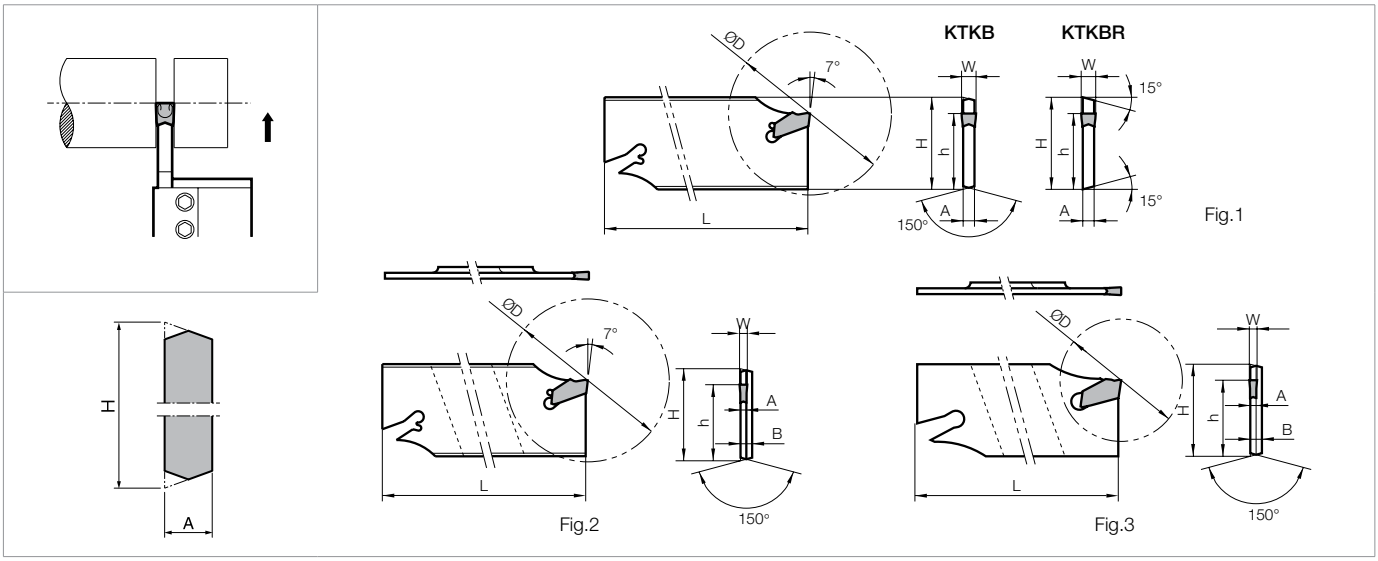
для заказа - kyocera@kyocera-tools.ru

KTKB-SS / KTKB-S



Blade Dimensions

Part Number		Stock	Cut-Off Dia.	Dimensions (mm)					Insert Width	Drawing	Applicable Inserts ➡ H27				Applicable Blocks ➡ H29	
			ØDmax	*H	h	B	L	A	W			Low Feed	Lead Angle	Low Feed / Lead Angle		
KTKB	19-1SS	○	32	19	15.7	2.4	86	1.2	1.6	Fig. 3	TKN1.6	TKN1.6-P	TK□1.6	TK□1.6-P	KTKTB	16-19 20-19
KTKB	26-1SS	●	35	26	21.4	2.4	110	1.2	1.6	Fig. 3	TKN1.6	TKN1.6-P	TK□1.6	TK□1.6-P	KTKTB	16-26 20-26
KTKB	32-1SS	○	35	32	25	2.4	150	1.2	1.6	Fig. 3	TKN1.6	TKN1.6-P	TK□1.6	TK□1.6-P	KTKTB KTKTBF	20-32 25-32 32-32 25-32 32-32
KTKB	19-2S	●	40	19	15.7	-	86	1.8	2.2 2.4		TKN2 TKN2.4	TKN2-P	TK□2 TK□2.4	TK□2-P	KTKTB	16-19 20-19
KTKB	26-2S	●	50	26	21.4	-	110	1.8	2.2 2.4	Fig. 1	TKN2 TKN2.4	TKN2-P	TK□2 TK□2.4	TK□2-P	KTKTB	16-26 20-26
	26-3S	●	75					2.6	3.1		TKN3	TKN3-P	TK□3	TK□3-P		
	26-4S	●	80					3.4	4.1		TKN4	-	TK□4	-		
	26-5S	○	80					4.2	4.8 5.1		TKN4.8 TKN5	-	TK□5	-		
KTKB	32-2S	●	50	32	25	2.6	150	1.8	2.2 2.4	Fig. 2	TKN2 TKN2.4	TKN2-P	TK□2 TK□2.4	TK□2-P	KTKTB	20-32 25-32 32-32 25-32 32-32
	32-3S	●	100			-		2.6	3.1	Fig. 1	TKN3	TKN3-P	TK□3	TK□3-P		
	32-4S	●	100					3.4	4.1		TKN4	-	TK□4	-		
	32-5S	●	120					4.2	4.8 5.1		TKN4.8 TKN5	-	TK□5	-	KTKTBF	
	32-6S	○	120					5.4	6.4		TKN6	-	-	-		
KTKB□	32-8S	○	120	32	25	-	150	6.8	8.0	Fig. 1	TKN8	-	-	-		
	32-9S	®	120					8.0	9.6		TKN9	-	-	-		

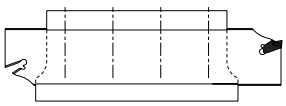
Note) 1. "**-SS**" means hard coated
2. Releasing wrench is "**LTK-5**"

* Dimension H shows virtual apex distance.

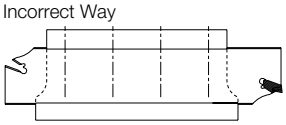
Recommended Cutting Condtions ➡ **H32**

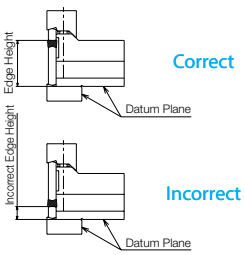
Toolblock and Blade Installation

Correct Way

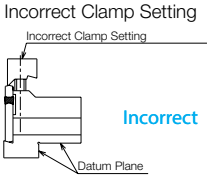


Incorrect Way





Incorrect Clamp Setting



If the clamp element is mounted backward, a large gap will occur between the clamp and the toolblock, and the blade may come off during machining. Be careful when installing the clamp for safety.

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