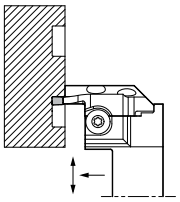
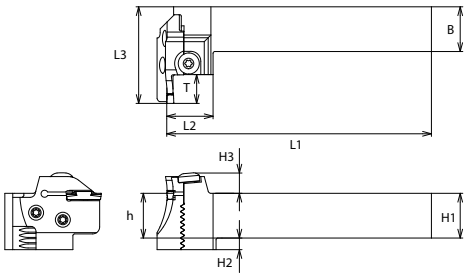
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 90° SwitchBlade Toolholders (Metric-Size)





• Right-hand shown

Toolholder Dimensions (3mm width)

Shank Angle	Insert Width W (mm)	Max. Grooving Depth (mm)	Face Grooving Dia. ØD (mm) MIN	Face Grooving Dia. ØD (mm) MAX	Unit Part Number	Toolholder Part Number → G25	Stock R	Stock L	Blade Part Number → G105	Stock R	Stock L	Dimensions (mm) H1=h	H2	H3	B	L1	L2	L3	T
90°	3	13	25	30	No Unit Part Number. Please order Toolholder and Blade separately.	KGDS□2020-C	○	○	KGDF□-25-3A-C	●	●	20	12	11.6	20	125	27.7	52.7	13
			30	40					-30-3A-C	●	●								
			40	50					-40-3A-C	●	●								
		15	50	65					-50-3B-C	●	●							54.7	15
			65	85					-65-3B-C	●	●								
			85	110					-85-3B-C	●	●								
			110	145					-110-3B-C	●	●								
		22	50	65					-50-3C-C	●	●							59.7	22
			65	85					-65-3C-C	●	●								
		25	85	110					-85-3C-C	●	●							61.7	25
			110	145					-110-3C-C	●	●								
		13	25	30	No Unit Part Number. Please order Toolholder and Blade separately.	KGDS□2525-C	○	○	KGDF□-25-3A-C	●	●	25	7	11.6	25	150	27.7	52.7	13
			30	40					-30-3A-C	●	●								
			40	50					-40-3A-C	●	●								
		15	50	65					-50-3B-C	●	●							54.7	15
			65	85					-65-3B-C	●	●								
			85	110					-85-3B-C	●	●								
			110	145					-110-3B-C	●	●								
		22	50	65					-50-3C-C	●	●							59.7	22
			65	85					-65-3C-C	●	●								
		25	85	110					-85-3C-C	●	●							61.7	25
			110	145					-110-3C-C	●	●								

Applicable Inserts → G83

- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.