

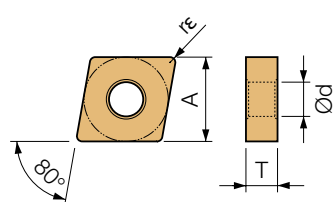
How to read this page **B13**





80° Diamond

Negative Insert with Hole

Part Number	A	T	Ød	Part Number	A	T	Ød
CN_33_	3/8	3/16	0.150	CN_54_	5/8	1/4	1/4
CN_43_	1/2	3/16	0.203	CN_64_	3/4	1/4	5/16

- NEGATIVE
- C
- D
- R
- S
- T
- V
- W
- CERAMIC



P	M	K	N	S	H	Cermet	MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide	MEGACOAT / MEGACOAT NANO	PVD Coated Carbide	DLC	Carbide	Hard materials	Free-Cutting Steel Carbon/Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	HRSA	Titanium Alloy																								
																						Corner Radius (in)	ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535
Roughing Cast Iron 																																													
Cast Iron Without Chipbreaker 																																													
Finishing-Medium Sharp Edge Non-ferrous Metals 																																													
Medium-Roughing Sharp Edge Non-ferrous Metals 																																													
Medium-Roughing Non-ferrous Metals 