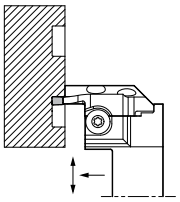
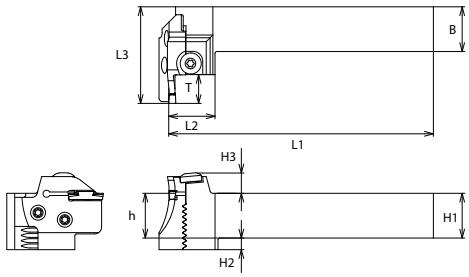
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 90° SwitchBlade Toolholders (Inch-Size)





• Right-hand shown

Toolholder Dimensions (0.197" width)

Shank Angle	Insert Width W (in)	Max. Grooving Depth (in)	Face Grooving Dia. ØD (in) MIN	Face Grooving Dia. ØD (in) MAX	Unit Part Number	Toolholder Part Number G25	Stock R	Stock L	Blade Part Number G105	Stock R	Stock L	Dimensions (in) H1=h	H2	H3	B	L1	L2	L3	T
90°	0.197	0.591	0.984	1.378	No Unit Part Number. Please order Toolholder and Blade separately.	KGDS□12-C	●	●	KGDF□-25-5B-C	●	●	0.750	0.510	0.457	0.750	4.921	0.927	2.154	0.591
			1.378	1.969					-35-5B-C	●	●								
			1.969	2.953					-50-5B-C	●	●								
			2.953	4.528					-75-5B-C	●	●								
			4.528	7.087					-115-5B-C	●	●								
			7.087	9.252					-180-5B-C	●	●								
			9.252	∞					-235-5B-C	●	●								
		0.787	0.984	1.378					-25-5C-C	●	●					4.921		2.350	0.787
		0.984	1.378	1.969					-35-5C-C	●	●					4.921		2.547	0.984
			1.969	2.953					-50-5C-C	●	●								
			2.953	4.528					-75-5C-C	●	●								
			4.528	7.087					-115-5C-C	●	●								
			7.087	9.252					-180-5C-C	●	●								
			9.252	∞					-235-5C-C	●	●								
		1.260	2.953	4.528					-75-5D-C	●	●					4.921		2.823	1.260
			4.528	7.087					-115-5D-C	●	●								
			7.087	9.252					-180-5D-C	●	●								
			9.252	∞					-235-5D-C	●	●								
		0.591	0.984	1.378	No Unit Part Number. Please order Toolholder and Blade separately.	KGDS□16-C	●	●	KGDF□-25-5B-C	●	●	1.000	0.260	0.457	1.000	5.906	1.177	2.154	0.591
			1.378	1.969					-35-5B-C	●	●								
			1.969	2.953					-50-5B-C	●	●								
			2.953	4.528					-75-5B-C	●	●								
			4.528	7.087					-115-5B-C	●	●								
			7.087	9.252					-180-5B-C	●	●								
			9.252	∞					-235-5B-C	●	●								
		0.787	0.984	1.378					-25-5C-C	●	●					5.906		2.350	0.787
		0.984	1.378	1.969					-35-5C-C	●	●					5.906		2.547	0.984
			1.969	2.953					-50-5C-C	●	●								
			2.953	4.528					-75-5C-C	●	●								
			4.528	7.087					-115-5C-C	●	●								
			7.087	9.252					-180-5C-C	●	●								
			9.252	∞					-235-5C-C	●	●								
		1.260	2.953	4.528					-75-5D-C	●	●					5.906		2.823	1.260
			4.528	7.087					-115-5D-C	●	●								
			7.087	9.252					-180-5D-C	●	●								
			9.252	∞					-235-5D-C	●	●								

- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.

Applicable Inserts G83

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