для заказа - kyocera@kyocera-tools.ru

60° • 55° (Partial Profile)

(D.O.C. shows the value of radial D.O.C.)

Thread Type		Pitch TPI	Part Number	rε	Total D.O.C.	No. of Passes	1 Pass	2 Pass	3 Pass	4 Pass	5 Pass	6 Pass	7 Pass	8 Pass	9 Pass	10 Pass	11 Pass	12 Pass	13 Pass	14 Pass	15 Pass	16 Pass	17 Pass	18 Pass	19 Pass
Unified (inch)	Internal Thread	18 TPI	08IR 60007	0.0028	0.0335	17	0.003	0.003	0.003	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.001	0.001	0.001		
		16 TPI	08IR 60007	0.0028	0.0378	18	0.003	0.003	0.003	0.003	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.001	
		48 TPI			0.0126	5	0.003	0.003	0.003	0.002	0.002														
		24 TPI			0.0264	7	0.006	0.005	0.005	0.004	0.003	0.002	0.002												
		20 TPI	11IR A60	0.0008	0.0315	8	0.006	0.005	0.005	0.005	0.004	0.003	0.002	0.002											
		18 TPI			0.0354	9	0.006	0.006	0.005	0.005	0.004	0.003	0.003	0.002	0.002										
		16 TPI			0.0398	10	0.006	0.006	0.005	0.005	0.005	0.004	0.003	0.003	0.002	0.002									
		48 TPI	16IR A60	0.0008	0.0126	5	0.003	0.003	0.003	0.002	0.002														
			AG60	0.0008	0.0126	5	0.003	0.003	0.003	0.002	0.002														
		24 TPI	16IR A60	0.0008	0.0264	7	0.006	0.005	0.005	0.004	0.003	0.002	0.002												
			AG60	0.0008	0.0264	7	0.006	0.005	0.005	0.004	0.003	0.002	0.002												
		20 TPI	16IR A60	0.0008	0.0315	8	0.006	0.005	0.005	0.005	0.004	0.003	0.002	0.002											
			AG60	0.0008	0.0315	8	0.006	0.005	0.005	0.005	0.004	0.003	0.002	0.002											
		18 TPI	16IR A60	0.0008	0.0354	9	0.006	0.006	0.005	0.005	0.004	0.003	0.003	0.002	0.002										
			AG60	0.0008	0.0354	9	0.006	0.006	0.005	0.005	0.004	0.003	0.003	0.002	0.002										
		16 TPI	16IR A60	0.0008	0.0398	10	0.006	0.006	0.005	0.005	0.005	0.004	0.003	0.003	0.002	0.002									
			AG60	0.0008	0.0398	10	0.006	0.006	0.005	0.005	0.005	0.004	0.003	0.003	0.002	0.002									
		14 TPI	16IR G60	0.0043	0.0421	9	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002										
			AG60	0.0008	0.0457	11	0.006	0.006	0.006	0.005	0.005	0.004	0.004	0.004	0.003	0.002	0.002								
		13 TPI	16IR G60	0.0043	0.0457	10	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.003	0.002	0.002									
			AG60	0.0008	0.0492	12	0.007	0.006	0.006	0.005	0.005	0.004	0.004	0.004	0.003	0.002	0.002	0.002							
		12 TPI	16IR G60	0.0043	0.0496	11	0.008	0.007	0.006	0.006	0.005	0.005	0.004	0.003	0.002	0.002	0.002								
			AG60	0.0008	0.0531	13	0.008	0.007	0.006	0.006	0.005	0.004	0.004	0.003	0.003	0.002	0.002	0.002	0.002						
		10 TPI	16IR G60	0.0043	0.0606	14	0.008	0.007	0.006	0.006	0.006	0.005	0.005	0.004	0.004	0.003	0.002	0.002	0.002	0.001					
			AG60	0.0008	0.0642	16	0.008	0.007	0.006	0.006	0.006	0.005	0.005	0.004	0.004	0.003	0.002	0.002	0.002	0.002	0.002	0.001			
		9 TPI	16IR G60	0.0043	0.0677	16	0.008	0.007	0.006	0.006	0.006	0.005	0.005	0.004	0.004	0.004	0.003	0.003	0.003	0.002	0.002	0.001			
			AG60	0.0008	0.0713	17	0.008	0.007	0.006	0.006	0.006	0.005	0.005	0.004	0.004	0.004	0.004	0.003	0.003	0.002	0.002	0.001	0.001		
		8 TPI	16IR G60	0.0043	0.0768	17	0.009	0.008	0.007	0.007	0.006	0.006	0.006	0.005	0.004	0.004	0.004	0.003	0.003	0.002	0.002	0.001	0.001		
			AG60	0.0008	0.0803	19	0.008	0.008	0.007	0.007	0.006	0.006	0.006	0.005	0.005	0.004	0.004	0.004	0.003	0.002	0.002	0.002	0.002	0.001	0.001
		7 TPI			0.0843	14	0.010	0.009	0.009	0.009	0.008	0.007	0.006	0.006	0.005	0.004	0.004	0.003	0.002	0.002					
		6 TPI	22IR N60	0.0087	0.0996	17	0.011	0.010	0.009	0.009	0.008	0.007	0.007	0.006	0.006	0.005	0.005	0.004	0.004	0.003	0.003	0.002	0.002		
		5 TPI			0.1213	18	0.012	0.011	0.010	0.010	0.009	0.009	0.008	0.007	0.006	0.006	0.005	0.005	0.005	0.004	0.004	0.004	0.003	0.002	0.002
Parallel Pipe / Tapered Pipe	External Thread	28 TPI	16ER A55-TF	0.0024	0.0264	7	0.006	0.006	0.004	0.004	0.003	0.002	0.002												
			AG55-TF	0.0024	0.0264	7	0.006	0.006	0.004	0.004	0.003	0.002	0.002												
		19 TPI	16ER A55-TF	0.0024	0.0402	8	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002											
			AG55-TF	0.0024	0.0402	8	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002											
		14 TPI	16ER G55-TF	0.0087	0.0472	9	0.009	0.008	0.007	0.006	0.005	0.005	0.004	0.003	0.002										
			AG55-TF	0.0024	0.0551	11	0.009	0.009	0.008	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.002								
		11 TPI	16ER G55-TF	0.0087	0.0630	12	0.009	0.009	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.002							
			AG55-TF	0.0024	0.0705	13	0.010	0.009	0.008	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.001						
		28 TPI	16ER A55	0.0024	0.0264	7	0.006	0.006	0.004	0.004	0.003	0.002	0.002												
			AG55	0.0024	0.0264	7	0.006	0.006	0.004	0.004	0.003	0.002	0.002												
		19 TPI	16ER A55	0.0024	0.0402	8	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002											
			AG55	0.0024	0.0402	8	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002											
		14 TPI	16ER G55	0.0087	0.0472	9	0.009	0.008	0.007	0.006	0.005	0.005	0.004	0.003	0.002										
			AG55	0.0024	0.0551	11	0.009	0.009	0.008	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.002								
		11 TPI	16ER G55	0.0087	0.0630	12	0.009	0.009	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.002							
			AG55	0.0024	0.0705	13	0.010	0.009	0.008	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.001						
	Internal Thread	28 TPI	06IR 5501	0.0039	0.0240	12	0.003	0.003	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.001	0.001							
			08IR 5501	0.0039	0.0240	12	0.003	0.003	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.001	0.001							
		19 TPI	08IR 5501	0.0039	0.0374	18	0.003	0.003	0.003	0.003	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.002	0.001	0.001	
		28 TPI	11IR A55	0.0024	0.0264	7	0.006	0.006	0.004	0.004	0.003	0.002	0.002												
		19 TPI	11IR A55	0.0024	0.0402	8	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002											
		28 TPI	16IR A55	0.0024	0.0264	7	0.006	0.006	0.004	0.004	0.003	0.002	0.002												
			AG55	0.0024	0.0264	7	0.006	0.006	0.004	0.004	0.003	0.002	0.002												
		19 TPI	16IR A55	0.0024	0.0402	8	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002											
			AG55	0.0024	0.0402	8	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002											
		14 TPI	16IR G55	0.0087	0.0472	9	0.009	0.008	0.007	0.006	0.005	0.005	0.004	0.003	0.002										
			AG55	0.0024	0.0551	11	0.009	0.009	0.008	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.002								
		11 TPI	16IR G55	0.0087	0.0630	12	0.009	0.009	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.002							
			AG55	0.0024	0.0705	13	0.010	0.009	0.008	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.001						
Whitworth	External Thread	48 TPI	16ER A55-TF	0.0024	0.0146	5	0.005	0.004	0.003	0.002	0.002														
			AG55-TF	0.0024	0.0146	5	0.005	0.004	0.003	0.002	0.002														
		24 TPI	16ER A55-TF	0.0024	0.0311	7	0.007	0.006	0.006	0.004	0.003	0.003	0.002												
			AG55-TF	0.0024	0.0311	7	0.007	0.006	0.006	0.004	0.003	0.003	0.002												
		20 TPI	16ER A55-TF	0.0024	0.0378	8	0.008	0.007	0.006	0.005	0.004	0.003	0.003	0.002											
			AG55-TF	0.0024	0.0378	8	0.008	0.007	0.006	0.005	0.004	0.003	0.003	0.002											
		18 TPI	16ER A55-TF	0.0024	0.0421	9	0.008	0.007	0.006	0.006	0.004	0.004	0.003	0.003	0.002										
			AG55-TF	0.0024	0.0421	9	0.008	0.007	0.006	0.006	0.004	0.004	0.003	0.003	0.002										
		16 TPI	16ER A55-TF	0.0024	0.0480	11	0.008	0.007	0.006	0.005	0.004	0.004	0.004	0.003	0.003	0.002	0.002								
			AG55-TF	0.0024	0.0480	11	0.008	0.007	0.006	0.005	0.004	0.004	0.004	0.003	0.003	0.002	0.002								
		14 TPI	16ER G55-TF	0.0087	0.0472	9	0.009	0.008	0.007	0.006	0.005	0.005	0.004	0.003	0.002										
			AG55-TF	0.0024	0.0551	11	0.009	0.009	0.008	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.002								
		12 TPI	16ER G55-TF	0.0087	0.0567	10	0.009	0.009	0.008	0.007	0.006	0.005	0.005	0.004	0.003	0.002									
			AG55-TF	0.0024	0.0646	12	0.009	0.009	0.008	0.007	0.006	0.006	0.005	0.004	0.004	0.003	0.002	0.002							
		11 TPI	16ER G55-TF	0.0087	0.0630	12	0.009	0.009	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.002							
			AG55-TF	0.0024	0.0705	13	0.010	0.009	0.008	0.008	0.007	0.006	0.006	0.005	0.004	0.003	0.002	0.002	0.001						
		10 TPI	16ER G55-TF	0.0087	0.0701	12	0.009	0.009	0.008	0.007	0.007	0.006	0.006	0.005	0.005	0.004	0.003	0.002							
			AG55-TF	0.0024	0.0780	14	0.010	0.009	0.008	0.007	0.006	0.006	0.006	0.005	0.005	0.004	0.004	0.004	0.003	0.002					
		9 TPI	16ER G55-TF	0.0087	0.0791	14	0.009	0.009	0.008	0.008	0.007	0.006	0.006	0.006	0.005	0.004	0.004	0.003	0.003	0.002					
			AG55-TF	0.0024	0.0866	15	0.011	0.010	0.009	0.008	0.007	0.006	0.006	0.005	0.005	0.004	0.004	0.004	0.004	0.003	0.002				
		8 TPI	16ER G55-TF	0.0087	0.0902	15	0.011	0.010	0.009	0.009	0.008	0.006	0.006	0.005	0.005	0.005	0.004	0.004	0.004	0.003	0.002				
			AG55-TF	0.0024	0.0980	16	0.012	0.011	0.010	0.009	0.008	0.007	0.006	0.006	0.005	0.005	0.004	0.004	0.004	0.003	0.002	0.002			
		48 TPI	16ER A55	0.0024	0.0146	5	0.005	0.004	0.003	0.002	0.002														
			AG55	0.0024	0.0146	5	0.005	0.004	0.003	0.002	0.002														

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