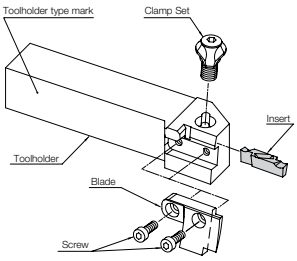
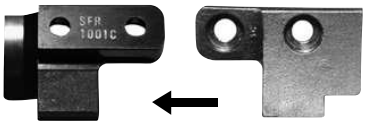
для заказа - kyocera@kyocera-tools.ru

Combination of Base-Holder & Blade (Metric Size)

Part Number of Toolholder (Stamped Below)	Stock R	Stock L	Blade Part Number	Toolholder Part Number (Integrated Tool)
GFVSR/L 2020K-HB GFVTR/L 2020K-HB	○ ○	○ ○	SFR/L -351B -352B -501B -502B -701B -702B	GFVSR/L 2020K -351B GFVTR/L 2020K -352B -501B -502B -701B -702B
GFVSR/L 2525M-HB GFVTR/L 2525M-HB	○ ○	○ ○	SFR/L -351B -352B -501B -502B -701B -702B	GFVSR/L 2525M -351B GFVTR/L 2525M -352B -501B -502B -701B -702B
GFVSR/L 2525M-HC GFVTR/L 2525M-HC	○ ○	○ ○	SFR/L -501C -502C -701C -702C -1001C -1002C -1501C -1502C	GFVSR/L 2525M -501C GFVTR/L 2525M -502C -701C -702C -1001C -1002C -1501C -1502C

Example of Installation (GFVS)





Blade (Back side) (With Blade Description)

Blade (Face side)

How to refer to the face grooving toolholder and blade

Q: Though "GFVSR2525M-HC" is marked on the face grooving toolholder, the size of cutting dia. is unknown. How can it be found out?

A: Take off the blade. Description of the blade is listed on the back of the blade. Using the description, check the description of the toolholder in the catalog. If "SFR-1001C" is integrated to "GFVSR2525M-HC", the description of the toolholder is "GVFSR2525M-1001C"

- Right-hand Blade for Right-hand Toolholder, Left-hand Blade for Left-hand Toolholder.
- Installation of GFVT type is also pursuing example of installation of GFVS type.

Toolholder Dimensions (Metric Size)

Part Number	Stock R	Stock L	H1	h	H3	B	L1	L2	F	T	Face Grooving Dia. ØD MIN	Face Grooving Dia. ØD MAX	Spare Parts: Clamp Set	Spare Parts: Wrench	Spare Parts: Blade	Spare Parts: Screw	Applicable Inserts → G116
GFVSR/L 2020K-351B	○	○	20	21	8.0	20	125	30	25	5.1	35 (25)	50 (∞)	CPS-6V	LW-3	SFR/L-351B	HH4X12	GVFR/L 250~350-020B GVFR/L 300-150BR
2525M-351B	○	○	25	26	8.0	25	150	32	32	(4.6)							
2020K-352B	○	○	20	21	8.0	20	125	30	25	5.1					SFR/L-352B		GVFR/L 400~490-020B GVFR/L 400-200BR
2525M-352B	○	○	25	26	8.0	25	150	32	32	(5.1)							
2020K-501B	○	○	20	21	8.0	20	125	30	25	5.1	50 (25)	70 (∞)			SFR/L-501B		GVFR/L 250~350-020B GVFR/L 300-150BR
2525M-501B	○	○	25	26	8.0	25	150	32	32	(4.6)							
2020K-502B	○	○	20	21	8.0	20	125	30	25	5.1					SFR/L-502B		GVFR/L 400~490-020B GVFR/L 400-200BR
2525M-502B	○	○	25	26	8.0	25	150	32	32	(5.1)							
2020K-701B	○	○	20	21	8.0	20	125	30	25	5.1	70 (25)	100 (∞)			SFR/L-701B		GVFR/L 250~350-020B GVFR/L 300-150BR
2525M-701B	○	○	25	26	8.0	25	150	32	32	(4.6)							
2020K-702B	○	○	20	21	8.0	20	125	30	25	5.1					SFR/L-702B		GVFR/L 400~490-020B GVFR/L 400-200BR
2525M-702B	○	○	25	26	8.0	25	150	32	32	(5.1)							
GFVSR/L 2525M-501C	○	○	25	26	9.5	25	150	32	32	8.1(6.6)	50 (25)	70 (∞)	CPS-8V	LW-4	SFR/L-501C	HH4X12	GVFR/L 350~450-040C
2525M-502C	○	○	25	26	9.5	25	150	32	32	8.1(8.1)					SFR/L-502C		GVFR/L 500~600-040C
2525M-701C	○	○	25	26	9.5	25	150	32	32	8.1(6.6)	70 (25)	100 (∞)			SFR/L-701C		GVFR/L 350~450-040C
2525M-702C	○	○	25	26	9.5	25	150	32	32	8.1(8.1)					SFR/L-702C		GVFR/L 500~600-040C
2525M-1001C	○	○	25	26	9.5	25	150	32	32	8.1(6.6)	100 (25)	150 (∞)			SFR/L-1001C		GVFR/L 350~450-040C
2525M-1002C	○	○	25	26	9.5	25	150	32	32	8.1(8.1)					SFR/L-1002C		GVFR/L 500~600-040C
2525M-1501C	○	○	25	26	9.5	25	150	32	32	8.1(6.6)	150 (25)	250 (∞)			SFR/L-1501C		GVFR/L 350~450-040C
2525M-1502C	○	○	25	26	9.5	25	150	32	32	8.1(8.1)					SFR/L-1502C		GVFR/L 500~600-040C
GFVTR/L 2020K-351B	○	○	20	21	8.0	20	125	22	30	5.1	35 (25)	50 (∞)	CPS-6V	LW-3	SFR/L-351B	HH4X12	GVFR/L 250~350-020B GVFR/L 300-150BR
2525M-351B	○	○	25	26	8.0	25	150	25	35	(4.6)							
2020K-352B	○	○	20	21	8.0	20	125	22	30	5.1					SFR/L-352B		GVFR/L 400~490-020B GVFR/L 400-200BR
2525M-352B	○	○	25	26	8.0	25	150	25	35	(5.1)							
2020K-501B	○	○	20	21	8.0	20	125	22	30	5.1	50 (25)	70 (∞)			SFR/L-501B		GVFR/L 250~350-020B GVFR/L 300-150BR
2525M-501B	○	○	25	26	8.0	25	150	25	35	(4.6)							
2020K-502B	○	○	20	21	8.0	20	125	22	30	5.1					SFR/L-502B		GVFR/L 400~490-020B GVFR/L 400-200BR
2525M-502B	○	○	25	26	8.0	25	150	25	35	(5.1)							
2020K-701B	○	○	20	21	8.0	20	125	22	30	5.1	70 (25)	100 (∞)			SFR/L-701B		GVFR/L 250~350-020B GVFR/L 300-150BR
2525M-701B	○	○	25	26	8.0	25	150	25	35	(4.6)							
2020K-702B	○	○	20	21	8.0	20	125	22	30	5.1					SFR/L-702B		GVFR/L 400~490-020B GVFR/L 400-200BR
2525M-702B	○	○	25	26	8.0	25	150	25	35	(5.1)							
GFVTR/L 2525M-501C	○	○	25	26	9.5	25	150	27	38	8.1(6.6)	50 (25)	70 (∞)	CPS-8V	LW-4	SFR/L-501C	HH4X12	GVFR/L 350~450-040C
2525M-502C	○	○	25	26	9.5	25	150	27	38	8.1(8.1)					SFR/L-502C		GVFR/L 500~600-040C
2525M-701C	○	○	25	26	9.5	25	150	27	38	8.1(6.6)	70 (25)	100 (∞)			SFR/L-701C		GVFR/L 350~450-040C
2525M-702C	○	○	25	26	9.5	25	150	27	38	8.1(8.1)					SFR/L-702C		GVFR/L 500~600-040C
2525M-1001C	○	○	25	26	9.5	25	150	27	38	8.1(6.6)	100 (25)	150 (∞)			SFR/L-1001C		GVFR/L 350~450-040C
2525M-1002C	○	○	25	26	9.5	25	150	27	38	8.1(8.1)					SFR/L-1002C		GVFR/L 500~600-040C
2525M-1501C	○	○	25	26	9.5	25	150	27	38	8.1(6.6)	150 (25)	250 (∞)			SFR/L-1501C		GVFR/L 350~450-040C
2525M-1502C	○	○	25	26	9.5	25	150	27	38	8.1(8.1)					SFR/L-1502C		GVFR/L 500~600-040C

Note 1. Dimension T shows the distance from the Toolholder to the cutting edge. The grooving depth is the mentioned in ( ).
2. The value ( ) of Face Grooving diameter. (ØD MAX.) is the maximum outer diameter value after the initial groove between MIN.~MAX. (It is possible to widen the groove to infinity ∞).
The value ( ) of Face Grooving diameter. (ØD MIN.) is the minimum diameter of the boss which remains in the center when widening the groove width to a smaller value after the initial groove between MIN.~MAX.
3. Standard toolholders are designed with the edge position 1.0mm above the center.
When using non-standard Toolholders, set the Edge position 1.0mm above the center.
4. GFVS and GFVT are composed of a base body and a blade.
If the blade should be damaged, replace it with a new blade as listed in the left table.
(e.g.) GFVSR2020K-HB+SFR-351B = GFVSR2020K-351B
(e.g.) GFVTR2020K-HB+SFR-351B = GFVTR2020K-351B

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