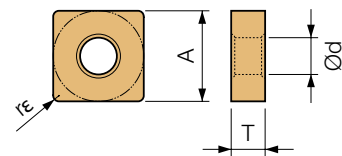


How to read this page **B13**

90° Square

Negative Insert with & without Hole



Part Number	A	T	Ød
SN_32_	3/8	1/8	0.150
SN_43_	1/2	3/16	0.203

Part Number	A	T	Ød
SN_64_	3/4	1/4	5/16
SNM43_	1/2	3/16	-

- NEGATIVE
- C
- D
- R
- S
- T
- W
- CERAMIC

P	M	K	N	S	H	Material Compatibility																				Toolholder Page	Chipbreaker Range																					
						Free-Cutting Steel	Carbon/Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	HPSA	Titanium Alloy	Hard materials																																		
						Corner Radius (in)	Cermet		MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide					MEGACOAT / MEGACOAT NANO	PVD Coated Carbide	DLC	Carbide																													
						rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05		
						ANSI Part Number	ISO Part Number																																									
						321	090304																																									
						322	090308																																									
						431	120404																																									
						432	120408																																									
						433	120412																																									
						434	120416																																									
						435	120420																																									
						432	120408																																									
						433	120412																																									
						321 %-B	090304 %-B																																									
						322 %-B	090308 %-B																																									
						431 %-C	120404 %-C																																									
						432 %-C	120408 %-C																																									
						431 %-C	120404 %-C																																									
						432 %-C	120408 %-C																																									
						431 %-25R	120404 %-25R																																									
						432 %-25R	120408 %-25R																																									

