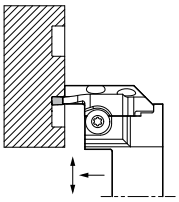
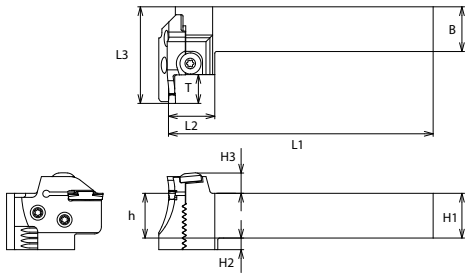
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 90° SwitchBlade Toolholders (Metric-Size)





• Right-hand shown

Toolholder Dimensions (2mm width)

Shank Angle	Insert Width W (mm)	Max. Grooving Depth (mm)	Face Grooving Dia. ØD (mm) MIN	Face Grooving Dia. ØD (mm) MAX	Unit Part Number	Toolholder Part Number → G25	Stock R	Stock L	Blade Part Number → G105	Stock R	Stock L	H1=h	H2	H3	B	L1	L2	L3	T
90°	2	6	25	30	No Unit Part Number. Please order Toolholder and Blade separately.	KGDSR2020-C	○		KGDFR -25-2A-C	●		20	12	11.6	20	125	27.7	49.7	6
			30	35					-30-2A-C	●									
			35	45					-35-2A-C	●									
			45	60					-45-2A-C	●									
			60	80					-60-2A-C	●									
			80	100					-80-2A-C	●									
			100	130					-100-2A-C	●									
		6	25	30	No Unit Part Number. Please order Toolholder and Blade separately.	KGDSR2525-C	○		KGDFR -25-2A-C	●		25	7	11.6	25	150	27.7	49.7	6
			30	35					-30-2A-C	●									
			35	45					-35-2A-C	●									
			45	60					-45-2A-C	●									
			60	80					-60-2A-C	●									
			80	100					-80-2A-C	●									
			100	130					-100-2A-C	●									

Applicable Inserts → G83

- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

U.S. Stock Standard : ●
World Express (Shipping: 7-10 Business Days) : ○