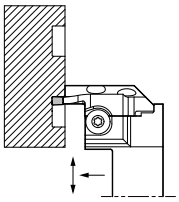
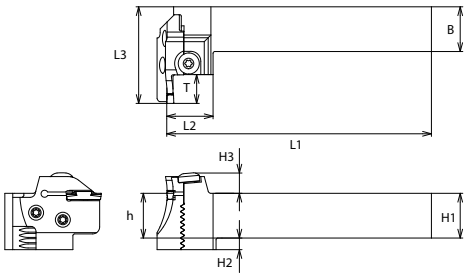
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 90° SwitchBlade Toolholders (Metric-Size)





• Right-hand shown

Toolholder Dimensions (5mm width)

Shank Angle	Insert Width W (mm)	Max. Grooving Depth (mm)	Face Grooving Dia. ØD (mm) MIN	MAX	Unit Part Number	Toolholder Part Number ➡ G25	Stock R	Stock L	Blade Part Number ➡ G105	Stock R	Stock L	H1=h	H2	H3	B	L1	L2	L3	T
90°	5	15	25	35	No Unit Part Number. Please order Toolholder and Blade separately.	KGDS□2020-C	○	○	KGDF□-25-5B-C	●	●	20	12	11.6	20	125	27.7	54.7	15
			35	50					-35-5B-C	●	●								
			50	75					-50-5B-C	●	●								
			75	115					-75-5B-C	●	●								
			115	180					-115-5B-C	●	●								
			180	235					-180-5B-C	●	●								
			235	∞					-235-5B-C	●	●								
		20	25	35					-25-5C-C	●	●							59.7	20
		25	35	50					-35-5C-C	●	●							64.7	25
			50	75					-50-5C-C	●	●								
			75	115					-75-5C-C	●	●								
			115	180					-115-5C-C	●	●								
			180	235					-180-5C-C	●	●								
			235	∞					-235-5C-C	●	●								
		32	75	115					-75-5D-C	●	●							71.7	32
			115	180					-115-5D-C	●	●								
			180	235					-180-5D-C	●	●								
			235	∞					-235-5D-C	●	●								
		15	25	35	No Unit Part Number. Please order Toolholder and Blade separately.	KGDS□2525-C	○	○	KGDF□-25-5B-C	●	●	25	7	11.6	25	150	27.7	54.7	15
			35	50					-35-5B-C	●	●								
			50	75					-50-5B-C	●	●								
			75	115					-75-5B-C	●	●								
			115	180					-115-5B-C	●	●								
			180	235					-180-5B-C	●	●								
			235	∞					-235-5B-C	●	●								
		20	25	35					-25-5C-C	●	●							59.7	20
		25	35	50					-35-5C-C	●	●							64.7	25
			50	75					-50-5C-C	●	●								
			75	115					-75-5C-C	●	●								
			115	180					-115-5C-C	●	●								
			180	235					-180-5C-C	●	●								
			235	∞					-235-5C-C	●	●								
		32	75	115					-75-5D-C	●	●							71.7	32
			115	180					-115-5D-C	●	●								
			180	235					-180-5D-C	●	●								
			235	∞					-235-5D-C	●	●								

- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.

Applicable Inserts ➡ G83