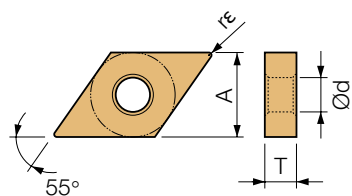


How to read this page **B13**

55° Diamond Negative Insert with Hole



Part Number	A	T	Ød
DN_33_	3/8	3/16	0.150
DN_43_	1/2	3/16	0.203

Part Number	A	T	Ød
DN_44_	1/2	1/4	0.203

Grade	P	M	K	N	S	H
Free-Cutting Steel	●	○	○	○	○	○
Carbon/Alloy Steel	●	○	○	○	○	○
Stainless Steel	○	○	○	○	○	○
Gray Cast Iron	○	○	○	○	○	○
Nodular Cast Iron	○	○	○	○	○	○
Non-ferrous Metals	○	○	○	○	○	○
HRSA	○	○	○	○	○	○
Titanium Alloy	○	○	○	○	○	○
Hard materials	○	○	○	○	○	○

ANSI Part Number	ISO Part Number	Corner Radius (in)	f	Material													Toolholder Page	Chipbreaker Range																																
				Cermet	MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide					MEGACOAT / MEGACOAT NANO	PVD Coated Carbide	DLC	Carbide																																			
				TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05							
Finishing-Medium Up Facing DNMG 432CJ	150408CJ	1/32														●	●	●	●	○	○	○	○	○																									D10 D11 F74 F80 F81	1
Finishing-Medium DNMP 442TK	150608TK	1/32																																													D10 D11 F74	2		
Finishing-Medium DNMG 431HK	150404HK	1/64						●																																							D10 D11 F74 F80 F81	3		
Medium DNMG 431TN-V	150404TN-V	1/64						○																																							D10 D11 F74 F80 F81	3		
Medium-Roughing DNMG 431GS	150404GS	1/64																																													D11 F79	4		
Medium-Roughing DNMG 432GS	150408GS	1/32																																													D10 D11 F74 F80 F81	4		
Medium-Roughing DNMG 441GS	150604GS	1/64																																												D10 D11 F74	4			
Medium-Roughing DNMG 442GS	150608GS	1/32																																													D10 D11 F74	4		
Medium-Roughing DNMG 431PG	150404PG	1/64		●	●																																											D10 D11 F74 F80 F81	4	
Medium-Roughing DNMG 432PG	150408PG	1/32		●	●																																											D10 D11 F74 F80 F81	4	
Medium-Roughing DNMG 433PG	150412PG	3/64		●																																												D10 D11 F74 F80 F81	4	
Medium-Roughing DNMG 434PG	150416PG	1/16		●																																												D10 D11 F74 F80 F81	4	
Medium-Roughing DNMG 441PG	150604PG	1/64		●	○																																											D10 D11 F74	4	
Medium-Roughing DNMG 442PG	150608PG	1/32		●	○																																											D10 D11 F74	4	
Medium-Roughing DNMG 443PG	150612PG	3/64		○																																												D10 D11 F74	4	
Medium-Roughing DNMG 444PG	150616PG	1/16		○																																												D10 D11 F74	4	

