT / MEGACOAT NANO PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	PVD Coated Carbide PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Minute D.O.C. *Sharp Edge*	CCGT	110902M-CF	030101M-CF	<0.004																																○	○						
		110905M-CF	030102M-CF	<0.008																																○	○						
	CCGT	141102M-CF	040101M-CF	<0.004																																○	○						
		141105M-CF	040102M-CF	<0.008																																○	○						
Minute D.O.C. *Sharp Edge / Polished*	CCGT	110902MP-CF	030101MP-CF	<0.004																													●	●			○			○		○			
		110905MP-CF	030102MP-CF	<0.008																													●	●			○			○		○			
	CCGT	141102MP-CF	040101MP-CF	<0.004																													●	●			○			○		○			
		141105MP-CF	040102MP-CF	<0.008																													●	●			○			○		○			
Finishing *Sharp Edge*	CCGT	21502MF-GF	060201MF-GF	<0.004																																		○						1
		21505MF-GF	060202MF-GF	<0.008																																		○						
	CCGT	32502MF-GF	09T301MF-GF	<0.004																																		○						
		32505MF-GF	09T302MF-GF	<0.008																																		○						
		3251MF-GF	09T304MF-GF	<1/64																																		○						
Finishing *Sharp Edge / Polished*	CCGT	21502MFP-GF	060201MFP-GF	<0.004																													●	●			○			○		○			
		21505MFP-GF	060202MFP-GF	<0.008																													●	●			○			○		○			
		2151MFP-GF	060204MFP-GF	<1/64																													●	●			○								
	CCGT	32502MFP-GF	09T301MFP-GF	<0.004																													●	●			○			○					
		32505MFP-GF	09T302MFP-GF	<0.008																													●	●			○			○					
		3251MFP-GF	09T304MFP-GF	<1/64																													●	●			○			○					
Finishing *Sharp Edge / Polished* NEW	CCGT	21502MFP-SK	060201MFP-SK	<0.004																													○	●			○					●			
		21505MFP-SK	060202MFP-SK	<0.008																													●	●			○					●			
		2151MFP-SK	060204MFP-SK	<1/64																													●	●			○					●			
	CCGT	32502MFP-SK	09T301MFP-SK	<0.004																													●	●			○					●			
		32505MFP-SK	09T302MFP-SK	<0.008																													●	●			○					●			
		3251MFP-SK	09T304MFP-SK	<1/64																													●	●			○					●			
Finishing *Sharp Edge / Polished* NEW	CCGT	21502MP-CK	060201MP-CK	<0.004																													●	●			○					●			
		21505MP-CK	060202MP-CK	<0.008																													●	●			○					●			
	CCGT	32502MP-CK	09T301MP-CK	<0.004																													●	●			○					●			
		32505MP-CK	09T302MP-CK	<0.008																													●	●			○					●			
Finishing-Medium *Sharp Edge*	CCGT	21502MF-GQ	060201MF-GQ	<0.004																																		○						1
		21505MF-GQ	060202MF-GQ	<0.008																																		○						
		2151MF-GQ	060204MF-GQ	<1/64																																		○						
	CCGT	32502MF-GQ	09T301MF-GQ	<0.004																																		○						
		32505MF-GQ	09T302MF-GQ	<0.008																																		●						
		3251MF-GQ	09T304MF-GQ	<0.004																																		○						

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

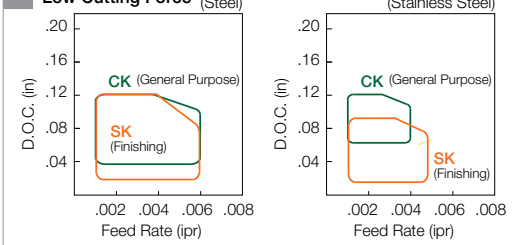
Reference Table at Top of B53

Chipbreaker Range

1 Chip Control Oriented



2 Low Cutting Force



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Inserts sold in 10 piece boxes.

● : U.S. Stock Ⓡ : U.S. Stock (R-hand Only) Ⓛ : U.S. Stock (L-hand Only)
○ : World Express (Shipping - 10 Business Days) Ⓡ : World Express (R-hand Only) Ⓛ : World Express (L-hand Only)