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Screw Clamp (Right-hand Shown)

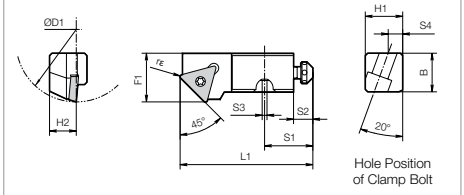


Fig.1

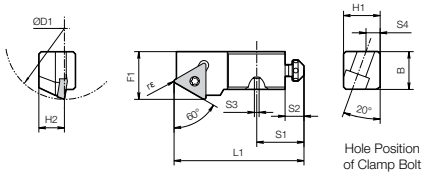


Fig.2

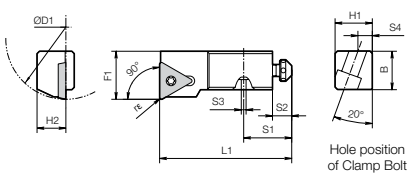


Fig.3

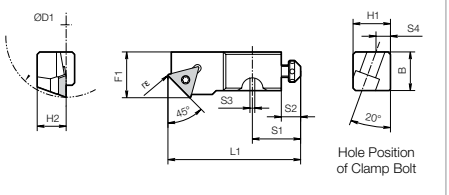


Fig.4

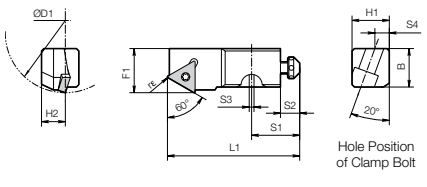


Fig.5

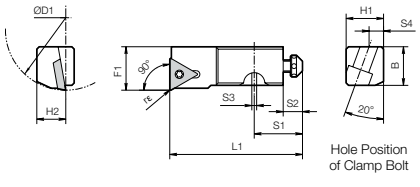
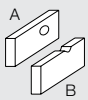


Fig.6

Toolholder Dimensions

Part Number	Stock	Dimensions (mm)									Standard Corner-R(re)	Min. Bore Dia. ØD1 (mm)	Drawing	Applicable Inserts		Applicable Inserts Ref. Page
		H1	B	L1	S1	S2	S3	S4	H2	F1						
STDPR 10CA11	□	12.5	11	50	20	8	2	5	10	7	0.4	38	Fig.1	TP□H TP□T TPGB	22..	**B71-B74** **B97** **C16** **C26-C28**
12CA16	□	15.5	16	55				6	12	10	0.8	50			32..	
STEPR 10CA11	□	12.5	11	50				5	10	9	0.4	38	Fig.2		22..	
12CA16	□	15.5	16	55				6	12	13	0.8	50			32..	
STFPR 10CA11	□	12.5	11	50				5	10	14	0.4	38	Fig.3		22..	
12CA16	□	15.5	16	55				6	12	20	0.8	50			32..	
STDER 12CA13	□	15.5	16	55	20	8	2	6	12	10	0.4	50	Fig.4	TEGW	252..	-
STEER 12CA13	□									12			Fig.5			
STFER 12CA13	□									18			Fig.6			

Spare Parts

Part Number	Clamp Set	Wrench	Radial Adjustment Screw	Axial Adjustment Screw	Wrench	Axial Screwdriver	Plate	Clamp Bolt	Wrench
									
STDPR 10CA11	SB-3TR	FT-10	HS4X4	AJM5F	LW-2	SW-1.8	SM0810A SM1010A	HH6X16	LW-5
12CA16	SB-4TR	FT-15	HS5X5		LW-2.5		SM0812A SM1012A	HH6X20	
STEPR 10CA11	SB-3TR	FT-10	HS4X4		LW-2		SM0810A SM1010A	HH6X16	
12CA16	SB-4TR	FT-15	HS5X5		LW-2.5		SM0812A SM1012A	HH6X20	
STFPR 10CA11	SB-3TR	FT-10	HS4X4		LW-2		SM0810A SM1010A	HH6X16	
12CA16	SB-4TR	FT-15	HS5X5		LW-2.5		SM0812A SM1012A	HH6X20	
STDER 12CA13	SB-3080TR	FT-10	HS4X4	AJM5F	LW-2	SW-1.8	SM0812A SM1012A	HH6X20	LW-5
STEER 12CA13									
STFER 12CA13									

Note) Plate includes a set of two pieces for each toolholder.

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