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Molded Chipbreaker Cross Reference Table

Negative Inserts

- This table is Kyocera´s own estimation based on publications and is not authorized by companies mentioned in it.

Cutting Range		Kyocera		Dijet	Hitachi	Mitsubishi	NTK	Sandvik	Seco	Sumitomo	Tungaloy	Kennametal	Iscar
		General Chipbreaker	Chipbreaker for Sticky Material / Soft Steel										
Carbon Steel / Alloy Steel	Finishing (with Wiper Edge)	WP	-	-	-	SW	-	WL WF	W-MF2	SEW LUW	AFW FW	FW	-
	Finishing - Medium (with Wiper Edge)	WQ	-	-	-	MW	-	WM WMX	W-M3 W-M5	GUW	ASW SW	MW	WG
	Finishing	DP GP PP	XF XP	F1 FA FT PF	BE BH FE	F FH FS FY PK	UL WM ZF1	XF QF	FF1	FP SP FA FL LU	TF 01 AS TSF	FF UF FS	F3P SF
	Finishing - Medium	HQ PQ CQ CJ VC VF	XQ	UA UT	AB B CE CT	SH C SA LP SY	WV WR	LC PF	FF2 MF2	SU EX SJ SX UJ SE	TS NS CB 11 17 27 ZF	RP FN	NF
	Medium - Roughing	PG GS PS	XS	UR UB	AE DE AH	MV MP MA MH	Z5 ZW1	XM QM SM SMC PM	M3 MF3	UA UG GE GU	AM DM NM TM ZM	MN	M3P TF
	Medium - Roughing High Feed Rate	PT GT	-	GC PQ	AR AY	GH RP	GS	MR XMR	M5 MR5 MR6	MU UX ME	TH 32Y 32 37	RP RN	R3P NR
	Roughing	Standard PH	-	GG LG GQ	RE	MT Standard	G	Standard 23	MR7	MC MU MX UZ	31 33 F-K THS	PR MG	GN
	Roughing One Side High Feed Rate	PX	-	GS RM UC UP	H HX HE TE UE	HV HR HX HZ HL HM	-	QR PR HR	R4 R5 R6 R7 RR6 RP	HG HP MP	TU 57 65 TUS	RH RM	TNM
Stainless Steel	Finishing	GU MQ	-	SF	BH MP	FS SH FJ LM	ZF1	MF	-	SU EF	SF SS	FP	F3M
	Medium - Roughing	MS MU TK	-	GP SZ	DE SE PV	MS MA GM MJ MM ES MH GH GJ RM	ZP WS	MM MMC MR XMR SMR	MF1 MF3 A3 A5 M5 56 R8 RR9	EG EX MU UP EM	HMM SM SA S SH	P MP MS	TF PP M3M R3M
Cast Iron	Medium	C Standard	-	-	AH VA VY	LK MF Standard	-	KF KM	-	UZ UX UJ	Standard 33 CF	FN	-
	Roughing	GC ZS	-	-	-	GH RK	-	KR KRR	-	GZ	CM CH	RP UN	-
Non-ferrous Metals	Medium - Roughing	AH	-	-	-	-	-	AL	95	AG	P	GP MS	PP

Positive Inserts

Cutting Range		Kyocera		Dijet	Hitachi	Mitsubishi	NTK	Sandvik	Seco	Sumitomo	Tungaloy	Kennametal	Iscar
		General Chipbreaker	Chipbreaker for Sticky Material / Soft Steel										
Carbon Steel / Alloy Steel	Minute D.O.C.	CF	-	-	-	-	-	-	-	-	01	-	-
	Finishing (with Wiper Edge)	WP	-	-	-	SW	-	WF WK	W-F1	LUW SDW	-	FW	WF
	Finishing	DP GP PP VF	XP	ASF	-	FV SQ FP SMG	AZ3 AMX AZ7	PF UF XF	FF1	FB FC FK FP LU	PF PSF 23	11 GF UF FP	PF SM
	Finishing - Medium ①	HQ	XQ	ACB FT	JE	MQ MV LP	AF1	PM UM SMC	F1	LB SF SU	PS PSS 24	LF	14
	Finishing - Medium ②	GK	-	BM	JQ	No Indication	QD CL	PF PM XM	MF2	-	-	-	-
	Medium	Standard	-	-	J	MP Standard	AM3	PR UR KM XR	F2	MU SC	PM	GM MP MR	Standard
Stainless Steel	Finishing	MQ	-	-	MP	FM FV SV LM	-	MF MMC	-	LU	JS PF PSF	FW FP MW	WF
Non-ferrous Metals	Finishing - Medium	AH	-	ALU	-	AZ	-	AL	AL	AG AW	AL	HP	AF AS

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