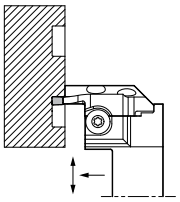
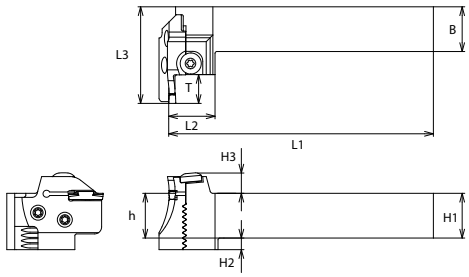
для заказа - kyocera@kyocera-tools.ru



## KGDF Face Grooving 90° SwitchBlade Toolholders (Metric-Size)






• Right-hand shown

### Toolholder Dimensions (4mm width)

| Shank Angle | Insert Width W (mm) | Max. Grooving Depth (mm) | Face Grooving Dia. ØD (mm) MIN | Face Grooving Dia. ØD (mm) MAX | Unit Part Number | Toolholder Part Number → G25 | Stock R | Stock L | Blade Part Number → G105 | Stock R | Stock L | Dimensions (mm) H1=h | H2 | H3 | B | L1 | L2 | L3 | T |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 90° | 4 | 13 | 25 | 35 | No Unit Part Number. Please order Toolholder and Blade separately. | KGDS□2020-C | ○ | ○ | KGDF□-25-4A-C | ● | ● | 20 | 12 | 11.6 | 20 | 125 | 27.7 | 52.7 | 13 |
| | | 15 | 35 | 50 | | | | | -35-4B-C | ● | ● | | | | | | | 54.7 | 15 |
| | | | 50 | 70 | | | | | -50-4B-C | ● | ● | | | | | | | | |
| | | | 70 | 100 | | | | | -70-4B-C | ● | ● | | | | | | | | |
| | | | 100 | 150 | | | | | -100-4B-C | ● | ● | | | | | | | | |
| | | | 150 | 220 | | | | | -150-4B-C | ● | ● | | | | | | | | |
| | | | 220 | ∞ | | | | | -220-4B-C | ● | ● | | | | | | | | |
| | | 25 | 35 | 50 | | | | | -35-4C-C | ● | ● | | | | | | | 64.7 | 25 |
| | | | 50 | 70 | | | | | -50-4C-C | ● | ● | | | | | | | | |
| | | | 70 | 100 | | | | | -70-4C-C | ● | ● | | | | | | | | |
| | | | 100 | 150 | | | | | -100-4C-C | ● | ● | | | | | | | | |
| | | | 150 | 220 | | | | | -150-4C-C | ● | ● | | | | | | | | |
| | | | 220 | ∞ | | | | | -220-4C-C | ● | ● | | | | | | | | |
| | | 13 | 25 | 35 | No Unit Part Number. Please order Toolholder and Blade separately. | KGDS□2525-C | ○ | ○ | KGDF□-25-4A-C | ● | ● | 25 | 7 | 11.6 | 25 | 150 | 27.7 | 52.7 | 13 |
| | | 15 | 35 | 50 | | | | | -35-4B-C | ● | ● | | | | | | | 54.7 | 15 |
| | | | 50 | 70 | | | | | -50-4B-C | ● | ● | | | | | | | | |
| | | | 70 | 100 | | | | | -70-4B-C | ● | ● | | | | | | | | |
| | | | 100 | 150 | | | | | -100-4B-C | ● | ● | | | | | | | | |
| | | | 150 | 220 | | | | | -150-4B-C | ● | ● | | | | | | | | |
| | | | 220 | ∞ | | | | | -220-4B-C | ● | ● | | | | | | | | |
| | | 25 | 35 | 50 | | | | | -35-4C-C | ● | ● | | | | | | | 64.7 | 25 |
| | | | 50 | 70 | | | | | -50-4C-C | ● | ● | | | | | | | | |
| | | | 70 | 100 | | | | | -70-4C-C | ● | ● | | | | | | | | |
| | | | 100 | 150 | | | | | -100-4C-C | ● | ● | | | | | | | | |
| | | | 150 | 220 | | | | | -150-4C-C | ● | ● | | | | | | | | |
| | | | 220 | ∞ | | | | | -220-4C-C | ● | ● | | | | | | | | |

Applicable Inserts → G83

- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.



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